copyrighted and Published by the Association, for Active Members only.

TS 2025 .H68 Copy 1

00,000



# Cost Schedules of Stock and Labor

Entering into the Construction of

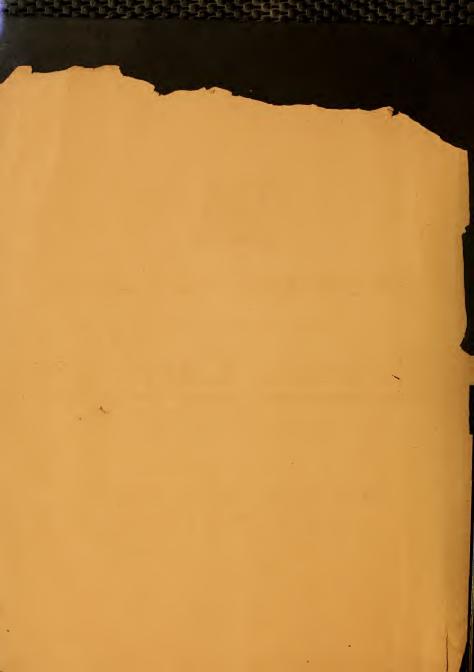
# Pleasure Carriages

Compiled by Mr. HENRY H. HODGES, of Philadelphia,

And Published under the auspices of the

Carriage Builders' National Association of the United States.

OCTOBER, 1882.



Copyrighted and Published by the Association, for Active Members only.



# Cost Schedules of Stock and Labor

Entering into the Construction of

# Pleasure Carriages

Compiled by Mr. HENRY H. HODGES, of Philadelphia,

And Published under the auspices of the

Carriage Builders' National Association of the United States.

October, 1882.



COPYRIGHT, 1882,
by

THE CARRIAGE BUILDERS' NATIONAL ASSOCIATION
OF THE UNITED STATES.

# Table of Contents.

|         |                           |  |   |  |   |    |  | PAG |
|---------|---------------------------|--|---|--|---|----|--|-----|
| No. 1.  | Landau, Glass Front, .    |  | ٠ |  | ٠ |    |  | 7   |
| No. 2.  | English Coach, .          |  |   |  |   |    |  | 9   |
| No. 3.  | Landaulet, Drop Front, .  |  |   |  |   |    |  | 10  |
| No. 4.  | Coupé, Round Front,       |  |   |  |   |    |  | I 2 |
| No. 5.  | Brougham, Square Front,   |  |   |  |   |    |  | 14  |
| No. 6.  | Rockaway, Six-passenger,  |  |   |  |   |    |  | 16  |
| No. 7.  | Rockaway, Four-passenger, |  |   |  |   |    |  | 18  |
| No. 8.  | Vis-à-vis, Half Top,      |  |   |  |   | ١. |  | 19  |
| No. 9.  | Cabriolet, Round, .       |  |   |  |   |    |  | 2 I |
| No. 10. | Phaeton, Extension Top,   |  |   |  |   |    |  | 22  |
| No. 11. | T-Cart,                   |  |   |  |   |    |  | 24  |
| No. 12. | T-Cart Phaeton, .         |  |   |  |   |    |  | 25  |
| No. 13. | Stanhope Gig, .           |  |   |  |   |    |  | 27  |
| No. 14. | Stanhope Gig, Close Top,  |  |   |  |   |    |  | 28  |
| No. 15. | Gig, Guiet Pattern, .     |  |   |  |   |    |  | 30  |
| No. 16. | Surrey Wagon, Top,        |  |   |  |   |    |  | 31  |
| No. 17. | Double Surrey, No Top,    |  |   |  |   |    |  | 33  |
| No. 18. | Road Wagon, Top,          |  |   |  |   |    |  | 34  |
| No. 19. | Road Wagon, No Top,       |  |   |  |   |    |  | 36  |
| No. 20. | Village Cart, English,    |  |   |  |   |    |  | 37  |
| No. 21. | Pony Cart                 |  |   |  |   |    |  | 30  |



#### PREFACE.

The Executive Committee of the Carriage Builders' National Association, in presenting to the members the following Cost Schedules of Stock and Labor entering into the Construction of Pleasure Carriages, do so with the hope that they will be examined closely when making estimates on the cost of new work.

The cost of labor is not given, as each shop has its own special prices, which necessarily vary in different localities, and only the quantities and weights of materials employed in construction are furnished.

These examples comprise estimates for twenty-one Carriages, and from these the builder will find it an easy matter to estimate on other styles not included in this work, by merely adding or deducting such materials as the case may require.

These Schedules were prepared by Mr. Henry H. Hodges, of Philadelphia, the well-known expert on estimates, now and for many years past in the employ of Mr. Wm. D. Rogers; and they are offered as the requirements for first-class work, and may need some modification to meet the wants of a lower grade. The interest and patient labor given by Mr. Hodges to the task of making up these specifications entitle him to the thanks of all members of the Association. Your Committee cannot but consider this publication one of the most valuable that has thus far been issued under the auspices of the Association, and they heartily recommend it to the careful consideration of members.

A copyright has been secured on this work, which is the property of the Association, each Active Member being entitled to one copy, while none will be for sale.

Respectfully submitted by the Executive Committee of the Carriage Builders' National Association:

WM. D. ROGERS, Chairman.
R. M. STIVERS, WILDER H. PRAY,
H. C. MCLEAR, JNO. W. BRITTON,
C. D. FIRESTONE, FRANK H. HOOKER,

Ex-officio.



# Cost Schedules of Stock and Labor

Entering into the Construction of

# PLEASURE CARRIAGES.

| NO. 1.   |     |
|--|-----|
| Glass Front Land   | au. |
| Body.  |     |
| 96 ft. Ash,  |     |
| 07 ft. Poplar,   |     |
| ½ ft. Cherry,  |     |
| ½ ft. Cherry,  |     |
| 14 Screws, Assorted Sizes,                               |     |
| lbs. Glue,   |     |
| yds. Scrims,   |     |
| Jails and Chair Tacks,                                   |     |
| set Door Fixtures,                                       |     |
| pr. Lever Locks,   |     |
|  |     |
| pr. Spring Catches, Top Front Pillar                     |     |
| pr. Door Hinges, Bottom, .                               |     |
| pr. Goose Neck Hinges,                                   |     |
| pr. Top Hinges,  |     |
|  |     |
| pr. Front Top Hinges,                                    |     |
| pr. Bow Irons,   |     |
| pr. Top Prop Irons,                                      |     |
| Top Center Joint Iron,                                   |     |
| pr. Dowel Plates, Top,                                   |     |
| pr. Fender I nimbles,                                    |     |
| pr. Step Thimbles,                                       |     |
| Rabbet Irons, Fence Rail,                                |     |
| sheets Sandpaper,  |     |
| iles,  |     |
| 35 lbs. Iron, Rocker Plates, .                           |     |
| orging Rocker Plates,                                    |     |
| orging Rocker Plates, hrs. Drilling Rocker Plates,       |     |
| lbs. White Lead,   |     |
| Sarking and Sawing Stuff                                 |     |
| Oraft and Pattern,                                       |     |
| abor,  |     |
|  |     |
| Wheels.  |     |
| 4 Spokes, set Rims, set Hubs, slue, Sandpaper and Files, |     |
| set Rims,  |     |
| set Hubs,  |     |
| lue, Sandpaper and Files, .                              |     |
| abor,  |     |
| " Boxing   |     |

1 set Rim Bands,

15 hrs. Labor putting on Rim Bands and cleaning off

| Carriage Part.  |
|---|
| 2 Bent Beds, 1 Pole, 6 ft. 8 in. Hickory, 8 ft. Ash, Sandpaper and files, Marking and Sawing Stuff, |
| ı Pole.   |
| 6 ft 8 in Hickory   |
| 8 ft. Ash.  |
| Sandpaper and files   |
| Marking and Sawing Stuff  |
| Labor   |
| Labor,  |
| TO " Fitting " " "  |
| ro " " Fitting " " "  |
| j cleaning on,  |
| Smith Work.   |
| ı set Axles,  |
| ı set Springs,  |
| 90 lbs. Steel Tire,   |
| 200 lbs. Iron, Body and Carriage Part,  |
| 2 Stump Joints,   |
| 63 Screws, Assorted Sizes,  |
| 80 Bolts, Assorted Sizes.   |
| 52 Bolts, Tire,   |
| 52 Bolts, Tire,   |
| 60 Iron Washers   |
| 60 Iron Washers,<br>1 pr. Shackle Finishers,  |
| 800 lbs. Coal,  |
| 800 lbs. Coal,  |
| Oil and Bits,   |
| Files,  |
| Labor Ironing Body, Carriage, and Hanging up,   |
| " Filing and putting together,  |
| and patong together,  |
| Painting.   |
| Body Materials, \$6.87 Carriage " 4.90—\$11.77 Labor, Body, " Carriage Part, " Monogram or Crest,   |
| Carriage " 4.90-\$11.77   |
| Labor, Body,  |
| " Carriage Part,  |
| " Monogram or Crest,  |
|   |
| Trimming.   |
| 14 Goat Skins, ½ yd. Body Cloth, 33/4 yds. Head Lining Cloth, 13/4 yds. Dickey Seat Cloth,          |
| 1/3 yd. Body Cloth,   |
| 3¾ yds. Head Lining Cloth,  |
| 13/4 yds. Dickey Seat Cloth,  |
| 4½ yds. Curtain Silk,   |
| 4½ yds. Curtain Silk,   |
| /**   |

17 yds. Broad Lace, .

| 1 C T  |   |   |
|--|---|---|
| 50 yds. Seaming Lace,  |   |   |
| 40 yds. Pasting Lace, .  |   |   |
| 11/2 pr. Holder Tassels,   |   |   |
| 2 pr. Triggers,  |   |   |
| ı pr. Frogs,   |   |   |
| 97 Tufts, Large,   |   |   |
| 36 Gimp Nails,   |   |   |
| 71/2 vds. Russia Sheeting,   |   |   |
| 4 yds. Buckram, .  |   |   |
| 21/2 yds. Wilton Carpet,   |   |   |
| ı yd. Oil Carpet, .  |   |   |
| 12 lbs. Best White Hair,   |   |   |
|  |   |   |
| 8 lbs. Pure Gray Hair,   |   |   |
| 21/2 yds. Gum Drill, Apro  |   |   |
| 3½ yds. Cambric, Black,  |   |   |
| I lb. Cotton Wadding,  |   |   |
| 1 ½ lb. Seaming Cord,  |   |   |
| 1/4 lb. Tufting Twine, .   |   |   |
| 6 yds. Curtain Cord,   |   |   |
| 2/3 yd. Bedford Cord, bot  | tom of Cushions   |   |
| 61/4 yds. Gum Drill, top (   |   |   |
| 6 Pillow Springs, .  | sover and bear juones,  |   |
| ı pr. Door Stops, .  |   |   |
|  |   |   |
| 2 1-in. Bone Head Screws   | 5,  |   |
| 10 3/4-in. " "   |   |   |
| 3 Lace Plates,   |   |   |
| 2 balls Ball Thread, .   |   |   |
| 4 skeins Thread, .   |   |   |
| 1/2 spool Machine Thread   | 1, , , , , ,  |   |
| 2 spools Machine Silk,   |   |   |
| 6 yds. Muslin,   |   |   |
|  |   |   |
|  |   |   |
| 6 yds. English Web,  |   |   |
| 6 yds. English Web,<br>1 Whip Socket and Faste   | ner,  |   |
| 6 yds. English Web,<br>1 Whip Socket and Faste<br>6 papers Tacks,  | ner,  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste,   | ner,  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes,  | ner,  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire,   | ner,  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire,   | ner,  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes,  | ner,  |   |
| 6 yds. English Web, 1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box,   |   |   |
| 6 yds. English Web, 1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring   |   |   |
| 6 yds. English Web, 1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops,   |   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles,  |   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath,   |   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 17 ft. Dash Leather,   |   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 2 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 5 ft. Railing Leather,   |   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 13 Gong Mire Cover, 13 Gong Wire Cover, 14 Card Box, 15 Curtain Rollers, Spring 16 Pressed Loops, 17 Poles Strap Buckles, 18 oft. Landau Top Leath 17 ft. Dash Leather, 18 ft. Railing Leather, 19 ft. Skirting Leather, 19 ft. Skirting Leather,  |   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 2 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 5 ft. Railing Leather,   |   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 13 Gong Mire Cover, 13 Gong Wire Cover, 14 Card Box, 15 Curtain Rollers, Spring 16 Pressed Loops, 17 Poles Strap Buckles, 18 oft. Landau Top Leath 17 ft. Dash Leather, 18 ft. Railing Leather, 19 ft. Skirting Leather, 19 ft. Skirting Leather,  |   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 2½ ft. Skirting Leather, 2½ ft. Skirting Leather, 3¼ ft. Harness Leather, 56 Japanned Buttons,  | er,   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 13 Gong Mire Cover, 13 Gong Wire Cover, 14 Card Box, 25 Curtain Rollers, Spring 15 Pressed Loops, 27 Pole Strap Buckles, 28 ft. Landau Top Leath 37 ft. Dash Leather, 31/4 ft. Harness Leather, 31/4 ft. Harness Leather, 31/4 ft. Harness Leather, 31/4 ft. Harness Leather, 31/4 ft. Randau Hold Sci   | er,   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 3 ft. Railing Leather, 2½ ft. Skirtting Leather, 2½ ft. Skirtting Leather, 5/3 Japanned Buttons, 6 ¾-in. Round Head Sci Labor,   | cr,   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 34 ft. Skirting Leather, 34 ft. Skirting Leather, 34 ft. Harness Leather, 56 Japanned Buttons, 634-in. Round Head Sci Labor, 62 hrs. Labor Stitching  | er,   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 7 ft. Dash Leather, 3 ft. Railing Leather, 4½ ft. Skirting Leather, 5/2 japanned Buttons, 63 4:n. Round Head Sci Labor, 62 hrs. Labor Stitching Card Box, In Card Box, In Card Box, In Card Box, In  | er,<br>:ews,<br>Seat, Fenders, Bell Pull,<br>side Handles, Top Lever  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 2½ ft. Skirting Leather, 2½ ft. Skirting Leather, 5 Japanned Buttons, 6 ¾-in. Round Head Sci  | er,<br>ews,<br>Seat, Fenders, Bell Pull,<br>side Handles, Top Lever<br>id Pins, Nuts and Wash-  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 31/2 ft. Skirting Leather, 31/2 ft. Skirting Leather, 31/2 ft. Harness Leather, 50 Japanned Buttons, 6 31/2 in. Round Head Sci Labor, 6 2 hrs. Labor Stitching Card Box, Ind do., Loops at ers, Poppets:  | er,<br>Seat, Fenders, Bell Pull,<br>side Handles, Top Lever<br>dd Pins, Nuts and Wash-<br>and Covering Pole,  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 2½ ft. Skirting Leather, 2½ ft. Skirting Leather, 54 Japanned Buttons, 6 ¾-in. Round Head Sci Labor, 62 hrs. Labor Stitching Card Box, Im do., Loops at ers, Poppets 12 hrs. Labor Stitching Labor Stitching Labor Stitching Card Box, Im   | er, Seat, Fenders, Bell Pull, side Handles, Top Lever d Pins, Nuts and Wash- and Covering Pole,   |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 34 ft. Skirting Leather, 2½ ft. Skirting Leather, 54 Japanned Buttons, 6 ¾-in. Round Head Sci Labor, 10 Labor, 10 Labor, 11 Labor Stitching 12 hrs. Labor Stitching 12 hrs. Labor Stitching 12 hrs. Labor Stitching 13 hrs. Labor Stitching 15 hrs. Labor Stitching 16 hrs. Labor Stitching 17 hrs. Labor Stitching 18 hrs. Labor Stitching 18 hrs. Labor Stitching 19 hrs. Labor Stitching 10 hrs. Labor Stitching 11 hrs. Labor Stitching 12 hrs. Labor Stitching 12 hrs. Labor Stitching 12 hrs. Labor Stitching 13 hrs. Labor Stitching 14 hrs. Labor Stitching 15 hrs. Labor Stitching 16 hrs. Labor Stitching 17 hrs. Labor Stitching 18 hrs. Labor Stitc | rews, Seat, Fenders, Bell Pull, side Handles, Top Lever Id Pins, Nuts and Wash-Pole Straps, orm Cover,  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 7 ft. Dash Leather, 3 ft. Railing Leather, 4 ft. Skirting Leather, 5 Japanned Buttons, 6 34 in. Round Head Sci Labor, 6 has Labor Stitching Card Box, In do, Loops at ers, Poppets: 1 2 hrs. Labor Stitching I 8 "Making Stt 8 "Making Stt 8 "Making St 8 "M | rews, Seat, Fenders, Bell Pull, side Handles, Top Lever Id Pins, Nuts and Wash-Pole Straps, orm Cover,  |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 34 ft. Skirting Leather, 2½ ft. Skirting Leather, 54 Japanned Buttons, 6 ¾-in. Round Head Sci Labor, 10 Labor, 10 Labor, 11 Labor Stitching 12 hrs. Labor Stitching 12 hrs. Labor Stitching 12 hrs. Labor Stitching 13 hrs. Labor Stitching 15 hrs. Labor Stitching 16 hrs. Labor Stitching 17 hrs. Labor Stitching 18 hrs. Labor Stitching 18 hrs. Labor Stitching 19 hrs. Labor Stitching 10 hrs. Labor Stitching 11 hrs. Labor Stitching 12 hrs. Labor Stitching 12 hrs. Labor Stitching 12 hrs. Labor Stitching 13 hrs. Labor Stitching 14 hrs. Labor Stitching 15 hrs. Labor Stitching 16 hrs. Labor Stitching 17 hrs. Labor Stitching 18 hrs. Labor Stitc | rews, Seat, Fenders, Bell Pull, side Handles, Top Lever dd Pins, Nuts and Wash-and Covering Pole, 20le Straps, Tover, at Jacket,                            |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 7f. th. Dash Leather, 2½ ft. Skirtting Leather, 2½ ft. Skirtting Leather, 62 Japanned Buttons, 63¼-in. Round Head Sci Labor, 62 hrs. Labor Stitching Card Box, Indo, Loops as ers, Poppets 12 hrs. Labor Stitching 18 "Making Set 8 "Making Set  | er,  Seat, Fenders, Bell Pull, Seat Bell Full, Seat Fenders, Top Lever and Pins, Nuts and Wash- and Covering Pole, Yole Straps, Orm Cover, at Jacket, Tron, |   |
| 6 yds. English Web,  1 Whip Socket and Faste 6 papers Tacks, 6 lbs. Paste, 12 Gum Button Holes, 1 Gong and Wire, 1 Gong Wire Cover, 1 Card Box, 5 Curtain Rollers, Spring 10 Pressed Loops, 2 Pole Strap Buckles, 80 ft. Landau Top Leath 37 ft. Dash Leather, 34 ft. Skirting Leather, 34/4 ft. Harness Leather, 56 Japanned Buttons, 63/4-in. Round Head Sci Labor, 62 hrs. Labor Stitching 62 hrs. Labor Stitching 62 hrs. Labor Stitching 18 " "Making Stitching 18 " "Making St 8" "Making St 3" "Making St   | rews, Seat, Fenders, Bell Pull, side Handles, Top Lever dd Pins, Nuts and Wash-and Covering Pole, 20le Straps, Tover, at Jacket,                            | 3 |

| 17 ft. Poplar,<br>12 Screws,<br>6 hrs. Putting on Moldings on Dickey Seat<br>Panel, Back and Quarter, | t, N | eck |
|---|------|-----|
| Mountings and Finishing.  |      |     |
| 1 pr. Lamps and Props,  |      |     |
| 1 Pole Crab,  |      |     |
| ı pr. Door Handles,   |      |     |
| ı pr. Lever "   |      |     |
| ı pr. Top Fasteners,  |      |     |
| ı pr. Sash Lifts,   |      |     |
| ı pr. Slotted Nuts, Doors,  |      |     |
| 1 pr. Encased Lifts,  |      |     |
| ı pr. Finishers, Molding,   |      |     |
| I Glass Frame, Back,  |      |     |
| 13 ft. 4 in. 3%-in. Silver Molding, .   | ٠    |     |
| 516.11 11. /2 111.  |      |     |
| 8 ft. 4 in. 3/8-in. Brass "   |      | •   |
| 4 Acorn Top Nuts,   |      |     |
| Electro-plated Pins, for Molding, .   |      | •   |
| Plating Axle Nuts,  |      | •   |
| Engraving "   | •    |     |
| Glass, (1) 18 x 34, (2) 18 x 24, (2) 18 x 22,   |      |     |
|   |      |     |
|   |      | •   |
| Washer Leather,   |      |     |
| 4 Bolts,  |      |     |
| 25 hrs. Labor,  |      |     |
| 25 III 3. 1/2DOI,   |      |     |
|   |      |     |
|   |      |     |

Contingent Expenses, . . . per cent., .

#### No. 2.

## English Coach.

#### Body.

| 163 ft. Ash,                  |   |   |  |  |
|-------------------------------|---|---|--|--|
| 112 ft. Poplar,               |   |   |  |  |
| 6 ft. Cherry,                 |   |   |  |  |
| 32 ft. Pine,                  |   |   |  |  |
| 434 Screws, Assorted Sizes,   |   |   |  |  |
| 9 lbs. Glue,                  |   |   |  |  |
| 8 yds. Scrims,                |   |   |  |  |
| Nails and Chair Tacks, .      |   | ÷ |  |  |
| ı pr. Lever Locks,            |   |   |  |  |
| 1 set Concealed Hinges, .     |   |   |  |  |
| 1 pr. Door Hinges, Bottom,    |   |   |  |  |
| 1 pr. Fender Thimbles, .      |   |   |  |  |
| ı pr. Step Thimbles, .        |   |   |  |  |
| 3 Rabbet Irons, Fence Rails,  |   |   |  |  |
| 8 sheets Sandpaper, .         |   |   |  |  |
| Files,                        |   |   |  |  |
| 113 lbs. Iron, Rocker Plates, |   |   |  |  |
| Forging Rocker Plates,        | ÷ |   |  |  |
| 5 hrs. Drilling,              |   |   |  |  |
| 3½ lbs. White Lead,           |   |   |  |  |
| Marking and Sawing Stuff,     |   |   |  |  |
| Draft and Patterns,           |   |   |  |  |
| Labor                         |   |   |  |  |

#### Wheels

|                    |    | vv  | 116  | eı  | s.  |     |     |    |     |     |     |    |     |
|--------------------|----|-----|------|-----|-----|-----|-----|----|-----|-----|-----|----|-----|
| 44 Spokes, .       | i. |     |      |     |     |     | ÷   |    |     |     |     |    |     |
| 1 set Rims, .      |    |     |      |     |     |     |     |    |     |     |     |    |     |
|                    |    |     |      |     |     |     |     |    |     |     |     |    |     |
| Glue, Sandpaper    | an | d : | File | es, |     |     |     |    |     |     |     |    |     |
| Labor, .           |    |     |      |     | ÷   |     |     |    |     |     |     |    |     |
| " Boxing, .        |    |     |      |     |     |     |     |    |     | i.  |     |    |     |
| 1 set Rim Bands,   |    |     |      |     |     |     |     |    |     |     |     |    |     |
| 15 hrs. Labor putt | in | g o | n I  | Rin | n I | Ban | ıds | an | d c | lea | ıni | ng | off |

#### Carriage Part.

| 2 I | Bent   | Beds, |        |      |       |   |   |    |      |  |  |
|-----|--------|-------|--------|------|-------|---|---|----|------|--|--|
| 1 I | ole,   |       |        |      |       |   |   |    |      |  |  |
| 6 f | t. 8 i | n. Hi | ckory  |      |       |   |   |    |      |  |  |
| 8 f | t. As  | h,    |        |      |       |   |   |    |      |  |  |
| Sa  | ndpa   | per a | nd Fil | es,  |       |   |   |    |      |  |  |
| Ma  | arkin  | g and | Sawi   | ng S | tuff, |   |   |    |      |  |  |
| La  | bor,   |       |        |      |       |   |   |    |      |  |  |
| 20  |        |       | r, Pol |      |       |   |   | ck | Bar, |  |  |
| 10  |        |       | Fitti  |      |       | • | • | ** |      |  |  |
| 5   | 66     | 66    | Clea   | ning | off   |   |   |    |      |  |  |

#### Smith Work.

| ı set Axles, .      |  |  |  |
|---------------------|--|--|--|
| 1 set Springs, .    |  |  |  |
| oo lbs. Steel Tire. |  |  |  |

| Dioen and Lan   |             |       |     |     |    |     |   |     |     |      |  |
|---|-------------|-------|-----|-----|----|-----|---|-----|-----|------|--|
| 230 lbs. Iron, B 47 Screws, Assc 80 Bolts, 52 Tire Bolts, 22 Rivets, 60 Iron Washer 1 pr. Shackle F 700 lbs. Coal, 1 lb. Borax, Oil and Bits, Files, Labor, Ironing | s,<br>inish | Size  | es, |     |    |     |   |     | gin | <br> |  |
| " Filing a  | nd p        | uttin | g t | oge | th | er, | ٠ |     |     |      |  |
|   |             |       |     |     |    |     |   |     |     |      |  |
|   | 1           | Pain  | tir | ıg. |    |     |   |     |     |      |  |
| Body Materials<br>Carriage "<br>Labor, Body,<br>" Carriage<br>" Monogr  | Par         | t,    |     |     |    |     | 4 | .90 |     |      |  |
| Trimmings.  |             |       |     |     |    |     |   |     |     |      |  |

| Trimmings.   |    |     |     |   |    |    |
|--|----|-----|-----|---|----|----|
| 14 Goat Skins,   |    |     |     |   |    |    |
| 14 Goat Skins,<br>2½ yds. Body Cloth,  |    |     |     |   |    | ٠. |
| 1 1/3 yds. Dickey Seat Cloth, .  |    |     |     |   |    |    |
|  |    |     |     |   |    |    |
| 4 yds. Curtain Silk,   |    |     |     |   |    |    |
| 20 yds. Broad Lace,  |    |     |     |   |    |    |
| 55 yds. Seaming Lace,  |    | ÷   |     |   |    |    |
| 15% yds. Black Cloth,<br>20 yds. Broad Lace,<br>55 yds. Seaming Lace,<br>50 yds. Pasting Lace, |    |     |     |   |    |    |
| 11/2 pr. Holder Tassels,   | •  |     |     |   |    |    |
| r pr. Curtain Tassels,   |    |     |     |   |    |    |
| 3 pr. Triggers,  |    |     |     |   |    |    |
| ı pr. Frogs,   |    |     |     |   |    |    |
| 2 gross Tufts,   |    | i.  |     |   |    |    |
| 3 yds. Russia Sheeting, .  |    |     |     |   |    |    |
| 3 yds. Buckram,  |    | ÷   |     |   |    |    |
| 3 yds. Buckram,  |    |     |     |   |    |    |
| 1 yd. Oil Carpet,  |    |     |     |   |    |    |
| 24 lbs. Best White Hair, .   |    |     |     |   | ,  |    |
| 2½ yds. Gum Drill,   |    |     |     |   |    |    |
| 3½ vds. Cambric,   |    |     |     |   |    |    |
| 3 lbs. Cotton Wadding,   |    |     |     |   |    |    |
| 1 ½ lbs. Seaming Cord, .   |    |     |     |   | i. |    |
| 1/4 lb. Tutting Twine,   |    |     |     |   |    |    |
| 6 yds. Curtain Cord,   |    |     |     |   |    |    |
| 3/3 yd. Bedford Cord, bottom of  | Cι | ısh | ior |   |    |    |
| 6 Pillow Springs,  |    |     |     |   |    |    |
| 6 Pillow Springs, 1 pr. Door Stops, 6 1-in. Bone Head Screws,                                  |    |     |     |   |    |    |
| 6 1-in. Bone Head Screws, .  |    |     |     |   |    |    |
| 28 ¾-in. " " .   |    | ٠   |     | ٠ |    |    |
| 29 1/2-in. Silver Plated Screws,   |    |     |     |   |    |    |
| 3 Lace Plates,   |    | ٠   |     |   |    | ٠  |
| 2 Pad Hooks, Silver,   |    |     | ٠.  |   |    |    |
| 3 Lace Plates,   |    |     |     |   |    |    |
| 2 balls Ball Thread,   |    |     |     |   |    |    |
| 4 skeins Thread,   |    |     |     |   |    |    |
| ½ spool Machine Thread, .  |    |     |     |   |    |    |

| 2 spools Machine Silk,                           | No. 3.   |
|--|--|
| 12 yds. Muslin,                                  |  |
| 6 papers Tacks,                                  | Landaulet, Drop Front.                                   |
| 6 lbs. Paste,                                    | Landadict, Drop Tront.                                   |
| 12 Gum Button Holes,                             | Body.  |
| I Gong and Wire,                                 | Body.  |
| I Gong Wire Cover,                               | 143 ft. Ash,   |
| 1 Card Box,                                      | 83 ft. Poplar,   |
| 5 Curtain Rollers, Spring,                       | 2 ft. Cherry,  |
| 10 Pressed Loops,                                | 4 ft. Pine,  |
| 2 Pole Strap Buckles,                            | 575 Screws, Assorted Sizes,                              |
| ı Mirror Glass,                                  | 575 Screws, Assorted Sizes, 5 lbs. Glue, 4 yds. Scrims,  |
| 38 ft. Dash Leather,                             | 4 yds. Scrims,   |
| 3 ft. Railing Leather,                           | Nails and Chair Tacks,                                   |
| 28 ft. Trimming Leather, Apron,                  | 1 set Door Fixtures,                                     |
| 2½ ft. Skirting Leather,                         | ı pr. Lever Locks,                                       |
| 3¼ lbs. Harness Leather,                         | r pr. Concealed Hinges,                                  |
| 8 ft. Unfinished Leather,                        | ı pr. Spring Catches, Front Pillar,                      |
| 56 Japanned Buttons,                             | ı pr. Door Hinges, Bottom,                               |
| 134 yds. Cloth, Lining Apron,                    | r pr. Goose Neck Hinges,                                 |
| 2½ yds. Raw Duck,                                | r pr. Top Hinges,  |
| 6 34-in. No. 7 Round Head Screws,                | I pr. Drop Tringes, Front Tinar,                         |
| Labor,   | ı pr. " " Top, ı pr. Bow Irons, ı pr. Top Prop Irons,    |
| 60 hrs. Labor Stitching Seat, Fenders, Card Box, | I pr. Top Prop Irons                                     |
| Inside Handles, Top Lever do., Bell              | Top Center Joint, Iron,                                  |
| Pull, Loops and Pins, Poppets and                | ı pr. Dowel Plates, Top,                                 |
| Covering Pole,                                   | ı pr. Child's Seat Hinges,                               |
| 12 hrs. Labor Stitching Pole Straps,             | 3 Rabbet Irons, Fence Rail.                              |
| 8 " Making Seat Jacket,                          | 5 sheets Sandpaper,                                      |
| 10 " " Apron,                                    | Files  |
| 30 " Blocking up for Trimmers and making         | 8 ft. Brass Molding, Doors, 90 lbs. Iron, Rocker Plates, |
| Driving Seats, 1 long and 1 short, .             | 90 lbs. Iron, Rocker Plates,                             |
| 22 ft. Poplar,                                   | Forging Rocker Plates,                                   |
|  | 4 hrs. Drilling Rocker Plates,                           |
| 1 hr. Labor putting Molding on Dickey Seat, .    | 3 lbs. White Lead,                                       |
|  | Marking and Sawing Stuff,                                |
| Mountings and Finishing.                         | Draft and Patterns,                                      |
| ı pr. Lamps and Props,                           | Labor,   |
| r Pole Crab                                      |  |
| r Pole Crab,                                     | Wheels.  |
| r pr. Lever "                                    | C1   |
| r pr. Finishers, Molding,                        | 44 Spokes,   |
| ı pr. Slotted Nuts,                              |  |
| of the tin I in Cilver Molding                   | I set Hubs,  |
| 7 ft. 11 in. 3/s-in. Brass "                     | Glue, Sandpaper and Files,                               |
| Plating Axle Nuts,                               | " Boying   |
| Plating Axle Nuts,                               | "Boxing,   |
| Glass, (4) 18 x 24, (1) 16 x 28, (1) 7 x 9,      | 15 hrs. Labor putting on Rim Bands and cleaning off      |
| Oil  | -5 Parents on Anna Danas and Cicaning on                 |
| Washer Leather,                                  | Couriege Bout  |
| 4 Bolts,   | Carriage Part.   |
| 18 Screws,                                       | 2 Bent Beds,   |
| 22¾ hrs. Labor,                                  |  |
|  | 1 Pole,  |
|  | 4 ft. 3 in. Hickory,                                     |
|  | 3 ft. Ash,   |
| Contingent Expenses, per cent.,                  | Sandpaper and Files,                                     |

| Marking and Sawing Stuff,  | ı lb. Cotton Wadding,  |
|--|--|
| Labor,   | ı lb. Seaming Cord,  |
| 23 hrs. Labor, Pole, Shafts, Blocks and Back Bar,  | 1/4 lb. Tufting Twine,   |
| 12 " Fitting " "   |  |
| 5 " Cleaning off,  |  |
| 5 Cleaning on,   | 2/3 yd. Bedford Cord,  |
|  | 6 Pillow Springs,  |
| Smith Work.  | ı pr. Door Stops,  |
|  | 2 1-in. Bone Head Screws,  |
| ı set Axles,   | 14 34-in. " "  |
| ı set Springs,   | 2 Lace Plates,   |
| 84 lbs. Steel Tire,  | 2 Pad Hooks, Spring Rollers,   |
| 220 lbs. Iron, Body and Carriage Part,   | 2 balls Ball Thread,   |
| 2 Stump Joints,  | 4 skeins Thread,   |
| 98 Screws, Assorted Sizes,   | ½ spool Machine Thread,  |
| 82 Bolts, " "  | 134 " " Silk,  |
| 52 Tire Bolts,   | 7 yds. Muslin,   |
| 22 Rivets,   | 8 yds. English Web,  |
| 22 Rivets,   | 1 Whip Socket and Fastener,  |
| ı pr. Shackle Finishers,   | 5 papers Tacks,  |
| 750 lbs. Coal,   | 6 lbs. Paste,  |
| ı lb. Borax,   | 12 Gum Button Holes,   |
| Oil and Bits,  | I Gong and Wire,   |
| Oil and Bits,  | I Gong Wire Cover,   |
| Labor, Ironing Body, Carriage, Shafts and Hang-  | ı Card Box,  |
| ing up,  | 4 Curtain Rollers, Spring,   |
| " Filing and putting together,   | 10 Pressed Loops,  |
|  | 2 Pole Strap Buckles,  |
| Painting.  | 65 ft. Landau Top Leather,   |
| rainting.  | 11 ft. Dash Leather,   |
| Body Materials, \$5.73   | 2 ft Railing Leather   |
| Carriage " 4.00—\$10.63  | 28 ft. Trimming Leather,   |
| Carriage " 4.90—\$10.63<br>Labor, Body,  | 2½ ft. Skirting Leather,   |
| " Carriage Part,   | 2½ lbs. Harness Leather,   |
| " Monogram,  | 11/4 lbs. Breeching Leather,   |
|  | 3/4 lb. Bridle Leather,  |
| The state of the s | 28 Japanned Buttons  |
| Trimming,  | 28 Japanned Buttons,   |
| tr Goat Skins  | 8 3/4-in. No. 7 Round Head Screws,   |
| 11 Goat Skins,   | Harness and Beeswax,   |
| 134 yds. Dickey Seat Cloth,  | Labor,   |
| 3½ yds. Curtain Silk,  | 40 hrs. Labor Stitching Seat, Dash, Bell Pull, Card  |
| TI/ vde Black Cloth  | Box, Inside Handles, Top Lever do.,  |
| 1 y yds. Brack Cotti, 1 y yds. Broad Lace, 40 yds. Seaming Lace, 35 yds. Pasting Lace, 1 pr. Holder Tassels,   | Loops and Pins, Nuts and Washers,  |
| 40 yds. Seaming Lace,  | Poppets and Covering Pole,   |
| 25 vds Pasting Lace  | 12 hrs. Labor Stitching Pole Straps,   |
| I pr Holder Tossels  | 8 " Making Storm Cover   |
|  | 8 " " Soot Indeet  |
|  | 8 " Making Storm Cover,<br>8 " Seat Jacket,<br>10 " " Apron,<br>7 " " Loops and Covering Shafts, |
| r pr. Frogs,   | Apron,   |
|  | 7 Loops and Covering Sharts,<br>25 " Blocking up for Trimmers and Making                         |
| 36 Gimp Nails,   |  |
| 3½ yds. Russia Sheeting,   | Driving Seats, 1 long and 1 short, .   |
| 3 yds. Buckram,  | 20 ft. Poplar,   |
| 3 Apron Fasteners,   | 12 Screws,   |
| 3 ¾-in. Covered Buckles,   | 5 hrs. Labor putting on Molding on Dickey Seat,  |
| 2¾ yds. Wilton Carpet,   | Back and Quarters,   |
| ı yd. Oil Carpet,  |  |
| 12 lbs. Best White Hair,   | Mountings and Finishing.   |
| 4 lbs. Pure Gray Hair,   |  |
| 5½ yds. Gum Drill, Top Cover and Seat Jacket,  | ı pr. Lamps and Props,   |
| 13/4 yds. Cambric,   | I Pole Crab,   |
|  |  |

| ı pr. Shaft Tips,                                       |
|---|
| ı pr. Door Handles,                                     |
| ı pr. Lever "   |
| ı pr. Top Fasteners, Center,                            |
| ı pr. Flush Bolts, Front Pillar,                        |
| 1 pr. Thumb Screws, Top Hinge, Front Pillar,            |
| ı pr. Thumb Holders, Circular Frames, to slide,         |
| 1 pr. Window Fasteners, Circular Frames, to open,       |
| I Flush Pull, Inside Front for Frames,                  |
| pr. Finishers,  |
|   |
| r pr. Slotted Nuts,                                     |
| I Glass Frame, Back,                                    |
| 13 ft. 6 in. 3%-in. Silver Molding,                     |
| 5 16. 10 111. /2-111.                                   |
| 4 Acorn Top Nuts,                                       |
| 4 Circular Rollers, Front Glass Frames,                 |
| Electro-plated Pins for Moldings,                       |
| Plating Axle Nuts,                                      |
| Engraving "   |
| Glass, (2) Bent, 22 x 24, (2) Flat, 18 x 24, (1) 6 x 8, |
| Oil,  |
| Washer Leather,   |
| 8 Bolts,  |
| 68 Screws,  |
| 25 hrs. Labor,  |
| -5  |
|   |

Contingent Expenses, . . . . per cent.,

#### No. 4.

# Coupé, Round Front.

#### Body.

| 154 ft. Ash,                   |    |   |   |  |   | ı  |
|--------------------------------|----|---|---|--|---|----|
| 99 ft. Poplar,                 | ı. |   |   |  | ÷ |    |
| 1 ½ ft. Cherry,                |    |   |   |  |   | ı  |
| 26 ft. Pine,                   |    |   |   |  |   |    |
| 402 Screws, Assorted Sizes,    |    |   |   |  |   |    |
| 6 lbs. Glue,                   |    |   |   |  |   |    |
| 5 yds. Scrims,                 |    |   |   |  |   |    |
| Nails and Chair Tacks, .       |    |   |   |  |   |    |
| ı pr. Lever Locks,             |    |   |   |  |   |    |
| ı set Concealed Hinges, .      |    |   |   |  |   |    |
| 1 pr. Door Hinges, Bottom,     |    |   |   |  |   |    |
| ı pr. Child's Seat Hinges,     |    | Ċ | Ċ |  |   | Ť. |
| 2 Rabbet Irons, Fence Rail,    |    |   |   |  |   |    |
|                                |    |   |   |  |   |    |
| 6 sheets Sandpaper,            |    |   |   |  |   |    |
| Files,                         |    |   |   |  |   |    |
| 8 ft. Brass Molding, Doors,    |    |   |   |  |   |    |
| 82 lbs. Iron, Rocker Plates,   |    |   |   |  |   |    |
| Forging Rocker Plates, .       |    |   |   |  |   |    |
| 4 hrs. Drilling Rocker Plates, |    |   |   |  |   |    |
| 2½ lbs. White Lead, .          |    |   |   |  |   |    |
| Marking and Sawing Stuff, .    |    |   |   |  |   |    |
| Draft and Patterns,            |    |   |   |  |   |    |
|                                |    |   |   |  |   |    |
| Labor,                         |    |   |   |  |   | ٠  |

#### Wheels.

| 44 Spokes,   |       |      |    |      |      |      |     |       |     |        |
|--------------|-------|------|----|------|------|------|-----|-------|-----|--------|
| 1 set Rims,  |       |      | ٠. |      |      |      |     |       |     |        |
| 1 set Hubs,  |       |      |    |      |      |      |     |       |     |        |
| Glue, Sandp  | aper  | and  | Fi | les, |      |      |     |       |     |        |
| Labor, .     |       |      |    |      |      |      |     |       |     |        |
| " Boxi       | ng,   |      |    |      |      |      |     |       |     |        |
| 1 set Rim B  |       |      |    |      |      |      |     |       |     |        |
| 15 hrs. Labo | r Put | ting | on | Rin  | n Ba | inds | ane | d cle | ani | ng off |

#### Carriage Part.

| 2 Bent Beds,                                      |
|---|
| 1 Pole,   |
| ı pr. Shafts,                                     |
| 4 ft. 3 in. Hickory,                              |
| 3 ft. Ash,  |
| Sandpaper and Files,                              |
| Marking and Sawing Stuff,                         |
| Labor,  |
| 23 hrs. Labor, Pole, Shafts, Blocks and Back Bar, |
| 12 " Fitting " "                                  |
| 5 " cleaning off,                                 |

#### Smith Work.

| ı set Axles, |  |  |  |
|--------------|--|--|--|
| 0            |  |  |  |

| 84 lbs. Steel Tire,  | 4 skeins Thread,  |
|--|---|
| 200 lbs. Iron, Body and Carriage Part,   | ½ spool Machine Thread,                                 |
| 82 Screws, Assorted Sizes,   | 13/4 " " Silk,  |
| 82 Bolts,  | 3 Apron Fasteners,                                      |
| 52 Tire Bolts,   | 3 ¾-in. Covered Buckles,                                |
| 22 Rivets,   | i Whip Socket and Fastener,                             |
| 1 pr. Shackle Finishers,   | r papers Tacks  |
| 600 lbs. Coal,   | 5 papers Tacks,   |
| 1 lb. Borax,   | 12 Gum Button Holes,                                    |
| Oil and Bits.  | I Gong and Wire,  |
| Oil and Bits,  | 1 Gong Wire Cover,                                      |
| Labor Ironing Body, Carriage, Shafts, and Hang-  | ı Card Box,   |
| ing up,  | 4 Curtain Rollers, Spring,                              |
| " Filing and Putting together,   | 10 Pressed Loops,                                       |
|  | 2 Pole Strap Buckles,                                   |
| Painting.  | 12 ft. Dash Leather,                                    |
|  | 3 ft. Railing Leather                                   |
| Body Materials, \$7.73   | 2½ ft. Skirting Leather,                                |
| Carriage " 4.90—\$12.63<br>Labor, Body,  | 29 ft. Trimming Leather                                 |
| Labor, Body,   | ı ft. Flap Leather,                                     |
| " Carriage,  | 2½ lbs. Harness Leather,                                |
| " Monogram,  | 1½ lbs. Breeching Leather,                              |
|  | 3/4 lb. Bridle Leather,                                 |
| Trimming.  | 28 Japanned Buttons,                                    |
| 13 Skins,  | 13/4 yds. Cloth, Lining Apron,                          |
| 13 Skins,  | 2 ¼ yds. Raw Duck,                                      |
| 1½ yds. Dickey Seat Cloth,   | Harness and Beesway                                     |
| 3 yds. Curtain Silk,   | Harness and Beeswax,                                    |
| 1¼ yds. Black Cloth,   | 50 hrs. Labor Stitching Seat, Dash, Door, Fenders,      |
| 16 yds. Broad Lace,  | Card Boxes, Inside Handles, Top                         |
| 45 yds. Seaming Lace,  | Lever do., Bell Pull, Loops and Pins,                   |
| 40 yds. Pasting Lace,  | Poppets and Covering Pole,                              |
| ı pr. Holder Tassels,  | 12 hrs. Labor Stitching Pole Straps.                    |
| ı pr. Triggers,  | 8 " " Making Seat Jacket,                               |
| ı gross Tufts,   | 10 " " Apron,   |
| 30 Gimp Nails,   | 8 " Making Seat Jacket,                                 |
| 1¼ yds. Russia Sheeting,   | 25 " Blocking up for Trimmers and making                |
| 3 yds. Buckram,  | Driving Seats, 1 long and 1 short, .                    |
| 3 yds. Wilton Carpet,  | 22 ft. Poplar,  |
| 1½ yds. Oil Carpet,  | 15 Screws,  |
| 12 lbs. Best White Hair,   | 1 hr. Labor putting on Molding on Dickey Seat,          |
| 7 IDS. Gray Hair,  |   |
| 3 yds. Gum Drill, Seat Jacket,   | Mountings and Finishing.                                |
| 1 3⁄4 yds. Cambric,  | ı pr. Lamps and Props,                                  |
| I lb. Seaming Cord,  |   |
| 1/4 lb. Tufting Twine,   | 1 Pole Crab,  |
| 6 yds. Curtain Cord,   | ı pr. Door Handles.                                     |
| 3/3 yd. Bedford Cord,  | ı pr. Door Handles,                                     |
| 6 Pillow Springs,  | 1 pr. Window Fasteners, Circular Frames, to open,       |
| pr. Door Stops,  | 1 pr. Thumb Holders, Circular Frames, to slide,         |
| 2 I-In. Bone Head Screws,  |   |
| 4 ¾-in. " "  | ı pr. Finishers, ι pr. Slotted Nuts,                    |
| 3/ in Silver Plated Screws   | 5 ft. 10 in ½-in. Silver Molding,                       |
| y Jan. Siret Flacto Seews, 20 1/2-in. "  Lace Plates, Pad Hook, Back, 1/2 balls Ball Thread, | 4 Circular Rollers, Front Glass Frames,                 |
| 2 Lace Plates,   | Plating Axle Nuts,                                      |
| Pad Hook, Back,  | Engraving   |
| 1½ balls Ball Thread,  | Glass, (2) Bent, 22 x 24, (2) Flat, 18 x 24, (1) 6 x 8, |
|  |   |

| 14                               | Cost Sineautes of | Stock and Labor.   |
|----------------------------------|-------------------|--|
| Oil,                             |                   | No. 5. Brougham, Square Front.   |
|                                  |                   | Body.  |
| Contingent expenses,per cent., . |                   | 188 ft. Ash, 88 ft. Poplar, 3 ft. Cherry, 26 ft. Pine, 366 Screws, Assorted Sizes, 6 lbs. Glue, 5 yds. Scrims, Nails and Chair Tacks, 1 pr. Lever Locks, 1 pr. Lever Locks, 1 pr. Lever Locks, 1 pr. Loor Hinges, Bottom, 2 Rabbet Irons, Fence Rails, 6 sheets Sandpaper, Files, 8 ft. Brass Molding, Doors, 82 lbs. Iron, Rocker Plates, Labor Forging Rocker Plates, 4 hrs. Labor Drilling Rocker Plates, 2½ lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, Caning Child's Seat, Labor, Wheels. |
|                                  |                   |  |
|                                  |                   | 44 Spokes, r set Rims, r set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, r set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off,   |
|                                  |                   | Carriage Part.   |
|                                  |                   | 2 Bent Beds,   |
|                                  |                   | Sillitii WOIK.   |

| 0. 11. Ct1 T'                                  | - I/ halla Ball Thread   |
|--|--|
| 84 lbs. Steel Tire,                            | 1½ balls Ball Thread,  |
| 190 lbs. Iron, Body and Carriage Part,         | 4 skeins Thread,   |
| 82 Screws, Assorted Sizes,                     | ½ spool Machine I fread,   |
| 82 Bolts, " "                                  | 134 " Silk   |
| 52 Tire Bolts,                                 | 3 Apron Fasteners,   |
| 22 Rivets,                                     | 3 ¾-in. Covered Buckles,   |
| oo iron wasners,                               | 8 yds. Muslin,   |
| ı pr. Shackle Finishers,                       | r Whip Socket and Fastener,  |
| 600 lbs. Coal,                                 |  |
| r lb. Borax,                                   | 6 lbs. Paste,  |
| Oil and Bits,                                  | I Gong and Wire,   |
| Labor Ironing Body, Carriage, Shafts and Hang- | 1 Gong Wire Cover,   |
| ing up,  | 3 Curtain Rollers, Spring,   |
| " Filing and putting together,                 | 10 Pressed Loops,  |
| Fining and putting together,                   | 2 Pole Strap Buckles,  |
| D.1.11   | 12 ft. Dash Leather,   |
| Painting.                                      | 3 ft. Railing Leather,   |
| Body Materials, \$7.73                         | 2½ ft. Skirting Leather,   |
| Carriage " 4.00—\$12.62                        | 29 ft. Trimming Leather,   |
| Carriage 4.90—\$12.63 Labor, Body,             | ı ft. Flap Leather,  |
| " Carriage                                     | 2 1/4 lbs. Harness Leather   |
| " Monogram,                                    | 1 1/4 lbs. Breeching Leather,  |
|  | 6 ft. Unfinished Leather,  |
| m :  | 3/4 lb. Bridle Leather,  |
| Trimming.                                      | 28 Japanned Buttons,   |
| 9 Skins,                                       | 134 yds. Cloth, Lining Apron,  |
| 2½ yds. Body Cloth,                            | 2 yds. Raw Duck,   |
| 1 1/3 yds. Dickey Scat Cloth,                  | ı Toilet Case,   |
| 3 yds. Curtain Silk,                           | 8 3/4-in. Round Head Screws,   |
| 1 1/8 yds. Black Cloth,                        | Harness and Beeswax,   |
| 17 yds. Broad Lace,                            | Labor,   |
| 40 yds. Seaming Lace,                          | 40 hrs. Labor Stitching Seat, Dash, Inside Handles,                        |
| 35 yds. Pasting Lace,                          | Top Lever do., Bell Pull, Loops and  |
| 2 pr. Holder Tassels,                          | Pins, Poppets and Covering Pole, .   |
| 2 pr. Triggers,                                | 12 hrs. Labor Stitching Pole Straps, etc.,                                 |
| ı pr. Frogs,                                   | 8 " Making Seat Jacket,  |
| ı gross Tufts,                                 | 10 " " Apron,  |
| 30 Gimp Nails,                                 | " " Loope and Covering Shafte  |
| 1 1/4 yds. Russia Sheeting,                    | 25 "Blocking up for Trimmers and making Driving Seats, 1 long and 1 short, |
| 3 yds. Buckram,                                | ing Driving Seats, 1 long and 1 short,                                     |
| 3 yds. Wilton Carpet,                          | 25 ft. Poplar,   |
| ı yd. Oil Carpet,                              | 11 Screws,   |
| 10 lbs. Best White Hair,                       | 1 hr. Labor putting on Molding on Dickey Seat,                             |
| 5 lbs. Pure Gray Hair,                         |  |
| 2¼ yds. Gum Drill, Seat Jacket,                | Mountings and Finishing.   |
| 1¾ yds. Cambric,                               |  |
| ı lb. Cotton Wadding,                          | ı pr. Lamps and Props,   |
| ı lb Seaming Cord,                             | I Pole Crab,   |
| 1/4 lb. Tufting Twine,                         | ı pr. Shaft Tips,  |
| 6 yds. Curtain Cord,                           | ı pr. Door Handles,  |
| 73 yd. Bedford Cord,                           | ı pr. Lever "  |
|  | r pr. Finishers (Molding),   |
| i pr. Door Stops,                              | pr. Stotted Nuts,  |
| 2 I-In. Bone Head Screws,                      | 5 ft. 3 in. ½-in. Silver Molding,  |
| 4 ¾-in. " "                                    | Plating Axle Nuts,   |
| 2 3/4-in. Silver Plated Screws,                | Engraving Axle Nuts,   |
| 24 ½-in. " "                                   | Glass, (2) 16 x 24, (1) 24 x 36, (1) 6 x 8,                                |
| 4 Lace Plates,                                 | Oil,   |
| r Pad Hook,                                    | wasner beatner,  |

| Bolts,                        | No. 6.  |
|-------------------------------|---|
| o hrs. Labor,                 | Six Seat  |
|                               | Panel Quarter Rockaway,   |
|                               | Front and Back Quarter Lights.  |
| ontingent expenses,per cent., | Tront and back guarter bigness  |
|                               | Body.   |
|                               | 168 ft. Ash, 135 ft. Poplar, 2 ft. Cherry, 35 ft. Pine (¾-in.), 501 Screws, Assorted Sizes, 9 lbs. Glue, 8 yds. Scrims, Nails and Chair Tacks, 1 pr. Lever Locks, 1 set Concealed Hinges, 1 pr. Door Hinges, Bottom, 4 Rabbet Irons, Fence Rail, 8 sheets Sandpaper, Files, 8 ft. Brass Molding, Doors, 100 lbs. Iron, Rocker Plates, Labor Porging Rocker Plates, Labor Forging Rocker Plates, " 5 hrs. Drilling Rocker Plates, Marking and Sawing Stuff, Draft and Pattern, Labor,  Wheels.  44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part. 2 Bent Beds, |
|                               | i Pole,   |
|                               | 6 ft. 8 in. Hickory,  |
|                               | Sandpaper and Files,  |
|                               | Marking and Sawing Stuff,   |
|                               | Labor,  |
|                               | 5 " Cleaning off,   |
|                               | Smith Work.   |
|                               | r set Axles   |

| - Cost Strictimes by I   | Storn trait Editor.  |
|--|--|
|  |  |
| 84 lbs. Steel Tire,  | ro yds. Muslin,  |
| 220 lbs. Iron, Body and Carriage Part,                           | ı Whip Socket and Fastener,                                |
| 64 Screws, Assorted Sizes,                                       | 6 papers Tacks,  |
| 80 Bolts, Assorted Sizes,  | 6 lbs. Paste,  |
| c2 Tire Bolts  | 4 Curtain Rollers, Spring,                                 |
| 22 Rivets  | 10 Pressed Loops,  |
| 22 Rivets, 60 Iron Washers, 1 pr. Shackle Finishers,             | 2 Pole Strap Buckles,                                      |
| on Charles Finishers   | 2 Tole Strap Buckles,                                      |
|  | 2 yds. Enamel Duck,  |
| 600 lbs. Coal,   | of Delling Leather   |
| ı lb. Borax,   | 2 ft. Railing Leather,                                     |
| Oil and Bits,  | 5 ft. Bow Leather,   |
| Files,   | 11 ft. Enamel Top Leather,                                 |
| Labor Ironing Body, Carriage, and Hanging up,                    | 12 ft. Dash Leather,                                       |
| " Filing and putting together,                                   | 134 ft. Skirting Leather,                                  |
|  | ı ft. Flap Leather,  |
| Painting.  | 6 ft. Unfinished Leather,                                  |
| S and S  | 8 ft. Morocco Finish Leather,                              |
| Body Materials, \$10.30  | 23/4 lbs. Harness Leather,                                 |
| Carriage " 4.90-\$15.20  | 3/4 lb. Bridle Leather,                                    |
| Carriage " 4.90—\$15.20<br>Labor, Body,                          | 14 Japanned Knobs,   |
| " Carriage,  | 56 Japanned Buttons,                                       |
| " Monogram,  | 13/4 yds. Cloth, Lining Apron,                             |
|  | 21/4 vds Raw Duck  |
| T : .  | 2½ yds. Raw Duck,  |
| Trimming.  | 8 3/4-in. Round Head Screws,                               |
| 13 Goat Skins,   | Harness and Beesway  |
| 3½ yds. Head Lining Cloth,                                       | Harness and Beeswax,                                       |
|  | 28 hrs. Labor Stitching Dash, Steps, Inside Handles,       |
| 6½ yds. Curtain Silk,  |  |
| 2 <sup>1</sup> / <sub>4</sub> yds. Black Cloth,                  | Top Lever do., Loops and Pins, Poppets                     |
| 22 yds. Broad Lace,  | and Covering Card Boxes and Pole,                          |
| 50 yds. Seaming Lace,  | 12 hrs. Labor Stitching Pole Straps,                       |
| 45 yds. Pasting Lace,  | 10 " Making Apron,   |
| 3 pr. Holder Tassels,  | 10 " Blocking up for Trimmers,                             |
| 2½ pr. Triggers,   | 13 ft. Poplar,   |
| ı pr. Frogs,   | 88 Screws,   |
| 108 Tufts,   |  |
| 1¼ yds. Russia Sheeting,   | Mountings and Finishing.                                   |
| 3 yds. Buckram,  |  |
| 2½ yds. Wilton Carpet,   | ı pr. Lamps and Props,                                     |
| 2 1/4 yds. Oil Carpet,   | r Pole Crab,   |
| 13 lbs. Best White Hair,   | r pr. Door Handles.  |
| 17 lbs. Gray Hair,   | ı pr. Lever "  |
| r lb Cotton Wadding  | ı pr. Slotted Nuts,  |
| 1½ lb. Seaming Cord,   | 4 Curtain Rods,  |
| 1/4 lb. Tufting Twine,   | Plating Axle Nuts.   |
| 8 yds. Curtain Cord,   | Plating Axle Nuts,   |
| 6 Pillow Springs,  | Glass, (2) 18 x 26, (2) 18 x 24, (2) 16 x 26, (1) 18 x 34, |
| ı pr. Door Stops,  | (1) 14 × 18  |
| a r in Rone Head Screws  | (i) 14 x 18,   |
| 2 1-in. Bone Head Screws,  | Washer Leather,  |
| 56 ¾-in. Silver Plated Round Head Screws,                        | Washer Leather,  |
| 36 ½-in. " Screws,   | 8 Bolts,   |
|  | 13 Screws,   |
| 4 Lace Plates,   | 18 hrs. Labor,   |
| 2 Bace Tates, 2 Bone Slides, ½ ball Ball Thread, 4 skeins Thread |  |
| ½ ball Ball Thread,  |  |
|  |  |
| ½ spool Machine Thread,  | O. C. I.P.   |
| 2 spools Machine Silk,   | Contingent Expenses, per cent.,                            |
| 4 5/8-in. Japanned Buckles,                                      |  |
| 3 Apron Fasteners,   |  |
|  |  |

#### No. 7. Four Seat Panel Quarter Rockaway. Body. 458 Screws, Assorted Sizes, . . . Nails and Chair Tacks, . . . 1 pr. Door Hinges, Bottom, . 4 Rabbet Irons, Fence Rails, . . 6 sheets Sandpaper, . . . Files, . . . . 8 ft. Brass Moldings, Doors, . . 3½ hrs. Drilling Rocker Plates, . . . Draft and Patterns, . . . . Labor, . . . . . . . . . . . . Wheels. 44 Spokes, . . . . Glue, Sandpaper and Files, . . . 15 hrs. Labor putting on Rim Bands and cleaning off Carriage Part. 6 ft. 8 in. Hickory, . . . . . . 5 ft. Ash, . . . Sandpaper and Files, . . . 23 hrs. Labor, Pole, Shafts, Blocks and Back Bar, 12 " Fitting " " " 5 " Cleaning off . . . . Smith Work. 70 lbs. Steel Tire, . . . .

| Stock and Lavor.   |
|--|
|  |
| 190 lbs. Iron, Body and Carriage Part,   |
| 87 Screws, Assorted,   |
| 82 Bolts, "  |
| 52 Tire Bolts,   |
|  |
| 60 Iron Washers,   |
| 60 Iron Washers, 1 pr. Shackle Finishers, 600 lbs. Coal, 1 lb. Borax,  |
| 600 lbs. Coal,   |
| ı lb. Borax,   |
|  |
| Labor Ironing Body, Carriage and Hanging up,   |
| " Filing and putting together,   |
|  |
| Painting.  |
| De de Meteriale  |
| Body Materials, \$7.73   |
| Carriage " 4.90—\$12.63<br>Labor, Body,  |
| " Carriage,  |
| " Monogram,  |
| monogram,  |
| Tulmunia a   |
| Trimming.  |
| 5 yds. Body Cloth,   |
| 23/ vds. Head Lining Cloth.  |
| 4¼ yds. Curtain Silk,  |
| 13/4 yds. Black Cloth,   |
| 4¼ yds. Curtain Silk,<br>1¾ yds. Black Cloth,<br>10 yds. Broad Lace,<br>35 yds. Seaming Lace,                                      |
| 35 yds. Seaming Lace,  |
| 45 yds. Pasting Lace,  |
| 3½ pr. Holder Tassels,   |
| 2 pr. Triggers,  |
| 68 Tufts,  |
| 4 yds. Russia Sheeting,  |
| 2½ yds. Buckram,   |
| 2½ yds. Wilton Carpet,   |
| 2 yds. Oil Carpet,   |
| 12 lbs. Best White Hair,   |
| 14 lbs. Gray Hair,   |
| 3 lbs. Cotton Wadding,   |
| ı lb. Seaming Cord,  |
| 1/4 lb. Tufting Twine,   |
| 8 yds. Curtain Cord,   |
| 6 Pillow Springs,  |
| i pr. Door Stops,  |
| 2 τ-in. Bone Head Screws,  |
| 4 ¾-in.<br>28 ¾-in. Silver Plated Round Head Screws,   |
| 34 ½-in. Sirver Flated Round Head Screws,  |
|  |
| 4 Lace Plates,   |
| 4 Bone Shdes,  ½ ball Ball Thread, 4 skeins Thread, ½ spool Machine Thread,  |
| 4 skeins Thread  |
| 1/2 spool Machine Thread   |
| 2 spools Machine Silk  |
| 3 Apron Fasteners.   |
| 7 vds. Muslin.   |
| 72 spools Machine Fifted, 2 spools Machine Silk, 3 Apron Fasteners, 7 yds. Muslin, 1 Whip Socket and Fastener, 4 4 Januard Buckler |
| 4 5/8 Japanned Buckles,  |
| 5 papers Tacks,  |
|  |

| 5 lbs. Paste,  | ** 0   |
|--|--|
|  | No. 8.   |
| 4 Curtain Rollers, Spring, 10 Pressed Loops,   |  |
| 2 Pole Strap Buckles,  | Vis-à-Vis, Half Top.   |
| 2 yds. Enamel Duck,  | v 15-a-v 15, 11an 1 op.  |
| 2 1/4 yds. Gum Drill,  |  |
|  | Body.  |
|  | 0 - 6 A - 1  |
| II Enamel Top Leather,   | 87 ft. Ash,  |
| 2 ft. Railing Leather,   | 91 ft. Poplar,   |
| 9 ft. Dash Leather,  | 1½ ft. Cherry,   |
| 3 ft. Flap Leather,  | 9 ft. Pine,  |
| 4 ft. Unfinished Leather,  | 388 Screws, Assorted Sizes,  |
| 4 ft. Morocco Finish Leather,  | 5 lbs. Glue,   |
| 2 1/4 lbs. Harness Leather,  | 4 yds. Scrims,   |
| ½ lb. Bridle Leather,  | Nails and Chair Tacks,   |
| 11/4 lbs. Breeching Leather,   | ı pr. Spring Locks,  |
| 14 Japanned Knobs,   | ı pr. Door Hinges,   |
| 28 Japanned Buttons,   | ı pr. Door Hinges, Bottom,   |
| 13/4 yds. Raw Duck,  | 1 pr. Deck Hinges,   |
| ı Card Box,  | I pr. Storm Cover Props,  5 sheets Sandpaper,  Files   |
| 8 3/4-in. Round Head Screws,   | 5 sheets Sandpaper,  |
| Harness and Beeswax,   |  |
| Labor,   | 90 lbs. Iron, Rocker Plates,   |
| 25 hrs. Labor Stitching Dash, Inside Handles, Top  | Forging Rocker Plates,   |
| Lever do., Loops and Pins, Poppets and   | 4½ hrs. Drilling Rocker Plates,  |
| Covering Card Boxes and Pole, .  | 3½ lbs. White Lead,  |
| 12 hrs. Labor Stitching Pole Straps,   | Marking and Sawing Stuff,  |
| 2 " Making Apron.  | Draft and Patterns,  |
| 3 " Making Apron,  | Labor,   |
| 10 " Blocking up for Trimmers,   | Dabot,   |
|  |  |
|  |  |
| 9 ft. Poplar,  | Wheels.  |
|  |  |
| 9 ft. Poplar,  | 44 Spokes,   |
| 9 ft. Poplar,  | 44 Spokes,   |
| 9 ft. Poplar, 49 Screws, Mountings and Finishing.  | 44 Spokes,<br>1 set Rims,<br>1 set Hubs,   |
| 9 ft. Poplar, 49 Screws,   | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files,  |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing. 1 pr. Lamps and Props, 1 Pole Crab,   | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips.  | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing,   |
| 9 ft. Poplar, 49 Screws,   | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rim Bands,   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever "  | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing,   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever 1 pr. Lever 1 pr. Slotted Nuts,  | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rim Bands,   |
| g ft. Poplar, 49 Screws,  I pr. Lamps and Props, I pole Crab, I pr. Shaft Tips, I pr. Door Handles, I pr. Lever " I pr. Slotted Nuts, C Curtain Rods,  | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rim Bands,   |
| g ft. Poplar, 49 Screws,  I pr. Lamps and Props, I pole Crab, I pr. Shaft Tips, I pr. Door Handles, I pr. Lever " I pr. Slotted Nuts, C Curtain Rods,  | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labot, " Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off Carriage Part.   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts,  | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off Carriage Part. 2 Bent Beds,  |
| 9 ft. Poplar, 49 Screws,  I pr. Lamps and Props, I pole Crab, I pr. Shaft Tips, I pr. Door Handles, I pr. Lever " I pr. Slotted Nuts, Curtain Rods, Plating Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18,   | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labot, "Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part. 2 Bent Beds, 1 Pole,  |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts,  | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part. 2 Bent Beds, 1 Pole, 6 ft 8 in Hickory,  |
| 9 ft. Poplar, 49 Screws,  I pr. Lamps and Props, I pole Crab, I pr. Shaft Tips, I pr. Door Handles, I pr. Lever " I pr. Slotted Nuts, Curtain Rods, Plating Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18,   | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part. 2 Bent Beds, 1 Pole, 6 ft 8 in Hickory,  |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever " 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Ask Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18, Oil,  | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part. 2 Bent Beds, 1 Pole, 6 ft 8 in Hickory,  |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18, Oil, Washer Leather,   | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws,                     | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,   |
| 9 ft. Poplar, 49 Screws,  I pr. Lamps and Props, I pole Crab, I pr. Boaft Tips, I pr. Door Handles, I pr. Lever " I pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18, Oil, Washer Leather, 8 Bolts,   | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  2 Bent Beds, 1 Pole, 6 ft. 8 in. Hickory, 8 ft. Ash, Sandpaper and Files, Labor, 15 hrs. Labor, Pole, Blocks and Back Bar,  |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws,                     | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  2 Bent Beds, 1 Pole, 6 ft. 8 in. Hickory, 8 ft. Ash, Sandpaper and Files, Labor, 15 hrs. Labor, Pole, Blocks and Back Bar, 10 " Fitting "                           |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws,                     | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  2 Bent Beds, 1 Pole, 6 ft. 8 in. Hickory, 8 ft. Ash, Sandpaper and Files, Labor, 15 hrs. Labor, Pole, Blocks and Back Bar,   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pl. Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Ever " 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (i) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws, 18 hrs. Labor, | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Lever 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (1) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws,                     | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  2 Bent Beds, 1 Pole, 6 ft. 8 in. Hickory, 8 ft. Ash, Sandpaper and Files, Labor, 15 hrs. Labor, Pole, Blocks and Back Bar, 10 " Fitting "                           |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pl. Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Ever " 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (i) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws, 18 hrs. Labor, | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pl. Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Ever " 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (i) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws, 18 hrs. Labor, | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  2 Bent Beds, 1 Pole, 6 ft. 8 in. Hickory, 8 ft. Ash, Sandpaper and Files, Labor, 15 hrs. Labor, Pole, Blocks and Back Bar, 10 "Fitting " 5 "Cleaning off, Smith Work. |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pl. Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Ever " 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (i) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws, 18 hrs. Labor, | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  2 Bent Beds, 1 Pole, 6 ft. 8 in. Hickory, 8 ft. Ash, Sandpaper and Files, Labor, 15 hrs. Labor, Pole, Blocks and Back Bar, 10 "Fitting " 5 "Cleaning off, Smith Work. |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pl. Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Ever " 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (i) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws, 18 hrs. Labor, | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,   |
| 9 ft. Poplar, 49 Screws,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pl. Pole Crab, 1 pr. Shaft Tips, 1 pr. Door Handles, 1 pr. Ever " 1 pr. Slotted Nuts, 4 Curtain Rods, Plating Axle Nuts, Engraving Axle Nuts, Glass, (4) 18 x 24, (1) 16 x 36, (i) 14 x 18, Oil, Washer Leather, 8 Bolts, 13 Screws, 18 hrs. Labor, | 44 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rim Bands, 15 hrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  2 Bent Beds, 1 Pole, 6 ft. 8 in. Hickory, 8 ft. Ash, Sandpaper and Files, Labor, 15 hrs. Labor, Pole, Blocks and Back Bar, 10 "Fitting " 5 "Cleaning off, Smith Work. |

| - Con Concentration                            |   |
|--|---|
|  |   |
| 92 Bolts, Assorted Sizes,                      | 4 ft Flap Leather,  |
| 52 Tire Bolts,                                 | 35 ft. Dash Leather,  |
| 24 Rivets,                                     | 2½ ft. Skirting Leather,  |
| 60 Iron Washers,                               | 23/4 lbs. Harness Leather,  |
| ı pr. Shackle Finishers,                       | 3/4 lb. Bridle Leather,   |
| ı pr. Stump Joints,                            | <sup>2</sup> / <sub>3</sub> yd. Bedford Cord, bottom of Cushions,           |
| 800 lbs. Coal,                                 | 1 1/3 yds. Dickey Seat Cloth,   |
| ı lb. Borax,                                   | 91/2 yds. Gum Drill, Storm Cover and Seat Jacket,                           |
| ı lb. Borax, Oil and Bits,                     | 13/4 vds. Cloth. Lining Apron.  |
| Files,   | 3 Bows.   |
| Labor, Ironing Body, Carriage, and Hanging up, | 2 Top Props.  |
| " Filing and putting together,                 | 8 3/4-in, Round Head Screws,  |
| 8 1 0 0 /                                      | Harness and Beeswax,  |
| Deinting                                       | 3 Bows, 2 Top Props, 8 ¾-in. Round Head Screws, Harness and Beeswax, Labor, |
| Painting.                                      | 76 hrs. Labor Stitching Dash, Seat, Fenders, Front                          |
| Body Materials, \$5.02                         | and Back, Steps, Inside Handles, Nuts                                       |
| Carriage " 4.00—\$0.02                         | and Washers, Poppets and Covering   |
| Carriage " 4.90—\$9.92<br>Labor, Body,         | Pole,   |
| Labor, Body,                                   |   |
| " Monogram,                                    | 12 hrs. Labor Stitching Pole Straps, 10 " Making Storm Cover,               |
| monogram,                                      | 10 " " Making Storm Cover,  |
|  | 10 " " Apron,   |
| Trimming.                                      | 8 Seat Jacket,  |
| 10 Goat Skins,                                 | 31 " Setting Bows, Making Dickey Seats,                                     |
|  | I long and I short, and Blocking up for                                     |
| 4¼ yds. Head Lining Cloth,                     | Trimmers,   |
| 50 yds. Seaming Lace,                          | 21 ft. Poplar,  |
|  | 63 Screws,  |
| 25 yds. Pasting Lace,                          | 5 hrs. Labor putting on Molding on Front Bow,                               |
| 108 Tufts,                                     | Lid, Deck, Back Quarters, and Dickey  |
| 6 Cloth Pins,                                  | Seat,   |
| 5 yds. Russia Sheeting,                        |   |
| 2¾ yds. Buckram,                               | Mountings and Finishing.  |
| 2½ yds. Wilton Carpet,                         | and a manage  |
| 13/4 yds. Oil Carpet,                          | ı pr. Lamps and Props,  |
| 10 lbs. Best White Hair,                       | ı Pole Crab,  |
| 6 lbs. Gray Hair,                              | ı Pole Crab,  |
| ½ lb. Cotton Wadding,                          | 2 pr. Finishers, Molding,   |
| 1 lb. Seaming Cord,                            | ı pr. Slotted Nuts,   |
| 1/4 lb. Tufting Twine,                         | 11 ft. 7 in. Silver Molding,  |
| 6 Pillow Springs,                              | 23 ft. Brass Molding,   |
| ı pr. Door Stops,                              | Electro-plated Pins, for Molding,   |
| 4 3/4-sin. Bone Head Screws,                   |   |
| 2 balls Ball Thread,                           | Plating Axle Nuts,  |
| 4 skeins Thread,                               | Capping Top Nuts (4),   |
| ½ spool Machine Thread,                        | Oil,  |
| 2 " " Silk,                                    | Washer Leather,   |
| 143/4 yds. English Web,                        | 14 Bolts,   |
| 3 3/4-in. Covered Buckles,                     | 18 Screws,  |
| 3 Apron Fasteners,                             | 20 hrs. Labor,  |
| 5 yds. Muslin,                                 |   |
| 1 Whip Socket and Prop,                        |   |
| 5 papers Tacks,                                |   |
| 6 lbs. Paste,                                  | 0 1 0   |
| 12 Gum Button Holes,                           | Contingent Expenses, per cent.,   |
| 10 Pressed Loops,                              |   |
| 2 Pole Strap Buckles,                          |   |
| 9 Curtain Fasteners, Back,                     |   |
| 75 ft. Enamel Top Leather,                     |   |
| 33 ft. Trimming Leather,                       |   |
| 5 ft. Railing Leather,                         |   |
| 3 to reading receiver,                         |   |

#### No. 9.

#### Round Cabriolet.

#### Body.

| 7.3 ft. Poplar, 2 ft. Cherry, 186 Screws, Assorted Sizes, 4½ lbs. Glue, 3 yds. Scrims, Nails and Chair Tacks, 1 Spring Catch, Child's Seat, Caning Seat, Child's Seat, 4 sheets Sandpaper, Files, 59 lbs. Iron, Rocker Plates, Porging Rocker Plates, 3 hrs. Drilling Rocker Plates, 2½ lbs. White Lead, 2 hrs. Carving Scrolls, |
|--|
| 186 Screws, Assorted Sizes, 4½ lbs. Glue, 3 yds. Scrims, Nails and Chair Tacks, 1 Spring Catch, Child's Seat, Caning Seat, Child's Seat, 4 sheets Sandpaper, Files, 5 ylbs. Iron, Rocker Plates, Forging Rocker Plates, 2½ lbs. White Lead,  |
| 4½ lbs, Glue, 3 yds, Scrims, Nails and Chair Tacks, 1 Spring Catch, Child's Seat, Caning Seat, Child's Seat, 4 sheets Sandpaper, Files, 59 lbs. Iron, Rocker Plates, Forging Rocker Plates, 3 hrs, Drilling Rocker Plates, 2½ lbs. White Lead,   |
| 4½ lbs, Glue, 3 yds, Scrims, Nails and Chair Tacks, 1 Spring Catch, Child's Seat, Caning Seat, Child's Seat, 4 sheets Sandpaper, Files, 59 lbs. Iron, Rocker Plates, Forging Rocker Plates, 3 hrs, Drilling Rocker Plates, 2½ lbs. White Lead,   |
| Nails and Chair Tacks,  1 Spring Catch, Child's Seat, Caning Seat, Child's Seat, 4 sheets Sandpaper, Files, 50 lbs. Iron, Rocker Plates, Forging Rocker Plates, 1 hrs. Drilling Rocker Plates, 2 ½ lbs. White Lead,  |
| r Spring Catch, Child's Seat, Caning Seat, Child's Seat, 4 sheets Sandpaper, Files, 59 lbs. Iron, Rocker Plates, Forging Rocker Plates, 3 hrs. Drilling Rocker Plates, 2½ lbs. White Lead,   |
| Caning Seat, Child's Seat, 4 sheets Sandpaper, Files, 59 lbs. Iron, Rocker Plates, Forging Rocker Plates, 172 lbs. White Lead, 174 lbs. White Lead,  |
| 4 sheets Sandpaper, Files, 5 pl bs. Iron, Rocker Plates, Forging Rocker Plates, 3 hrs. Drilling Rocker Plates, 2½ lbs. White Lead,   |
| Files, 59 lbs. Iron, Rocker Plates, Forging Rocker Plates, 3 hrs. Drilling Rocker Plates, 2 1/4 lbs. White Lead,   |
| Files, 59 lbs. Iron, Rocker Plates, Forging Rocker Plates, 3 hrs. Drilling Rocker Plates, 2 1/4 lbs. White Lead,   |
| 59 lbs. Iron, Rocker Plates, Forging Rocker Plates, 3 hrs. Drilling Rocker Plates, 2½ lbs. White Lead,   |
| 3 hrs. Drilling Rocker Plates,   |
| 3 hrs. Drilling Rocker Plates,   |
| 2 1/2 lbs. White Lead,   |
|  |
|  |
| Marking and Sawing Stuff,  |
| Draft and Patterns,  |
| Labor,   |
| Labor,   |

|             |      |    |     | W    | 7h   | ee! | ls. |     |     |    |    |     |     |     |   |
|-------------|------|----|-----|------|------|-----|-----|-----|-----|----|----|-----|-----|-----|---|
| 44 Spokes,  |      | i. |     |      |      |     |     |     |     |    |    |     |     |     |   |
| 1 set Rims  |      |    |     |      |      |     |     |     |     |    |    |     |     |     |   |
| set Hubs    | 5,   |    |     |      |      |     |     |     |     |    |    |     |     |     |   |
| Glue, Sand  | lpap | er | ar  | ıd   | Fil  | es, |     |     |     |    |    |     |     |     |   |
| Labor,      |      |    |     |      |      | ı.  |     |     |     |    |    |     |     |     |   |
| " Bo        | xing | ,  | ÷   |      |      |     |     |     |     |    |    |     |     |     |   |
| set Rim     |      |    |     |      |      |     |     |     |     |    |    |     |     |     |   |
| 15 hrs. Lab | or I | ut | tir | ıg ( | on i | Ri  | n I | Bar | nds | ar | d. | cle | ani | ing | C |

#### Carriage Part.

| ı Pole,                    |     |     |   |      |
|----------------------------|-----|-----|---|------|
| ı pr. Shafts,              | 100 |     |   |      |
| 4 ft. 3 in. Hickory, .     |     |     |   |      |
| 3 ft. Ash,                 |     |     |   |      |
| Sandpaper and Files,       |     |     |   |      |
| Marking and Sawing Stuff   | ,   |     |   |      |
| Labor,                     |     |     |   |      |
| 23 hrs. Labor, Pole, Shaft |     | and |   | Bar, |
| 12 " " Fitting "           | **  |     | " |      |
| 5 " " Cleaning off         | f,  |     |   |      |

#### Smith Work

| Dimen Work.                            |   |  |
|--|---|--|
| ı set Axles,                           |   |  |
| ı set Springs,                         |   |  |
| 84 lbs. Steel Tire,                    |   |  |
| 185 lbs. Iron, Body and Carriage Part, |   |  |
| 114 Screws, Assorted Sizes,            | 4 |  |
| 86 Bolts, " "                          |   |  |
| 52 Tire Bolts,                         |   |  |

| 22 Rivets,             |        |      |      |  |  |
|------------------------|--------|------|------|--|--|
| 60 Iron Washers, .     |        |      |      |  |  |
| 1 pr. Shackle Finisher |        |      |      |  |  |
| 1 pr. Stump Joints, .  |        |      |      |  |  |
| 800 lbs. Coal, .       |        |      |      |  |  |
| ı lb. Borax,           |        |      |      |  |  |
| Oil and Bits, .        |        |      |      |  |  |
| Files,                 |        |      |      |  |  |
| Labor Ironing Body, (  |        |      |      |  |  |
| ing up, .              |        |      |      |  |  |
| " Filing and Putt      | ing to | oget | her, |  |  |

#### Painting.

|        | Materials, |  | i. |  |  | 8 | 4.3 | 9  |    |     |    |
|--------|------------|--|----|--|--|---|-----|----|----|-----|----|
| Carria | ige " ·    |  |    |  |  |   | 4.9 | 0- | -8 | 9.2 | 29 |
| Labor  | , Body, .  |  |    |  |  |   |     |    |    |     |    |
| **     | Carriage,  |  |    |  |  |   |     |    |    |     |    |
| 44     | Monogram.  |  |    |  |  |   |     |    |    |     |    |

#### Trimming

| Trimming   | ζ. |   |   |    |   |   |   |   |
|--|----|---|---|----|---|---|---|---|
| 6 Goat Skins.  |    |   |   |    |   |   |   |   |
| 6 Goat Skins,  | ı  |   | Ċ |    | ď |   | ď |   |
| 3 vds. Broad Lace,   |    |   |   |    |   |   |   |   |
| 3 yds. Broad Lace, 25 yds. Seaming Lace, 20 yds. Pasting Lace, |    |   |   |    |   |   |   |   |
| 20 yds. Pasting Lace, .  |    |   |   |    |   |   |   |   |
| ı Trigger,   |    |   |   |    |   |   |   |   |
| 56 Tufts,  |    |   |   |    |   |   |   |   |
| 6 Gimp Nails,  |    |   |   | ÷  |   |   |   |   |
| 4 vds. Russia Sheeting.  |    |   |   |    |   |   |   |   |
| 2 yds. Buckram,  |    |   |   |    |   |   |   |   |
| 23/4 yds. Wilton Carpet, .                                     |    |   |   |    |   |   |   |   |
| ı yd. Oil Carpet, . ·  |    |   |   | ٠. |   |   |   |   |
|  |    |   |   |    | ÷ |   |   |   |
| ½ lb. Cotton Wadding, .  |    |   |   |    |   |   |   |   |
| ½ lb. Seaming Cord,  |    |   | ٠ |    |   |   |   |   |
| ¼ lb. Tufting Twine,   |    |   |   |    |   |   |   |   |
| 6 Pillow Springs,  | ٠  |   |   |    |   |   |   |   |
| 6 Pillow Springs, 2 balls Ball Thread,                         |    | ٠ |   | ٠  |   | ٠ |   | ٠ |
| 4 skeins Thread,   |    | ı |   |    | ٠ |   | ŀ |   |
| ½ spool Machine Thread, .                                      |    |   |   | ٠  |   | ٠ |   | ٠ |
| 2 spools "Silk, .  | ٠  |   | ٠ |    | ٠ |   | ٠ |   |
| 143/4 yds. English Web, .                                      |    | ٠ |   | ٠  |   | ٠ |   | ٠ |
| 3 ¾-in. Covered Buckles, .                                     | ٠  |   | ٠ |    | ٠ |   | ٠ |   |
| 6 Apron Fasteners,   |    | ٠ |   | ٠  |   | ٠ |   | ٠ |
| 4 yds. Muslin,   | ٠  |   | ٠ |    | ٠ |   |   |   |
| I Whip Socket and Prop, .                                      |    |   |   |    |   | ٠ |   | ٠ |
| 4 papers Tacks, 5 lbs. Paste,                                  | •  |   | • |    |   |   | ٠ |   |
| 12 Gum Button Holes,   |    | 1 |   | 1  |   | 1 |   | 1 |
|  | •  |   |   |    |   |   | 1 |   |
| 10 Pressed Loops,  |    |   |   | •  |   |   |   | • |
| 2 Pole Strap Buckles,<br>9 Curtain Fasteners, Back,            |    |   |   |    |   |   |   |   |
| 75 ft. Enameled Top Leather,                                   |    |   |   |    |   | • |   | 1 |
| 29 ft. Trimming Leather, .                                     |    |   | • |    | ٠ |   | 1 |   |
| 5 ft. Railing Leather, .                                       |    | • |   | •  |   | • |   | • |
| 4 ft. Flap Leather,  |    |   | Ť |    | Ť |   |   |   |
| 40 ft. Dash Leather,   |    |   |   |    |   |   |   |   |
| 3½ ft. Skirting Leather, .                                     |    |   |   |    |   |   | • |   |
| 3/-  |    |   |   |    |   |   |   |   |

| Oil,   |  |   |
|--|--|---|
| 34 (Ib. Bridle Leather, 35 yd. Enamel Duck, 35 yds. Gum Drill, Seat Jacket, 36 yds. Gloth, Lining Apron, 36 Dows, 37 Dows, 38 yd. Round Head Screws, 2 Apron Hooks, Labor, 38 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 38 " " Seat Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 38 " " Seating Bows, Making Dickey Seats, 10 " " Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 10 ng and 1 short, and Blocking up for Timmers, 20 ft. Poplar, 65 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seats, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 1 pr. Shaft Stop Molding, 1 pr. Shaft Stop Bolts, 3 pr. Finishers, Molding, 4 pr. Shaft Stop Bolts, 4 pr. Finishers, Molding, 5 pr. Finishers, Molding, 6 pr. More Molding, 7 pr. Shaft Stop Bolts, 8 pr. Finishers, Molding, 9 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 pr. Shaft Stop Molding, 2 pr. Finishers, Molding, 3 pr. Finishers, Molding, 4 pr. Fitting and Sawing Stuff, 4 pr. Molding Molding, 5 pr. Finishers, Molding, 6 pr.  | 21/2 lbs. Harness Leather.   | No. 10  |
| 13/ Ibs. Breeching Leather, 15/ yds. Dickey Seat Cloth, 15/ yds. Dickey Seat Cloth, 13/ yds. Cloth, Lining Apron, 13 Jus. Gum Drill, Seat Jacket, 13/ yds. Cloth, Lining Apron, 13 Bows, 15 Vin Round Head Screws, 2 Top Props, 2 Apron Hooks, Harness and Beeswax, Labor, 78 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 18 "Seating Bows, Making Dickey Seats, 10 "Apron, 10 "Apron, 10 "Apron, 11 "Loops and Covering Shafts, 13 "Setting Bows, Making Dickey Seats, 14 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, 14 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, 15 pr. Bost Tips, 15 pr. Shaft Stop Bolts, 15 pr. Shaft Stop Bolts, 16 ft. ash, 17 ft. din Silver Molding, 19 pr. Shaft Stop Bolts, 19 pr. Shaft Stop Bolts, 19 pr. Shaft Stop Bolts, 20 pr. Finishers, Moldings, 21 ft. 2 in Brass Molding, 21 ft. 2 in Brass Molding, 22 lectro-plated Pins for Molding, 23 pr. Finishers, Molding, 24 ft. 2 in Strass Molding, 25 pr. Finishers, Molding, 26 lectro-plated Pins for Molding, 27 pr. Finishers, Molding, 28 lectro-plated Pins for Molding, 29 pr. Finishers, Molding, 20 pr. Finishers, Molding, 20 pr. Finishers, Molding, 21 ft. 2 in Strass Molding, 22 pr. Finishers, Molding, 23 pr. Finishers, Molding, 24 pr. Mountings and Finishing. 25 pr. Finishers, Molding, 26 pr. Mountings and Finishing. 26 pr. Mountings and Finishing. 27 pr. Finishers, Molding, 28 pr. Finishers, Molding, 29 pr. Finishers, Molding, 20 pr. Finishers, Molding, 21 pr. Finishers, Molding, 22 pr. Finishers, Molding, 23 pr. Finishers, Molding, 24 pr. Mountings and Finishing, 25 pr. Finishers, Molding, 26 pr. Mountings and Finishing, 27 pr. Mountings and Finishing, 28 pr. Mountings and Finishing, 39 pr. Dickey Mounting and Finishing, 30 pr. Dickey Mounting and Finishing, 30 pr. Dickey Mounting and Finishing, 31 pr. Door Hinges, Bottom, 32 pr. Pr. Mounting and Finishing, 33 pr. Door Hinges, Bottom, 34 pr. Door Hinges, Bottom, 35 pr. Do |  | 10. 10.   |
| 1/4 yds. Dickey Seat Cloth, 3/2 yds. Gum Drill, Seat Jacket, 1/4 yds. Cloth, Lining Apron, 3 Bows, 8 3/4 in Round Head Screws, 2 Top Props, 2 Apron Hooks, Harness and Beeswax, Labor, 7/8 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 long and 1 short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, 1 pr. Boart Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, Electro-plated Pins for Molding, Electro-plated Pins fo | 1½ lbs. Breeching Leather.   | E C . T C .   |
| 1/4 yds. Dickey Seat Cloth, 3/2 yds. Gum Drill, Seat Jacket, 1/4 yds. Cloth, Lining Apron, 3 Bows, 8 ½ in Round Head Screws, 2 Top Props, 2 Apron Hooks, Harness and Beeswax, Labor, 7/8 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 3 " Setting Bows, Making Dickey Seats, 1 long and 1 short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, 1 pr. Bhaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 1 ft. 6 in Silver Molding, 1 gft. 2 in Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Bengraving " Oil, Washer Leacher, 8 Bolts, 18 Screws, 20 hrs. Labor, Shaft Stop Bolts, 2 pr. Finishers and Props, 3 pr. Door Hinges, 2 pr. Finishers, 3 pr. Door Hinges, 4 pr. Door Hinges, 4 pr. Door Hinges, 5 pr. Door Hinges, 5 pr. Door Hinges, 6 pr. Door | 3/ vd. Enamel Duck.  | Four Seat Two Spring  |
| 13/4 yeks. Cloth, Lining Apron, 3 Bows, 8 ½-in Round Head Screws, 2 Top Props, 2 Apron Hooks, Harness and Beeswax, Labor, 75 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 31 " " Setting Bows, Making Dickey Seats, 1 long and is short, and Blocking up for Trimmers, 20 ft. Poplar, 65 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, Mountings and Finishing.  1 pr. Lamps and Props, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving "Oll, Selectro-plated Pins for Molding, Plating Axle Nuts, 2 ohrs. Labor, Sengraving "Onl, Contingent expenses, per cent.,  Contingent expenses, per cent.,  Bolts, 15 Screws, 2 pr. Shafts, Swingletree and Spring Bars 1 " " Fitting on Springs, 5 " Cleaning off, Smith Work.  1 set Axles, 1 pp. Springs, 5 " Cleaning off, Smith Work.  | 11/2 vds. Dickey Seat Cloth.   | Extension Ton Phaeton   |
| 13/4 yds. Cloth, Lining Apron, 3 Bows, 8 ½-in Round Head Screws, 2 Apron Hooks, Harness and Beeswax, Labor, 75 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 long and 1 short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, Mountings and Finishing.  1 pr. Lamps and Props, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, Electro-plated Pins for Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving "Oil, Washer Leather, 8 Bolts, 18 Screws, 2 ohrs. Labor, Sengraving "Oil, Contingent expenses, per cent.,"  Borna Serves, 2 of Replace, 3 fr. pr. Shafts, 3 fr. in Ensas Molding, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, 1 pr. Shafts, 3 fr. in Ensas Molding, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, 1 pr. Shafts, 3 fr. in Ensas Molding, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Marking and Sawing Stuff, Draft and Patterns, 1 pr. Shafts, 2 pr. Friting on Springs, 5 " Cleaning off,  Smith Work.  | 2 vds. Gum Drill Seat Jacket   | Extension Top Thacton.  |
| 3 Bows, 3 Jonnound Head Screws, 2 Top Props, 2 Apron Hooks, Harness and Beeswax, Labor, 5 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 long and r short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, 5 pr. Daft Tips, 1 pr. Shaft Tips, 2 pr. Finishers, Moldings, 1 ft. 6 in Silver Molding, 2 pr. Finishers, Molding, 2 pr. Finishers, Molding, 3 ft. 2 in Brass Molding, 4 list of the William State of the William S | 13/ vds Cloth Lining Apron.  |   |
| 8 ½ in Round Head Screws, 2 Top Props, 2 Apron Hooks, Harness and Beeswax, Labor, 78 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 10" " Loops and Covering Shafts, 31 " " Setting Bows, Making Dickey Seats, 1 long and r short, and Blocking up for Trimmers, 20 ft. Poplar, 3 Serews, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 ft. 6 in Silver Molding, 1 gft. 2 in. Brass Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, Contingent expenses, per cent,  Contingent expenses, per cent,  18 ft. Ash, 3 ft. Cherry, 1½ ft. Pinc, 225 Screws, Assorted Sizes, 3 lbs. Glue, 1 yd. Scrims, Nails and Chair Tacks, 1 pp. Door Hinges, 2 pp. Foring Rocker Plates, 2 pp. Foring Rocker Plates, 2 lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, Labor,  Wheels.  65 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, 1 set Rims, 1 ohrs. Labor putting on Rim Bands and cleaning off Carriage Part.  1 pr. Shafts, 3 ft. Hiekory, 3 sandpaper and Files, Labor, 1 pr. Shafts, Swingletree and Spring Bars 1 " Fitting on Springs, 5 " Cleaning off,  Smith Work.  1 set Axles, 1 pp. Springs, 5 " Cleaning off,  Smith Work.  | 3 Bows.  | Body.   |
| 2 Top Props, 2 Apron Hooks, Harness and Beeswax, Labor, 7 % hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 11 ong and 1 short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, Mountings and Finishing. 1 pr. Lamps and Props, 1 pr. Baft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 ft. 6 in Silver Molding, 2 ft. Fine, 2 25 Screws, Assorted Sizes, 3 lbs. Glue, 1 pr. Door Hinges, 1 pr. Doo | 8 3/4-in Round Head Screws.  | rS ft Ach   |
| 2 Apron Hooks, Harness and Beeswax, Labor, 78 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " " Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 or Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 or Loop and I short, and Blocking up for Trimmers, 20 ft Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing. 1 pr. Lamps and Props, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 1 ft. 6 in Silver Molding, 1 gft. 2 in. Brass Molding, 1 gft. 2 in. Brass Molding, Plating Axle Nuts, Engraving "Oll, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, Contingent expenses, per cent,  Contingent expenses, per cent,  Smith Work.  1 set Axles, 1 pr. Shafts, 3 jbs. Glue, 1 yd. Scrims, Nails and Chair Tacks, 1 pr. Door Hinges, 1 pr. Door Hinges, 8 lottom, 1 pr. Spring Locks, 1 pr. Door Hinges, 8 lottom, 1 pr. Dore Hinges, 9 love Hinges, 8 lottom, 1 pr. Dore Hinges, 9 love Hinges, 8 lottom, 1 pr. Dore Hinges, 9 love Hinges, 8 lottom, 1 pr. Dore Hinges, 8 lottom, 1 pr. Dore Hinges, 9 love Plates, 1 pr. Dore Hinges, 8 lottom, 1 pr. Dore Hinges, 8 lottom, 1 pr. Dore Hinges, 9 love Plates, 1 pr. Dore Hinges, 8 lottom, 1 pr. Dore Hinges, 8        |  |   |
| Harness and Beeswax, Labor, 78 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Setal Jacket, 10 " " Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 long and 1 short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 13 ft. 2 in. Brass Molding, Plating Axle Nuts, 18 Screws, 20 hrs. Labor,  Contingent expenses, per cent.,  Contingent expenses, per cent.  Contingent expenses, per cent.  Smith Work.  1 set Axles, 1 pr. Springs, 4 ftb. Fine, 225 Screws, Assorted Sizes, 3 lbs. Glue, 1 yd. Scrims, Nails and Chair Tacks, 1 pr. Door Hinges, 2 pr. For Door Hinges, 4 lbs. Iron, Rocker Plates, 2 lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, Labor,  Wheels.  56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rims, 1 ohrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  1 pr. Shafts, 2 jls. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 1 pr. Springs, 5 " Cleaning off,  Smith Work.  | 2 Apron Hooks.   |   |
| Labor, 78 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 long and 1 short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 11 ft. 6 in Silver Molding, Electro-plated Pins for Molding, Electro-plated Pins for Molding, Electro-plated Pins for Molding, 2 pr. Sarry, 8 Screws, 2 ohrs. Labor, Contingent expenses, per cent.,  Contingent expenses, per cent.,  East Albor, Smith Work.  I set Axles, 1 pr. Spring, Locks, 1 pr. Door Hinges, 1 pr. Do       | Harness and Beesway  |   |
| 78 hrs. Labor Stitching Dash, Seat, Fenders, Steps, Nuts and Washers, Poppets and Covering Pole, 12 hrs. Labor Making Pole Straps, 8 " " Set Jacket, 10 " " Apron, 7 " " " Lops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 long and 1 short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat, Mountings and Finishing.  1 pr. Lamps and Props, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 2 pr. Finishers, Molding, 2 pr. Finishers, Molding, 2 pr. Finishers, Molding, 2 pr. Einishers, Molding, 3 ft. 2 in. Brass Molding, 2 Electro-plated Pins for Molding, Plating Axle Nuts, 2 ohrs. Labor,  Contingent expenses, per cent.,  Contingent expenses, per cent.,  Serves,  Contingent expenses, per cent.,  Serves, at 1 set Axles, 1 pr. Springs, 1 if the first of the Carb, 2 lbs. White Lead, 3 lbs. Glue, 1 pr. Door Hinges, 2 lbs. White Lead, 4 lbs. I pr. Spring Locks, 1 pr. Door Hinges, 2 lbs. Clue, 2 lbs. White Lead, 4 lbs. I pr. Spring Rocker Plates, 2 lbs. White Lead, 4 lbs. Trilling Rocker Plates, 2 lbs. White Lead, 4 lbs. Trilling Rocker Plates, 2 lbs. White Lead, 4 lbs. Trilling Rocker Plates, 2 lbs. White Lead, 4 lbs. Trilling Rocker Plates, 2 lbs. White Lead, 4 lbs. Trilling Rocker Plates, 2 lbs. White Lead, 4 lbs. Trilling Rocker Plates, 2 lbs. White Lead, 4 lbs. Trilling Rocker Plates, 2 lbs. White Lead, 4 lbs. Glue, Sandapaper, 5 lpr. Springs, 6 lbs. Iron, Rocker Plates, 2 lbs. White Lead, 4 lbs. Glue, Sandapaper and Files, 4 lbs. Glue, Sandapaper                   |  |   |
| Nuts and Washers, Poppets and Covering Pole,  12 hrs. Labor Making Pole Straps,  8 " " Seat Jacket,  10 " " Loops and Covering Shafts,  31 " Setting Bows, Making Dickey Seats,  1 long and 1 short, and Blocking up for Trimmers,  20 ft. Poplar,  63 Screws,  4 hrs. Labor putting on Molding on Front Bow,  Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props,  1 pr. Shaft Tips,  1 pr. Shaft Stop Bolts,  2 pr. Finishers, Moldings,  1 pr. Shaft Stop Bolts,  2 pr. Finishers, Molding,  1 pr. Sande Nuts,  Engraving "Oil,  Washer Leather,  8 Bolts,  8 Screws,  2 ohrs. Labor,  Contingent expenses,per cent.,  Smith Work.  I set Axles,  1 pr. Spring Locks,  1 pr. Door Hinges, Bottom,  1 pr. Door Hinges, Bottom,  1 pr. Door Hinges, Bottom,  1 pr. Door Hinges,  2 pr. Door Hinges,      |  | a the Clue  |
| ing Pole, 1 brs. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 31 " " Setting Bows, Making Dickey Seats, 1 long and 1 short, and Blocking up for Trimmers, 20 ft. Poplar, 6 ft. Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Frinishers, Molding, 1 jt. 2 in. Brass Molding, 1 jt. 2 in. Brass Molding, Plating Axle Nuts, Engraving "Oil, Washer Leather, 8 Bolts, 1 8 Screws, 2 o hrs. Labor,  Contingent expenses, per cent.,  i pr. Springs, 4 lbs. Swing lettree and Spring Bars 1 " " Fitting on Springs, 5 " " Cleaning off,  Smith Work.  1 set Axles, 1 pr. Door Hinges, 2 hr. Door, 1 pr.       |  | y red Sorime  |
| 1 pr. Labor Making Pole Straps, 8 " " Seat Jacket, 10 " " Apron, 7 " " Loops and Covering Shafts, 31 " Setting Bows, Making Dickey Seats, 1 long and r short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, 1 set Rims, 2 ngraving 00i, Washer Leather, 8 Bolts, 1 Sexews, 2 o hrs. Labor,  Contingent expenses, per cent.,  Contingent expenses, per cent.,  Sexews, 4 The Screws, 5 " Cleaning off,  Smith Work.  I set Axles, 1 pr. Door Hinges, 2 pr. Pring hexes, 2 hex prelim procker Plates, 2 hex Drilling Rocker Plates, 2 hes. Drilling Rocker Plates, 2 hrs. Drilling R             |  | Naile and Chair Tacks   |
| 7 " " Loops and Covering Shafts, 31 " " Setting Bows, Making Dickey Seats,   | 12 hrs Labor Making Pole Straps  |   |
| 7 " " Loops and Covering Shafts, 31 " " Setting Bows, Making Dickey Seats,   | 8 " " Seat Jacket  |   |
| 7 " " Loops and Covering Shafts, 31 " " Setting Bows, Making Dickey Seats,   | TO " " Aprop   |   |
| 3 sheets Sandpaper,  1 long and r short, and Blocking up for Trimmers,  20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 2 pr. Finishers, Molding, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 ft. 6 in Silver Molding, 1 set Rims, 1 ohrs. Labor putting on Rim Bands and cleaning off Oil,  Washer Leather, 8 Bolts, 1 8 Screws, 2 ohrs. Labor,  Contingent expenses, per cent.,  1 pr. Shafts, 2 pr. Finishers, Silver Molding, 1 set Rims, 1 pr. Shafts, 1 pr. Springs, 2 pr. Firting on Springs, 3 sheets Sandpaper, 1 pr. Springs, 2 hrs. Drilling Rocker Plates, 2 lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, Labor,  Wheels.  56 Spokes, 1 set Rims, 1 set Hubs, 6 Glue, Sandpaper and Files, Labor,  1 pr. Shafts, 1 pr. Springs, 2 pr. Firting on Springs, 3 heets Sandpaper and Files, 4 lbs. Write Lead, Marking and Sawing Stuff, Labor, 1 pr. Shafts, 1 pr. Springs, 2 pr. Pr. Springs, 3 heets Plates, 2 lbs. White Lead, Marking and Sawing Stuff, 2 pr. Springs, 3 heets Rims, 2 lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, 2 lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, 2 lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, 2 lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, 2 lbs. White Lead, Marking and Sawing Stuff, Draft and Patterns, 2 lbs    | z " " Loops and Covering Shafts  |   |
| I long and I short, and Blocking up for Trimmers, 20 ft. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  I pr. Lamps and Props, I pole Crab, I pr. Shaft Tips, I pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, I ft. 6 in Silver Molding, I ft. 6 in Silver Molding, I set Rims, I se | " Setting Rows Making Dickey Seate   |   |
| Trimmers, 2 of t. Poplar, 6 3 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 2 pr. Finishers, Molding, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 ft. 6 in Silver Molding, 1 set Rims, 2 ohrs. Labor,  Carriage Part.  1 pr. Shafts, 3 // ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor,  Carriage Part.  1 pr. Shafts, 3 // ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 1 pr. Shafts, |  |   |
| 22 of R. Poplar, 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pr. Charby 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 ft. 6 in Silver Molding, 1 glack Plates, 2 hrs. Drilling Rocker Pla |  |   |
| 63 Screws, 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 ft. 6 in Silver Molding, 1 ft. 6 in Silver Molding, 1 gt. 2 in. Brass Molding, 1 gt. 3 in. Brass Molding, 1 gt. 4 in. 4 in. 5 i |  |   |
| 4 hrs. Labor putting on Molding on Front Bow, Back Quarters and Dickey Seat,  Mountings and Finishing.  1 pr. Lamps and Props, 1 pr. Camps and Props, 1 pr. Shaft Tips, 1 pr. Shaft Tips, 2 pr. Finishers, Molding, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Molding, 1 ft. 6 in Silver Molding, 1 ft. 6 in Silver Molding, 1 ft. 6 in Silver Molding, 1 getter-op-lated Pins for Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Bolts, 1 set Rims,  |  |   |
| Mountings and Finishing.  I pr. Lamps and Props, 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 1 ft. 6 in Silver Molding, 1 ft. 6 in Silver Molding, 1 gleuctro-plated Pins for Molding, Plating Axle Nuts, 1 set Rims, 1 set  |  | 2 hrs. Drilling Rocker Plates,  |
| Mountings and Finishing.  I pr. Lamps and Props, I Pole Crab, I pr. Shaft Tips, I pr. Shaft Stop Bolts, I set Rims, I set Rims |  | 2 IDs. White Lead,  |
| Mountings and Finishing.  I pr. Lamps and Props, I Pole Crab, I pr. Shaft Tips, I pr. Shaft Tips, I pr. Shaft Stop Bolts, I pr. Finishers, Moldings, I fit. 6 in Silver Molding, I fit. 6 in Silver Molding, I fit. 6 in Silver Molding, I set Rims, I set Rims, I set Hubs, Glue, Sandpaper and Files, Labor, Glue, Sandpaper and Files, Labor, I set Rims, I set | back Quarters and Dickey Seat, .   | Marking and Sawing Stuff,   |
| I pr. Lamps and Props, I Pole Crab, I pr. Shaft Tips, I pr. Shaft Stop Bolts, I pr. Shaft Stop Bolts, I pr. Shaft Stop Bolts, I set Rims, I set Rims, I set Hubs, Glue, Sandpaper and Files, Labor, Bassa Molding, I basing Asle Nuts, I bengraving I borns. Labor putting on Rim Bands and cleaning off Oil, Washer Leather, Bolts, I pr. Shafts, I pr. Springs, I pr. |  |   |
| I Pole Crab,  I pr. Shaft Tips,  I pr. Shaft Stop Bolts,  I pr. Shaft Stop Bolts,  I pr. Finishers, Moldings,  I ft. 6 in Silver Molding,  I ft. 6 in Silver Molding,  I ft. 2 in. Brass Molding,  Electro-plated Pins for Molding,  Plating Ask Nuts,  Engraving  Oil,  Washer Leather,  S Bolts,  I set Rims,  I set Rims, I set Rims,  I set Rims,  I set Rims,  I set Rims,  I set Rims,   | Mountings and Finishing.   | Labor,  |
| 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 3 pr. Finishers, Moldings, 1 set Rims, 1 set |  |   |
| 1 pr. Shaft Tips, 2 pr. Finishers, Moldings, 3 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 12 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Botts, 18 Screws, 20 hrs. Labor,  Contingent expenses, per cent.,  Contingent expenses, per cent.,  Est Axles, 1 pr. Shafts, 1 w Fitting on Springs, 5 " Cleaning off, Smith Work.  I set Axles, I pr. Springs,       | Towns and Doors  |   |
| I set Rims, 2 pr. Finishers, Moldings, 1 ft. 6 in Silver Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, Contingent expenses, per cent.,  Contingent expenses, per cent.,  Engraving Contingent expenses, per cent.,  Contingent expenses, per cent.,  Expenses and Files,              |  | Wheels.   |
| 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Contingent expenses, per cent.,  2 pr. Finishers, Molding, 1 set Hubs, Glue, Sandpaper and Files, Labor, 1 sex Rims, 1 so hrs. Labor putting on Rim Bands and cleaning off Carriage Part.  1 pr. Shafts, 13½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 15 hrs. Labor, Shafts, Swingletree and Spring Bars 1 "Fitting on Springs, 5 "Cleaning off, Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Strews, Assorted Sizes.  | 1 Pole Crab,   |   |
| In ft. 6 in Silver Molding.  3 ft. 2 in. Brass Molding.  Electro-plated Pins for Molding,  Plating Axle Nuts,  Engraving "Boxing.  Oil,  Washer Leather,  8 Botts.  18 Screws,  20 hrs. Labor,  Contingent expenses, per cent.,  Education of the service                | 1 Pole Crab,   | 56 Spokes,  |
| 13 ft. 2 in. Brass Molding. Electro-plated Pins for Molding. Elating Ade Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor,  Contingent expenses,per cent.,  Contingent expenses,per cent.,  Est Axles, 1 pr. Shafts, 13/2 ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 15 hrs. Labor, Shafts, Swingletree and Spring Bars 1 " Fitting on Springs, 5 " Cleaning off,  Smith Work.  I set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Screws, Assorted Sizes.  | I Pole Crab, I pr. Shaft Tips, I pr. Shaft Stop Bolts.   | 56 Spokes,  |
| Electro-plated Pins for Molding, Plating Axle Nuts, 1 set Rims, 1 ohrs. Labor putting on Rim Bands and cleaning off Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor,  Contingent expenses, per cent.,  Contingent expenses, per cent.,  Contingent expenses, per cent.,  Contingent expenses, per cent.,  Electro-plated Pins for Molding, 1 set Rims, 1 ohrs. Labor putting on Rim Bands and cleaning off  Carriage Part.  1 pr. Shafts, 1 and paper and Files, Marking and Sawing Stuff, Labor, 1 5 hrs. Labor, Shafts, Swingletree and Spring Bars 1 " Fitting on Springs, 5 " Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 4 plb. Steel Tire, 15 olbs. Iron, Body and Carriage Part, 82 Screws, Assorted Sizes.  | r Pole Crab, r pr. Shaft Tips, r pr. Shaft Stop Bolts, pr. Finishers, Moldings,  | 56 Spokes,  |
| Plating Axle Nuts,  Engraving " ohrs. Labor putting on Rim Bands and cleaning off Oil,  Washer Leather, 8 Bolts,  18 Screws, 20 hrs. Labor, 13½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor,  Contingent expenses, per cent.,  Contingent expenses,  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding,  | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files,   |
| Engraving "  Oil,   Washer Leather,   8 Bolts,   18 Screws,   20 hrs. Labor,    Carriage Part.   1 pr. Shafts,   13½ ft. Hickory,   Sandpaper and Files,   Marking and Sawing Stuff,   Labor,    Contingent expenses, per cent.,    Contingent expenses, per cent.,    15 hrs. Labor, phase files,   Marking and Sawing Stuff,   Labor,   15 hrs. Labor, Shafts, Swingletree and Spring Bars   1 " " Fitting on Springs,   5 " Cleaning off,    Smith Work.    1 set Axles,   1 pr. Springs,   47 lbs. Steel Tire,   150 lbs. Iron, Body and Carriage Part,   82 Screws, Assorted Sizes.   | ı Pole Crab, ı pr. Shaft Tips, ı pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 1 ft. 6 in Silver Molding, 1 ft. 2 in. Brass Molding,  | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,  |
| Washer Leather,  8 Bolts,  18 Screws,  20 hrs. Labor,  Contingent expenses,per cent.,  1 str. Labor, Shafts, Swingletree and Spring Bars  1 " Fitting on Springs,  5 " Cleaning off,  Smith Work.  I set Axles,  I pr. Springs,  47 lbs. Steel Tire,  150 lbs. Iron, Body and Carriage Part,  82 Screws, Assorted Sizes.   | ı Pole Crab, ı pr. Shaft Tips, ı pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding,   | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing,   |
| Washer Leather,  8 Bolts,  18 Screws,  20 hrs. Labor,  Contingent expenses,per cent.,  1 pr. Shafts,  1 jk. Hickory,  Sandpaper and Files,  Marking and Sawing Stuff,  Labor,  1 jk. Labor, Shafts, Swingletree and Spring Bars  1 " Fitting on Springs,  5 " Cleaning off,  Smith Work.  1 set Axles,  1 pr. Springs,  4 pls. Steel Tire,  15 olbs, Iron, Body and Carriage Part,  82 Strews, Assorted Sizes.   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 1 ft. 6 in Silver Molding, 1 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ayle Nuts.  | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rims,  |
| 8 Bolts, 18 Screws, 1 pr. Shafts, 13½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 15 brs. Labor, Shafts, Swingletree and Spring Bars 1 " Fitting on Springs, 5 " Cleaning off, Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Screws, Assorted Sizes.   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 1 ft. 6 in Silver Molding, 1 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ayle Nuts.  | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing,   |
| 1 pr. Shafts, 20 hrs. Labor, 20 hrs. Labor, 21 jf ft. Hickory, 22 sandpaper and Files, 23 Marking and Sawing Stuff, 24 Labor, 25 hrs. Labor, 26 ftiting on Springs, 27 "Cleaning off,  Smith Work.  1 set Axles, 4 pr. Springs, 4 pr. S | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving Oil,   | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off,  |
| zo hrs. Labor,  13/2 ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor,  Contingent expenses, per cent.,  15 hrs. Labor, Shafts, Swingletree and Spring Bars  1 " Fitting on Springs,  5 " Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Strews, Assorted Sizes.   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 17 ft. 6 in Silver Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating ANde Nuts, Engraving Oil, Washer Leather,                                   | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off,  |
| Marking and Sawing Stuff, Labor, 15 hrs. Labor, Shafts, Swingletree and Spring Bars 1 " Fitting on Springs, 5 " Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Streys, Assorted Sizes.  | ı Pole Crab, ı pr. Shaft Tips, ı pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving "Oil, Washer Leather, 8 Bolts,                         | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, " Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off, Carriage Part.   |
| Marking and Sawing Stuff, Labor, 15 hrs. Labor, Shafts, Swingletree and Spring Bars 1 " Fitting on Springs, 5 " Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Streys, Assorted Sizes.  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 15 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws,               | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off, Carriage Part.  1 pr. Shafts,  |
| Labor, Contingent expenses,per cent.,  15 brs. Labor, Shafts, Swingletree and Spring Bars 1 " Fitting on Springs, 5 " Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Stream, Assorted Sizes.  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 15 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws,               | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off, Carriage Part.  1 pr. Shafts,  |
| Labor, Contingent expenses,per cent.,  15 brs. Labor, Shafts, Swingletree and Spring Bars 1 " Fitting on Springs, 5 " Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Stream, Assorted Sizes.  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 15 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws,               | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off,  Carriage Part.  1 pr. Shafts, 13½ ft. Hickory, Sandpaper and Files   |
| Contingent expenses,per cent.,   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 15 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws,               | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off,  Carriage Part.  1 pr. Shafts, 1 3½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff,  |
| 5 " Cleaning off,  Smith Work.  I set Axles, I pr. Springs, 47 lbs Steel Tire, I 50 lbs, Iron, Body and Carriage Part, 82 Screws, Assorted Sizes.  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 11 ft. 6 in Silver Molding, 15 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Axle Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws,               | 56 Spokes,  1 set Rims,  1 set Hubs, Glue, Sandpaper and Files, Labor,  "Boxing, 1 set Rims, 10 hrs. Labor putting on Rim Bands and cleaning off,  Carriage Part.  1 pr. Shafts, 13/6 ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor,  |
| Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Streys, Assorted Sizes.  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off,  Carriage Part.  1 pr. Shafts, 13½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 15 hrs. Labor, Shafts, Swingletree and Spring Bars,   |
| 1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Screws Assorted Sizes.   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,  |
| 1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Screws Assorted Sizes.   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,  |
| 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Screws. Assorted Sizes.   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,  |
| 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 82 Screws. Assorted Sizes.   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rims, 1 pr. Shafts, 1 3½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 1 5 hrs. Labor, Shafts, Swingletree and Spring Bars, 1 "Fitting on Springs, 5 "Cleaning off,  |
| 150 lbs. Iron, Body and Carriage Part,   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,  |
| 150 lbs. Iron, Body and Carriage Part,   | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,  |
| 82 Screws, Assorted Sizes  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor,  |
| 76 Bolts, " "  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off,  Carriage Part.  1 pr. Shafts, 13½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 15 hrs. Labor, Shafts, Swingletree and Spring Bars, 1 "Fitting on Springs, 5 "Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire,   |
| 70 Doits,  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off,  Carriage Part.  1 pr. Shafts, 1 3½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 1 fhrs. Labor, Shafts, Swingletree and Spring Bars, 1 " Fitting on Springs, 5 " Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part,                          |
|  | 1 Pole Crab, 1 pr. Shaft Tips, 1 pr. Shaft Stop Bolts, 2 pr. Finishers, Moldings, 13 ft. 2 in. Brass Molding, 13 ft. 2 in. Brass Molding, Electro-plated Pins for Molding, Plating Ask Nuts, Engraving Oil, Washer Leather, 8 Bolts, 18 Screws, 20 hrs. Labor, | 56 Spokes, 1 set Rims, 1 set Hubs, Glue, Sandpaper and Files, Labor, "Boxing, 1 set Rims, 1 o hrs. Labor putting on Rim Bands and cleaning off,  Carriage Part.  1 pr. Shafts, 13½ ft. Hickory, Sandpaper and Files, Marking and Sawing Stuff, Labor, 15 hrs. Labor, Shafts, Swingletree and Spring Bars, 1 "Fitting on Springs, 5 "Cleaning off,  Smith Work.  1 set Axles, 1 pr. Springs, 47 lbs. Steel Tire, 150 lbs. Iron, Body and Carriage Part, 88 Serrews Assorted Sizes. |

| 32 Tire Bolts,                                | Top Props,  |
|---|---|
| 20 Rivets,                                    | ı Glass Frame, Curtain,   |
| 34 Iron Washers,                              | 36 Japanned Knobs,  |
| 3 pr. Stump Joints,                           | 38 Japanned Buttons,  |
| ı Whiffletree Plate,                          | 8 3/4-in. No. 7 Round Head Screws,                              |
| 4 Check-strap Loops,                          | Harness and Beeswax,  |
| 400 lbs. Coal,                                | Labor,  |
| 3/4 lb. Borax,                                | 19 hrs. Labor Stitching Dash, Seat, Handles, Pull-              |
| Oil and Bits,                                 | to, and Top Nuts,   |
| Files,  | 9½ hrs. Labor Making Straps and Covering Shaft                  |
| Labor Ironing Body, Carriage, and Hanging up, | 28 " Setting Bows and Blocking up for                           |
| " Filing and putting together,                | Trimmers,   |
| I ming and putting together,                  | 12 ft. Poplar,  |
|   |   |
| Painting.                                     |   |
| Rada Matariala                                | Labor,  |
| Body Materials, \$4.39                        |   |
| Carriage " 4.28—\$8.67<br>Labor, Body,        | Mountings and Finishing.  |
| Labor, Body,                                  |   |
| " Carriage,                                   | 1 pr. Lamps and Props,  |
| " Monogram,                                   | ı pr. Door Handles,   |
|   | ı pr. Swingletree Tips,   |
| Trimming.                                     | ı pr. Shaft Tips,   |
|   | ı Name Plate,   |
| 3½ yds. Body Cloth,                           | ı pr. Shaft Tips, ı Name Plate, ı Double Body Check-strap Loop, |
| 7½ yds. Head Lining Cloth,                    | 2 Single " " "  |
| 20 yds. Seaming Lace,                         | Plating Axle Nuts,  |
| 15 yds. Pasting Lace,                         | Capping 8 Top Nuts,   |
| 56 Covered Buttons,                           | Oil,  |
| 31/4 yds. Russia Sheeting,                    | Washer Leather,   |
| 2½ yds. Buckram,                              | 18 Bolts,   |
| 1/6 yd. Felt,                                 | 12 Screws,  |
| 2 1/4 yds. Wilton Carpet,                     | 20 hrs. Labor,  |
| 2 yds. Oil Carpet,                            |   |
| 6½ lbs. Best White Hair,                      |   |
| 6 lbs. Gray Hair,                             |   |
| 2 lbs. Cotton Wadding,                        |   |
| 3/4 lb Seaming Cord,                          | Contingent expenses, per cent.,                                 |
| I/ lb Tufting Twine                           |   |
| 1/4 bb. Tufting Twine,                        |   |
| 4 skeins Thread,                              |   |
|   |   |
| ½ spool Machine Thread,                       |   |
|   |   |
| 8 yds. English Web,                           |   |
| 8 Covered Buckles,                            |   |
| 4 Dash Hooks and Rings,                       |   |
| 8 yds. Muslin,                                |   |
| I Whip Socket and Prop,                       |   |
| 4 papers Tacks,                               |   |
| 5 lbs. Paste,                                 |   |
| 2½ yds. Enamel Duck,                          |   |
| 1½ yds. Cambric,                              |   |
| 2 yds. Gum Drill,                             |   |
| 125 ft. Enamel Top Leather,                   |   |
| 8 ft. Bow Leather,                            |   |
| 12 ft. Dash Leather,                          |   |
| 3½ ft. Soft Dash Leather,                     |   |
| 1 ft. Railing Leather,                        |   |
| ½ lb. Welt Leather,                           |   |
| ½ lb. Bridle Leather,                         |   |
| /-  |   |

4 Bows, . . .

## No. 11. T-Cart.

#### Body.

| 42 ft. Ash,                   |   |   |   |  |   |
|-------------------------------|---|---|---|--|---|
| 45 ft. Poplar,                |   | ÷ |   |  |   |
| I Bent Seat Rail, Top,        |   |   |   |  |   |
| ı " " Middle,                 | ÷ |   | ÷ |  |   |
| 147 Screws, Assorted Sizes,   |   |   |   |  |   |
| 3 lbs. Glue,                  |   |   |   |  |   |
| ı yd. Scrims,                 |   |   |   |  |   |
| Nails and Chair Tacks, .      | ÷ |   | ÷ |  |   |
| 1 Turn-over Seat Hinge, .     |   |   |   |  |   |
| ı Seat Lock,                  |   |   |   |  |   |
| 1 pr. Brass Hinges, Seat Box, |   |   |   |  |   |
| 3 sheets Sandpaper, .         |   | ÷ |   |  |   |
| Files,                        |   |   |   |  |   |
| 20 lbs. Iron, Rocker Plates,  |   |   |   |  |   |
| Forging Rocker Plates, .      |   |   |   |  |   |
| 1 hr. Drilling Rocker Plates, |   |   |   |  |   |
| 1½ lbs. White Lead,           |   |   |   |  |   |
| Marking and Sawing Stuff,     |   |   |   |  |   |
| Draft and Pattern,            |   |   |   |  |   |
| Labor,                        |   |   |   |  | • |
|                               |   |   |   |  |   |

#### Wheels.

| 44 Spokes,   |       |      |       |        |     |    |     |      |      | ÷     |
|--------------|-------|------|-------|--------|-----|----|-----|------|------|-------|
| 1 set Rims,  |       |      |       |        |     |    |     |      |      |       |
| ı set Hubs,  |       |      |       |        |     |    |     |      |      |       |
| Glue, Sandp  | aper  | an   | d Fil | es,    |     |    |     |      |      |       |
| Labor, Whee  |       |      |       |        |     |    |     |      |      |       |
| " Boxin      | g,    |      |       |        |     |    |     |      |      |       |
| 1 set Rim Ba | ands, |      |       |        |     |    |     |      |      | ٠.    |
| re hrs Labor | nut   | tino | on F  | 2 im 1 | Ran | ds | and | cles | nine | z off |

#### Carriage Part.

| f,                       |
|--------------------------|
|                          |
| ts, Blocks and Back Bar, |
|                          |
| ff,                      |
|                          |

#### Smith Work.

|      |            |                  |                               |                        | ı.                                 |                              |                                |                           |                    |                    |
|------|------------|------------------|-------------------------------|------------------------|------------------------------------|------------------------------|--------------------------------|---------------------------|--------------------|--------------------|
| an   | d Ca       | rri              | age                           | e P                    | ar                                 | t,                           |                                |                           |                    |                    |
| Si   | zes,       |                  |                               |                        |                                    |                              |                                |                           |                    |                    |
| Size | s,         |                  |                               |                        |                                    | ÷                            |                                |                           |                    |                    |
|      |            |                  |                               |                        |                                    |                              |                                |                           |                    |                    |
|      | an<br>Size | and Ca<br>Sizes, | and Carri<br>Sizes,<br>Sizes, | and Carriage<br>Sizes, | and Carriage F<br>Sizes,<br>Sizes, | and Carriage Par<br>  Sizes, | and Carriage Part,<br>  Sizes, | and Carriage Part, Sizes, | and Carriage Part, | and Carriage Part, |

| 57 Iron Washers, |      |     |      |     |     |     |    |   |     |     |     |   |
|------------------|------|-----|------|-----|-----|-----|----|---|-----|-----|-----|---|
| 600 lbs. Coal,   |      |     |      |     |     |     |    |   |     |     |     |   |
| ı lb. Borax, .   |      |     |      |     |     |     |    |   |     |     | ٠.  |   |
| Oil and Bits,    |      |     |      |     |     |     |    |   |     |     |     |   |
| Files,           |      | ÷   |      |     |     |     |    |   |     |     | ٠.  |   |
| Labor Ironing Be | ody  | , ( | Car  | ria | ge, | aı  | nd | H | ang | ing | gup | , |
| " Filing and     | 7317 | tti | n or | to  | rot | hai |    |   |     |     |     |   |

#### Painting.

| Body Materials, |  |  |  | \$<br>4.39 | ,  |        |  |
|-----------------|--|--|--|------------|----|--------|--|
| Carriage " .    |  |  |  | 4.90       | -: | \$9.29 |  |
| Labor, Body, .  |  |  |  |            |    |        |  |
| " Carriage, .   |  |  |  |            |    |        |  |
| " Monogram,     |  |  |  |            |    |        |  |

#### Trimming.

| 111111111116.   |      |     |    |    |    |
|---|------|-----|----|----|----|
| 2 % yds. Body Cloth,  |      |     |    |    |    |
| 2% yds. Body Cloth,   |      |     |    |    |    |
| a vds Wilton Carnet   |      |     |    |    |    |
| 1.07.0  |      |     |    |    |    |
| vd. Linoleum.   |      |     |    |    |    |
| L vd Karcov   |      |     |    |    |    |
| 4 lbs. Best White Hair  | -    | Ċ   |    |    |    |
| 10 lbs. Gray Hair,  |      |     |    |    |    |
| 3/4 lb. Seaming Cord,   |      |     |    |    |    |
| 1 1/2 balls Ball Thread,  |      |     |    |    |    |
| 21/2 skeins Thread,   |      |     |    |    |    |
| 2½ skeins Thread,   |      |     |    |    |    |
| 1 spool Machine Silk,   |      |     |    |    |    |
| 23/4 yds. Webbing, Cushion Holde  | ers. |     |    |    |    |
| 4 7/8-in. Covered Buckles,  | ,    |     |    |    |    |
| 2 5/8-in. " "   |      |     |    |    |    |
| 2 Apron Fasteners,  |      |     |    |    |    |
| 4 yds. Muslin,  |      |     |    |    |    |
| 1 Whip Socket and Prop,   |      |     | ÷  |    |    |
| 4 papers Tacks,   |      |     |    |    |    |
| 3 lbs. Paste,   |      |     | į. |    |    |
|   |      | i.  |    |    |    |
| 4 Gum Button Holes,   |      |     |    |    | i  |
| 10 Pressed Loops,   |      |     |    |    |    |
|   |      |     |    |    |    |
| 2 Pole Strap Buckles,   |      |     |    |    |    |
| 5½ ft. Railing Leather,   |      |     |    |    |    |
| 2 ft. Flap Leather,   |      |     |    |    |    |
| 21 ft. Dash Leather, .  |      |     | ÷  |    |    |
| 2 ft. Skirting Leather,   |      |     |    |    |    |
| 2½ lbs. Harness Leather,  |      |     | ÷  |    |    |
| 1/2 ft. Oil Binding Leather, 1/2 ft. Oil Binding Leather, 1/4 lbs. Breeching Leather, |      |     |    |    |    |
| 1½ ft. Oil Binding Leather,   |      |     | ÷  |    |    |
| 1¼ lbs. Breeching Leather, .  |      |     |    |    |    |
| ¼ Skin, Calf Skin,  |      |     | ÷  |    |    |
| 4 Skin, Cali Skin,  |      |     |    |    |    |
| Harness and Beeswax,  |      |     |    |    |    |
| Labor,  |      |     |    |    |    |
| 40 hrs. Labor Stitching Dash, Sea   |      | ţs, | Po | pp | et |
| and Covering Pol  | е, . |     |    |    |    |
| 12 Making Pole Straps   |      |     | ٠  |    |    |
| 10 " " Apron,   |      | ٠   |    |    |    |
|   |      |     |    |    |    |

| 7 hrs. Labor Making Loops and Covering Shafts,                     |  |
|--|--|
| 35 " " Driving Boxes, Lazy Backs, and<br>Blocking up for Trimmers, | No. 12.  |
| 27 ft. Poplar,   | T-Cart Phaeton,                                      |
| 1 hr. Labor putting Molding on Back Seat,                          |  |
|  | Double Stick Seats.                                  |
| Mountings and Finishing.   | Body.  |
| r pr. Lamps and Props,   | 43 ft. Ash,  |
| r Pole Crab,   | 53 ft. Poplar,                                       |
| ı pr. Seat-end Finishers,  | a Bent Seat Raile Top                                |
| ı pr. Shaft Stop Bolts, ı pr. Finishers, Molding,                  | 2 " Middle,  |
| ı pr. Finishers, Molding,  | 161 Screws,<br>3½ lbs. Glue,                         |
| 5 ft. Silver Molding,  | 3½ lbs. Glue,  |
| Plating Axle Nuts,   | Nails and Chair Tacks,                               |
| Engraving " Oil,   | I Turn-over Seat Hinge,                              |
| Washer Leather,  | ı Seat Lock,   |
| 7 Bolts,   | ı pr. Brass Hinges, Seat Box,                        |
| 22 Screws,   | 3 sheets Sandpaper,                                  |
| 20 hrs. Labor,   | 20 lbs. Iron, Rocker Plates,                         |
|  | Forging Rocker Plates,                               |
|  | r br Drilling Rocker Plates                          |
| C. d. P  | 1½ lbs. White Lead,                                  |
| Contingent Expenses,per cent.,                                     | Marking and Sawing Stuff,                            |
|  | Labor,   |
|  | Wheels.  |
|  | 44 Spokes,   |
|  | ı set Rims,  |
|  | ı set Rims,  |
|  | Glue, Sandpaper and Files, Labor,                    |
|  | " Boying   |
|  | ı set Rim Bands,                                     |
|  | 15 hrs. Labor putting on Rim Bands and cleaning off  |
|  | Carriage Part.                                       |
|  | 1 Pole,  |
|  | ı pr. Shafts,  |
|  | 8½ ft. Hickory,                                      |
|  | Sandpaper and Files,                                 |
|  | Marking and Sawing Stuff,                            |
|  | 23 hrs. Labor, Pole, Shafts, Blocks and Back Bar.    |
|  | 12 " " Fitting " " " " " " " " " " " " " " " " " " " |
|  | 5 " Cleaning off                                     |
|  | Smith Work.  |
|  | ı set Axles,   |
|  |  |
|  | 84 lbs. Steel Tire,                                  |
|  | 175 lbs. Iron, Body and Carriage Part,               |

| 26                                  |      | Cost    | Sche |
|-------------------------------------|------|---------|------|
|                                     |      |         |      |
| 116 Screws, Assorted Sizes,         |      |         | .    |
| 64 Bolts, "                         |      |         |      |
| 52 Tire Bolts,                      |      |         |      |
| 57 Iron Washers,                    |      |         |      |
| 600 lbs. Coal,                      |      |         |      |
| ı lb. Borax,                        |      |         | .    |
| Oil and Bits,                       |      |         |      |
| Files,                              |      |         |      |
| Labor Ironing Body, Carriage and H  | lang | ing ui  | ).   |
| " Filing and putting together,      |      | 81      |      |
|                                     |      |         |      |
| Painting.                           |      |         |      |
|                                     |      |         |      |
|                                     | 5.12 |         |      |
| Carriage                            | 4.90 | -\$10   | .02  |
| Labor, Body,                        |      |         |      |
| Carriage,                           |      |         |      |
| " Monogram,                         |      |         |      |
|                                     |      |         |      |
| Trimming.                           |      |         |      |
| 3½ yds. Body Cloth,                 |      |         |      |
| 1½ yds. Russia Sheeting,            |      | 1       |      |
| 2 yds. Wilton Carpet,               |      |         |      |
| 1 yd. Oil Carpet,                   |      | 1       |      |
|                                     |      |         |      |
| ¼ yd. Linoleum,                     |      |         |      |
|                                     |      |         |      |
| 5 lbs. Best White Hair,             |      |         |      |
| 12 lbs. Gray Hair,                  |      |         |      |
| ı lb. Seaming Cord,                 |      | 1       |      |
| 1½ balls Ball Thread,               |      | 100     |      |
| 3 skeins Thread,                    |      | 100     |      |
| ½ spool Machine Thread,             | - 1  | 100     | . [  |
| 1 spool Machine Silk,               |      | 100     |      |
| 23/4 yds. Webbing, Curtain Holders, |      | 100     |      |
| 4 %-in. Covered Buckles,            |      |         |      |
| 2 5/8-in. "                         |      |         |      |
| 2 Apron Fasteners,                  |      |         |      |
| 6 yds. Muslin,                      |      |         | - 1  |
| 1 Whip Socket and Prop,             |      |         |      |
| 5 papers Tacks,                     |      |         |      |
| 3 lbs. Paste,                       |      |         |      |
| 4 Gum Button Holes,                 |      |         | 100  |
| 1½ yds. Enamel Duck,                |      |         |      |
| 10 Pressed Loops,                   |      |         |      |
| 2 Pole Strap Buckles,               |      |         |      |
| 34 ft. Trimming Leather,            |      |         |      |
| 6½ ft. Railing Leather,             |      |         |      |
| 21 ft. Dash Leather,                |      |         |      |
| 2 ft. Flap Leather,                 |      |         |      |
| 2½ lbs. Harness Leather,            |      |         |      |
| ¼ lb. Bridle Leather,               |      |         |      |
| 11/2 ft. Oil Binding Leather,       |      |         |      |
| 11/4 lbs. Breeching Leather, .      |      |         |      |
| 1/4 Skin, Calf Skin,                |      |         |      |
| 13/4 yds. Cloth, Lining Apron, .    |      |         |      |
| Harness and Beeswax,                |      |         |      |
| Labor,                              |      |         |      |
| 37 hrs. Labor Stitching Dash, Win   | gs ( | 2 pr.), | and  |
| Poppets and Covering Po             | ole, |         |      |
|                                     |      |         |      |

| Labor 1 | Maki                                  | ng  | Po  | le   | St   | rap  | s,   |  |  |  |   |  |  |   |
|---------|---------------------------------------|---|---|--|--|--|--|--|--|--|---|--|--|---|
|         |                                       |   | Ap  | ro   | n,   |  |  |  |  |  |   |  |  |   |
| **      | 44                                    |   | Lo  | op   | s a  | nd   | C  | ove  | eriı   | ıg   | Sh  | aft  | s,   |   |
| **      | **                                    |   | Dr  | ivi  | ng   | В  | ox6  | s.   | La   | zv   | Ва  | ck   | s.   |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
| oplar.  |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
| , .     |                                       |   |   |  | •  |  | •  |  |  |  |   |  |  |   |
|         |                                       |   |   |  | _  |  |  |  |  |  |   |  |  |   |
| Mou     | ntin                                  | gs  | aı  | ıd   | F  | in   | ist  | lir:   | ıg.  |  |   |  |  |   |
| mng or  | a D                                   |   | _   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
| rab,    |                                       |   |   |  | •  |  | •  |  |  |  |   |  |  |   |
| att 11p | )S,                                   |   |   |  |  | •  |  | ٠  |  | •  |   | •  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  | ٠  |  | ٠  |  | ٠  |   | ٠  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  | -  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
| Leathe  | r,                                    |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
| Labor,  |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
| cont Eu | none                                  | 0.0   |   |  |  |  | n.t  |  |  |  |   |  |  |   |
|         |                                       |   |   |  |  |  |  |  |  |  |   |  |  |   |
| ciii Ex | pens                                  | сэ,   |   | · P  | CI   | cc   | ш.   | ٠.   |  |  |   |  |  |   |
|         | " " " " " " " " " " " " " " " " " " " | opplar, ws, Mountin, amps and Promate, aft Tips, at-end Finis aft Stop Bo Axle Nuts, ng Axle Nuts, teather, Leather, ws, Labor, | " " " " " " " " " " " "  Mountings  Imps and Prop  Trab,  att Tips,  at-end Finishe  aft Stop Bolts,  Axle Nuts,  ng Axle Nuts,  Leather,  Leather, | " " Lo " " Lo " " Lo " " Lo an model poplar, ws, " " " " " " " " " " " " " " " " " " " | " " Apro " " Loop " " Drivi and I mers oplar, ws, " Mountings and amps and Props, Lab, att Tips, at-end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, Leather, ws, Labor, | " " Apron, " " Loops a " " Driving and Blc mers,  pplar, ws,  Mountings and F mps and Props, Tab, att Tips, att end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, | " " Apron, " " Loops and " " Driving Be and Block mers, oplar, ws, ""  Mountings and Fin imps and Props, Trab, att Tips, at-end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, Leather, ws, Labor, | " " Apron, " " Loops and C " " Driving Boxe and Blocking mers, oplar, ws, "  Mountings and Finish amps and Props, Crab, att Tips, at-end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, ws, Labor, | " " Apron, " Loops and Cov " Driving Boxes, and Blocking to mers,  pplar, ws, "  Mountings and Finishin the sand Props, Trab, att Tips, at-end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, Leather, ws, | " " Apron, " " Loops and Coveri " " Driving Boxes, La and Blocking up mers, oplar, ws, "  Mountings and Finishing. amps and Props, Trab, att Tips, at-end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, Leather, ws, Labor, | " " Apron, " Loops and Covering " " Driving Boxes, Lazy and Blocking up for mers,  pplar, ws, "  Mountings and Finishing. mps and Props, Tab, at the Tips, at end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, ws, Labor, | " " Apron, " Loops and Covering Sh. " " Driving Boxes, Lazy Ba and Blocking up for T mers,  pplar, ws, " Mountings and Finishing. Imps and Props, Trab, att Tips, at-end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, ws, Labor, | " Apron, " Loops and Covering Shaft " Driving Boxes, Lazy Back and Blocking up for Trin mers,  pplar, ws,  Mountings and Finishing. mps and Props, Tab, att Tips, at-end Finishers, aft Stop Bolts, Axle Nuts, ng Axle Nuts, Leather, ws, Labor, | " Leather, " Apron, " Loops and Covering Shafts, Driving Boxes, Lazy Backs, and Blocking up for Trimmers, " Mountings and Finishing.  Imps and Props, Trab, at-end Finishers, att Stop Bolts, Axle Nuts, Leather,  Labor, |

#### No. 13.

### Stanhope Gig.

| Body.                     |     |      |      |  |  |  |  |  |  |  |  |
|---------------------------|-----|------|------|--|--|--|--|--|--|--|--|
| 36 ft. Ash,               |     |      |      |  |  |  |  |  |  |  |  |
| 22 ft. Poplar,            |     |      |      |  |  |  |  |  |  |  |  |
| 2 ft. Hickory,            |     |      |      |  |  |  |  |  |  |  |  |
| 18 Turned Sticks, .       |     |      |      |  |  |  |  |  |  |  |  |
| 3 " " Large,              | Med | lall | ion, |  |  |  |  |  |  |  |  |
| 80 Screws, Assorted Sizes | ,   |      |      |  |  |  |  |  |  |  |  |
| 1 1/2 lbs. Glue,          |     |      |      |  |  |  |  |  |  |  |  |
| 3/3 yd. Scrims, .         |     |      |      |  |  |  |  |  |  |  |  |
| Nails and Chair Tacks,    |     |      |      |  |  |  |  |  |  |  |  |
| 1 sheet Sandpaper, .      |     |      |      |  |  |  |  |  |  |  |  |
| Files,                    |     |      |      |  |  |  |  |  |  |  |  |
| Marking and Sawing Stuf   |     |      |      |  |  |  |  |  |  |  |  |
| Draft and Patterns, .     |     |      |      |  |  |  |  |  |  |  |  |
| Labor,                    |     |      |      |  |  |  |  |  |  |  |  |
|                           |     |      |      |  |  |  |  |  |  |  |  |

#### Wheels.

|           | •    |     |      |     |    |      |     |     |    |    |   |     |     |    |    |
|-----------|------|-----|------|-----|----|------|-----|-----|----|----|---|-----|-----|----|----|
| 24 Spok   | es,  |     |      |     |    |      |     |     |    |    |   |     |     |    |    |
| 4 Rims,   |      |     |      |     |    |      |     |     |    |    |   |     |     |    |    |
| 2 Hubs,   |      |     |      |     |    |      |     |     |    |    |   |     |     |    |    |
| Glue, Sa  | andp | ape | er : | and | Fi | les, |     |     |    |    |   |     |     |    |    |
| Labor,    |      |     |      |     |    |      |     |     |    |    |   |     |     |    |    |
| " I       | 3oxi | ng, |      |     |    |      |     |     |    |    |   |     |     |    |    |
| 2 Rim E   | Band | s,  |      |     |    |      |     |     |    |    |   |     |     |    |    |
| 10 hrs. I | Labo | rp  | utt  | ing | on | Rir  | n i | Ban | ds | an | d | cle | ıni | ng | oi |

#### Carriage Part.

| 1 pr. Shafts,    |        |       |     |     |      |     |    |     |    |   |  |
|------------------|--------|-------|-----|-----|------|-----|----|-----|----|---|--|
| 1 Bent Back B    | ar,    |       |     |     |      |     |    |     |    |   |  |
| 4 Beaded Block   | ks,    |       |     | ÷   |      |     |    |     |    |   |  |
| 4 Rivets, .      |        |       |     |     |      |     |    |     |    |   |  |
| 21/2 ft. Hickory | ٠, .   |       |     |     |      |     |    |     |    |   |  |
| Sandpaper and    | File   | s,    |     |     |      |     |    |     |    |   |  |
| 20 hrs. Labor,   | Maki   | ing a | nd  | Fi  | ttiı | ıg  | Sh | aft | s, |   |  |
| 2 " "            | Fittii | ng SI | rir | ng. | Blo  | ock | s, |     |    |   |  |
| 5 " "            | Clear  | ning  | off |     |      |     |    |     |    | ÷ |  |
|                  |        |       |     |     |      |     |    |     |    |   |  |

#### Smith Work.

| 1/2 set Axles,                         |  |
|--|--|
| 1 set Springs, (2 side and 2 cross,) . |  |
| 42 lbs. Steel Tire,                    |  |
| 155 lbs. Iron, Body and Carriage Part, |  |
| 57 Screws, Assorted Sizes,             |  |
| 51 Bolts, " "                          |  |
| 32 Tire Bolts,                         |  |
| 2 Rivets,                              |  |
| 24 Iron Washers,                       |  |
| 400 lbs. Coal,                         |  |
| ½ lb. Borax,                           |  |
| Oil and Bits,                          |  |
| Files,                                 |  |

Labor, Ironing Body, Carriage, and Hanging up, " Filing and putting together, . . .

#### Painting.

| Body Materials, |   |   |  | \$ | 3.30 |            |
|-----------------|---|---|--|----|------|------------|
| Carriage "      |   |   |  |    | 4.45 | <br>\$7.75 |
| Labor, Body, .  |   |   |  |    |      |            |
| " Carriage,     |   |   |  |    |      |            |
| " Monogram,     | ٠ | ٠ |  |    |      |            |

| Trimming.  |  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|--|
| 1¾ yds. Body Cloth,  |  |  |  |  |  |  |  |  |
| <sup>2</sup> / <sub>3</sub> yd. Wilton Carpet,                           |  |  |  |  |  |  |  |  |
| 28 in. (sq.) Linoleum,   |  |  |  |  |  |  |  |  |
| 1/8 yd. Felt,  |  |  |  |  |  |  |  |  |
| I lb. Best White Hair,   |  |  |  |  |  |  |  |  |
| 4 lbs. Gray Hair,  |  |  |  |  |  |  |  |  |
| 34 lb. Seaming Cord,   |  |  |  |  |  |  |  |  |
| ı ball Ball Thread,  |  |  |  |  |  |  |  |  |
| 2½ skeins Thread,  |  |  |  |  |  |  |  |  |
| 3/4 " " Silk,  |  |  |  |  |  |  |  |  |
| 2 ¾-in, Covered Roller Buckles,  |  |  |  |  |  |  |  |  |
| 2 Apron Fasteners,   |  |  |  |  |  |  |  |  |
| 3 yds. Muslin,   |  |  |  |  |  |  |  |  |
| ½ yd. Cambric,   |  |  |  |  |  |  |  |  |
| I Whip Socket,   |  |  |  |  |  |  |  |  |
| 4 papers Tacks,  |  |  |  |  |  |  |  |  |
| 3 lbs. Paste,  |  |  |  |  |  |  |  |  |
| 3/4 yd. Enamel Muslin,   |  |  |  |  |  |  |  |  |
| 44 ft. Trimming Leather,   |  |  |  |  |  |  |  |  |
| 16 ft. Dash Leather,   |  |  |  |  |  |  |  |  |
| 1 tt. Flap Leather,  |  |  |  |  |  |  |  |  |
| 1 lb. Breeching Leather,   |  |  |  |  |  |  |  |  |
| 1 lb. Bridle Leather,  |  |  |  |  |  |  |  |  |
| 1/8 lb. Tufting Twine,   |  |  |  |  |  |  |  |  |
| 41 Tufts,  |  |  |  |  |  |  |  |  |
| 16 Japanned Buttons,   |  |  |  |  |  |  |  |  |
| 13/4 yds. Cloth, Lining Apron,   |  |  |  |  |  |  |  |  |
| 4 3/4-in. Round Head Screws,   |  |  |  |  |  |  |  |  |
| Harness and Beeswax,   |  |  |  |  |  |  |  |  |
| Labor,   |  |  |  |  |  |  |  |  |
| 22 hrs. Stitching Dash and Wings,  |  |  |  |  |  |  |  |  |
| 3 " Making Brace and Strap,  |  |  |  |  |  |  |  |  |
| 10 Apron,  |  |  |  |  |  |  |  |  |
| 7 Loops and Covering Sharts, .   |  |  |  |  |  |  |  |  |
| 23 " Driving Boxes, 1 long and 1 short,<br>Curved Back and False Bottom, |  |  |  |  |  |  |  |  |
| Curved back and raise bottom,  |  |  |  |  |  |  |  |  |
| 15 ft. Poplar.   |  |  |  |  |  |  |  |  |
| 14 Screws,   |  |  |  |  |  |  |  |  |
| 14 Screws,   |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| Mountings and Finishing.   |  |  |  |  |  |  |  |  |

| ı pr. | Lamps and   | Props, |  |  |  |
|-------|-------------|--------|--|--|--|
| т pr. | Shaft Tips, |        |  |  |  |

| 28 Cost S                            | Schedules of | Stock and Labor.  |
|--------------------------------------|--------------|---|
| Nickel Plating Swinglehook,          |              | 27. 4.4   |
| Engraving Axle Nuts,                 |              | No. 14.   |
| Plating "                            |              | Stanhana Cia  |
| 011,                                 |              | Stanhope Gig.   |
| Washer Leather,                      | .   1        | Close Top, Paneled Seat.  |
| 10 hrs. Labor,                       |              | Body.   |
|                                      |              | · ·   |
|                                      |              | 36 ft. Ash,   |
| Contingent Expenses,per cent.,       |              | 2 ft. Cherry,   |
| outsingent ampendes, it it per term, |              | 18 Turned Sticks,   |
|                                      |              | 3 " Medallion,  |
|                                      |              | 80 Screws, Assorted Sizes,                                      |
|                                      |              | 1½ lbs. Glue,   |
|                                      |              | Nails and Chair Tacks,  |
|                                      |              | 1½ sheets Sandpaper,  |
|                                      |              | Files,  |
|                                      |              | Marking and Sawing Stuff,                                       |
|                                      |              | Labor,  |
|                                      |              |   |
|                                      |              | Wheels.   |
|                                      |              | 24 Spokes,  |
|                                      |              | 4 Rims,   |
|                                      |              | 2 Hubs,   |
|                                      |              | Labor,  |
|                                      |              | " Boxing,   |
|                                      |              | 2 Rim Bands,  |
|                                      |              | 10 hrs. Labor putting on Rim Bands and Cleaning off             |
|                                      |              | Carriage Part.  |
|                                      |              | ı pr. Shafts,   |
|                                      |              | I Bent Back Bar,  |
|                                      |              | 4 Beaded Blocks, 4 Rivets, 2½ ft. Hickory, Sandpaper and Files, |
|                                      | 1 1 1        | 2½ ft. Hickory,   |
|                                      |              | Sandpaper and Files,  |
|                                      |              | 20 hrs. Labor Making and Fitting Shafts,                        |
|                                      |              | 2 " Fitting Spring Blocks,                                      |
|                                      |              |   |
|                                      |              | Smith Work.   |
|                                      |              | 1/2 set Axles,  |
|                                      |              | 42 lbs. Steel Tire,   |
|                                      |              | 165 lbs. Iron, Body and Carriage Part,                          |
|                                      |              | 2 Stump Joints,   |
|                                      |              | 57 Screws, Assorted Sizes,                                      |
|                                      |              | 32 Tire Bolts, ,  |
|                                      |              |   |
|                                      |              | 2 Rivets,   |
|                                      |              | 425 lbs. Coal,  |
|                                      |              | 1/2 lb. Borax,  |

| Oil and Bits,                                | 31 hrs. Labor Setting Top, Blocking up for Trim- |
|--|--|
| Files,                                       | mers, putting on Molding on Fron                 |
| Labor Ironing Body, Carriage and Hanging up, | Bow, making Curved Back and                      |
| " Filing and putting together,               | False Bottom,                                    |
|  | I Curved Back,                                   |
| Painting.                                    | 6 ft. Poplar,                                    |
|  | 60 Screws,                                       |
| Body Materials, \$3.85                       |  |
| Carriage " 4.45—\$8.30                       | Mountings and Finishing.                         |
| Labor, Body,                                 | wouldings and Philishing.                        |
| " Carriage,                                  | ı pr. Lamps and Props,                           |
| " Monogram,                                  | ı pr. Shaft Tips,                                |
| ŭ ,  | Nickel Plating Swinglehook,                      |
| Trimming.                                    | Plating Axle Nuts,                               |
| Timming.                                     | Engraving "                                      |
| 2 1/4 yds. Body Cloth,                       | Oil,   |
| 1/4 yds. Head Lining Cloth,                  | Washer Leather,                                  |
| yds. Russia Sheeting,                        | 8 Bolts,   |
| yds. Kussia Silecting,                       | 15 hrs. Labor,                                   |
| yd. Oil "                                    |  |
| 4 yd. Enamel Duck,                           |  |
| ½ yds. Buckram,                              |  |
| yds. Muslin,                                 | 6.3  |
|  | Contingent expensesper cent.,                    |
| 5 lbs. Best White Hair,                      |  |
| ; lbs. Gray Hair,                            |  |
| 4 lb. Seaming Cord,                          |  |
| 1/2 balls Ball Thread,                       |  |
| ½ skeins Thread,                             |  |
| spool Machine Thread,                        |  |
| 4 " " Silk,                                  | · ·  |
| : ¾-in. Covered Buckles,                     |  |
| Apron Fasteners,                             |  |
| 4¾ yds. English Web,                         |  |
| Whip Socket,                                 |  |
| papers Tacks,                                |  |
| lbs. Paste,                                  |  |
| 1/8 lb. Tufting Twine,                       |  |
| 5 ft. Enamel Top Leather,                    |  |
| 8 ft. Trimming Leather,                      |  |
| ft. Railing Leather,                         |  |
| 3 ft. Flap Leather,                          |  |
| I ft. Dash Leather,                          |  |
| ft. Bow Leather,                             |  |
| ft. Oil Binding Leather,                     |  |
| 1/2 lbs. Harness Leather,                    |  |
| 1/4 lbs. Breeching Leather,                  |  |
| 4 lb. Bridle Leather,                        |  |
| I Tufts,                                     |  |
| 6 Japanned Buttons,                          |  |
| 3/4 yds. Cloth, Lining Apron,                |  |
| 2 set Top Props,                             |  |
| Bows,  |  |
| 34-in. No. 7 Round Head Screws,              |  |
|  |  |
| Harness and Beeswax,                         |  |
| 2 hrs. Labor Stitching Dash and Wings,       |  |
| " " Making Brace and Straps,                 |  |
| o " " Apron,                                 |  |
| " " Loops and Covering Shafts,               |  |
| " " Wrench Pocket, Leather,                  |  |

# No. 15. Guiet Gig.

#### Body.

| 15 ft. Ash,                     |   |  | ٠. |  |
|---------------------------------|---|--|----|--|
| 34 ft. Poplar,                  |   |  |    |  |
| 110 Screws, Assorted Sizes,     |   |  |    |  |
| 1½ lbs. Glue,                   | ÷ |  |    |  |
| ½ yd. Scrims,                   |   |  |    |  |
| Nails and Chair Tacks, .        |   |  |    |  |
| 2 sheets Sandpaper,             |   |  |    |  |
| 1 pr. Brass Hinges, Seat Lid,   |   |  |    |  |
| Files,                          |   |  |    |  |
| 20 lbs. Iron, Rocker Plates,    |   |  |    |  |
| Forging Rocker Plates, .        |   |  |    |  |
| 3/4 hr. Drilling Rocker Plates, |   |  |    |  |
| I lb. White Lead,               |   |  |    |  |
| Marking and Sawing Stuff,       |   |  |    |  |
| Draft and Patterns,             |   |  |    |  |
| Labor,                          |   |  |    |  |
|                                 |   |  |    |  |

#### Wheels.

| 56 Spoke  | s, .   |       |       |      |       |       |       |     |
|-----------|--------|-------|-------|------|-------|-------|-------|-----|
| ı set Rim | ıs,    |       |       |      |       |       |       |     |
| 1 set Hul | os, .  |       |       |      |       |       |       |     |
| Glue, Sar | dpape  | r an  | d Fi  | les, |       |       |       |     |
| Labor,    |        |       |       |      |       |       |       |     |
| " Bo      | oxing, |       |       |      |       |       |       |     |
| τ set Rin | Band   | s,    |       |      |       |       |       |     |
| 10 hrs. L | abor p | uttii | ng or | Ban  | ds an | d cle | aning | off |
|           |        |       |       |      |       |       |       |     |

#### Carriage Part.

| ı pr. Shafts,                   |        |        |     |
|---------------------------------|--------|--------|-----|
| 12 ft. Hickory,                 |        |        |     |
| Sandpaper and Files,            |        |        |     |
| Marking and Sawing Stuff,       |        |        |     |
| Labor,                          |        |        |     |
| 15 hrs. Labor Making Shafts, Sw | ringle | etrees | and |
| Spring Bars,                    |        |        |     |
| 1 " " Fitting on Springs        | š, .   |        |     |
| 5 " Cleaning off,               |        |        |     |

#### Smith Work.

| 1 set Axles, .       |       |        |       |      |  |
|----------------------|-------|--------|-------|------|--|
| 1 pr. Springs, .     |       |        |       |      |  |
| 31 lbs. Steel Tire,  |       |        |       |      |  |
| 90 lbs. Iron, Body a | and C | Carria | ge Pa | art, |  |
| 82 Screws, Assorted  |       |        |       |      |  |
| 64 Bolts,            | "     |        |       |      |  |
| 32 Tire Bolts, .     |       |        |       |      |  |
| 4 Rivets,            |       |        |       |      |  |
| 34 Iron Washers,     |       |        |       |      |  |
| 2 pr. Stump Joints,  |       |        |       |      |  |
| 1 Whiffletree Plate, |       |        |       |      |  |

| 4 Check-strap Lo | ops, |      |     |     |     |      |     |      |     |  |
|------------------|------|------|-----|-----|-----|------|-----|------|-----|--|
| 300 lbs. Coal, . |      |      |     |     |     |      |     |      |     |  |
| ¾ lb. Borax,     |      |      |     |     |     |      |     |      |     |  |
| Oil and Bits, .  |      |      |     |     |     |      |     |      |     |  |
| Files,           |      |      |     |     |     |      |     |      |     |  |
| Labor Ironing Bo | dy,  | Car  | ria | ige | an  | d F  | Ian | ging | up, |  |
| " Filing and     | put  | ting | to  | oge | the | r, . |     |      |     |  |

#### Painting.

| Body Materials, .<br>Carriage " |  |  |  |   | .66   | ٨  |      |
|---------------------------------|--|--|--|---|-------|----|------|
| Carriage                        |  |  |  | 3 | 3.40- | -2 | 7.12 |
| Labor, Body, .                  |  |  |  |   |       |    |      |
| " Carriage,                     |  |  |  |   |       |    |      |
| " Monogram                      |  |  |  |   |       |    |      |

#### Trimming.

| 1¾ yds. Body Cloth,                             |
|---|
| 4¼ yds. Head Lining Cloth,                      |
| 274 yus. Kussia Sileeting,                      |
| 7/8 yd. Wilton Carpet,                          |
| r vd Fnamel Duck                                |
| 2 1/8 yds. Buckram,                             |
| 4¾ yds. Muslin,                                 |
| 2 yds. Gum Drill,                               |
| 4 lbs. Best White Hair,                         |
| 2½ lbs. Gray Hair,                              |
| ı lb. Cotton Wadding,                           |
| 7 yds. English Web,                             |
| 1½ balls Ball Thread,                           |
| 7/ 1 : (D) 1                                    |
| ½ spool Machine Thread,                         |
|   |
|   |
| 2 3/4-in. Covered Buckles,                      |
| 2 5/8-in. " "                                   |
| 10 72-111.                                      |
| 1 Whip Socket and Fastener,                     |
| 3 papers Tacks,                                 |
| 3 lbs. Paste,                                   |
| ½ lb. Seaming Cord,                             |
| 1/8 lb. Tufting Twine,                          |
| 65 ft. Enamel Top Leather,                      |
| 7 ft. Railing Leather,                          |
| 10 ft. Dash Leather,                            |
| 7½ ft. Soft Dash Leather,                       |
| 3/4 lb. Harness Leather,                        |
| ½ lb. Bridle Leather,                           |
|   |
| 41 Tufts,                                       |
| 36 Japanned Knobs,                              |
| ı pr. Metallic Top Stays,                       |
| ı Glass Frame,                                  |
| I Glass Frame,                                  |
| 3 Bows,   |
| 4 ¾-inch No. 7 Round Head Screws,               |
| Harness and Beeswax,                            |
| Labor,  |
|   |
| 16 hrs. Labor Stitching Dash, Handles, Nuts and |
| Washers,  |

| 8 hrs. Labor | Mak   | ing  | St  | rai | os : | ano | 1 ( | Cov | er  | ing | Sh | afts |
|--------------|-------|------|-----|-----|------|-----|-----|-----|-----|-----|----|------|
| 12 hrs. "    |       |      |     |     |      |     |     |     |     |     |    |      |
|              | Т     |      |     |     |      |     |     |     |     |     |    |      |
| ft. Poplar,  |       | ٠.   |     | ď   |      |     |     |     |     |     |    |      |
| 48 Screws, . |       |      |     |     |      |     |     |     |     |     |    |      |
| Mo           | unti  | ngs  | а   | nd  | F    | in  | is  | hir | ıg. |     |    |      |
| pr. Swinglet | ree ' | Γips | ,   |     |      |     |     |     |     |     |    |      |
| pr. Shaft Ti | ps,   |      |     |     |      |     |     |     |     |     |    | ٠.   |
| Name Plate   |       |      |     |     |      |     |     |     |     |     |    |      |
| pr. Drip Scr | ews,  |      |     |     |      |     |     |     |     |     |    |      |
| Double Bod   | y Ch  | ieck | -st | raj | ) I  | 00  | p,  |     |     |     |    |      |
| Single       | **    |      |     |     | **   |     |     |     |     |     |    |      |
| Capping Top  | Nuts  | , .  |     |     |      |     |     |     |     |     |    |      |
| Plating Axle | Nuts  | ,    |     |     |      |     | ÷   |     |     |     |    |      |
| Oil,         |       |      |     |     |      |     |     |     |     |     |    |      |
| Vasher Leath | er,   |      |     |     |      |     |     |     |     |     |    |      |
| 6 Bolts, .   |       |      |     |     |      |     |     |     |     |     |    |      |
|              |       |      |     |     |      |     |     |     |     |     |    |      |
| Screws, .    |       |      |     |     |      |     |     |     |     |     |    |      |

Contingent Expenses, . . . per cent., . . .

#### No. 16.

# Surrey Top Wagon.

#### Body.

| 13 It. Asn,                                     |  |
|---|--|
| 9½ ft. Basket Walnut Wood,                      |  |
| 10 in. Cherry,                                  |  |
| 20 ft. Poplar,                                  |  |
| 22 Turned Sticks,                               |  |
| 4 " (corners),                                  |  |
| 145 Screws, Assorted Sizes,                     |  |
| 1½ lbs. Glue,                                   |  |
| Nails and Chair Tacks,                          |  |
| 2 sheets Sandpaper,                             |  |
| Files,  |  |
| ı pr. Brass Hinges,                             |  |
| I Escutcheon with flush bolt and hinge covered, |  |
| 1 Lock and Keys,                                |  |
| 6 lbs. Rocker Plates, Steel,                    |  |
| Forging Rocker Plates, and Plate for Deck,      |  |
| ½ hr. Drilling Rocker Plates,                   |  |
| ı lb. White Lead,                               |  |
| Marking and Sawing Stuff,                       |  |
| Draft and Patterns,                             |  |
| Labor,  |  |

#### Wheels.

| 56 Spokes,     |        |      |       |  |  |  |
|----------------|--------|------|-------|--|--|--|
| 1 set Rims, .  |        |      |       |  |  |  |
| 1 set Hubs,    |        |      |       |  |  |  |
| Glue, Sandpa   | per a  | nd I | iles, |  |  |  |
| Labor, Wheel   | s, .   |      |       |  |  |  |
| " Boxin        | g, .   |      |       |  |  |  |
| 1 set Rim Bar  |        |      |       |  |  |  |
| ı set Felloe 1 | Bolts, |      |       |  |  |  |
| to hee Labor   |        |      |       |  |  |  |

#### Carriage Part.

| ı pr. Sh  | afts,    |        |        |      |       |     |        |       |
|-----------|----------|--------|--------|------|-------|-----|--------|-------|
| 7 ft. His | ckory,   |        |        |      |       |     |        |       |
| Marking   | g and Sa | wing   | Stuff  | f, . |       |     |        |       |
| Sandpap   | er and   | Files, |        |      |       |     |        |       |
| Labor,    |          |        |        |      |       |     |        |       |
| 15 hrs.   | Labor, S | Shafts | , Swi  | ngle | trees | and | Spring | Bars, |
| ı hr.     | " I      | itting | g on l | Spri | ngs,  |     |        |       |
| e hrs     |          | lleani |        |      | ٠,    |     |        |       |

#### Smith Work.

| 1 set Axles,    |        |       |       |      |      |  |  |  |
|-----------------|--------|-------|-------|------|------|--|--|--|
| 1 pr. Springs,  |        |       |       |      |      |  |  |  |
| 18 lbs. Steel T | ire,   |       |       |      |      |  |  |  |
| 70 lbs. Iron, B | ody ar | nd C  | arria | ge : | Part |  |  |  |
| 124 Screws, As  | sorted | l Siz | es,   | ٠.   |      |  |  |  |
| 70 Bolts.       | 16     | **    |       |      |      |  |  |  |

| 32  |      |      |       | Cost   | Sche |
|---|------|------|-------|--------|------|
|   |      |      | _     |        |      |
| 4 Rivets,   |      |      |       |        |      |
| 34 Iron Washers,  |      |      |       |        |      |
| 2 pr. Stump Joints,   |      |      |       |        |      |
| I Whiffletree Plate,  |      |      |       |        | . 1  |
| 4 Check-strap Loops, .  |      |      |       |        |      |
| 350 lbs. Coal,  |      |      |       |        |      |
| 3/4 lb. Borax,  |      |      |       |        |      |
| Oil and Bits,   |      |      |       |        |      |
| Files,  |      |      | ٠.    |        |      |
| Labor Ironing Body, Carriag   | re a | nd i | Hans  | ing 11 | D.   |
| " Filing and Putting tog  |      |      |       |        |      |
|   | ,    | ,    |       |        |      |
| Paintin   | or   |      |       |        |      |
| 1 unitin  | 81   |      |       |        |      |
| Body Materials,   |      |      | \$3.0 | 56     |      |
| Carriage "  | ٠.   |      |       | 46-\$  | 7.12 |
| Labor, Body,  |      |      |       |        |      |
| " Carriage,   | ٠.   |      |       |        |      |
| " Monogram, .   |      |      |       |        | . 1  |
| 0 /   |      |      |       |        |      |
| Trimmir   | 10   |      |       |        |      |
|   | ıg.  |      |       |        |      |
| 13/4 yds. Body Cloth, .   |      |      |       | 100    |      |
| 4¼ yds. Head Lining Cloth,<br>2¾ yds. Russia Sheeting,<br>15% yds. Wilton Carpet, | , .  |      |       |        |      |
| 23/4 yds. Russia Sheeting,  |      |      |       |        |      |
| 15% vds. Wilton Carpet  |      |      |       |        |      |
| 11/2 vds. Enamel Duck.  | . '  |      |       |        |      |
| 1¼ yds. Enamel Duck,<br>2½ yds. Buckram,  |      |      |       |        |      |
| 5½ yds. Muslin,   |      |      |       |        |      |
| 2 yds. Gum Drill,   |      | •    |       |        |      |
| 5½ lbs. Best White Hair,  |      |      |       |        |      |
| */ D C TT !   | •    |      |       |        |      |
| 2½ lbs. Gray Hair,  |      |      |       |        |      |
| 7 yds. English Web,   | •    |      |       |        |      |
| 1 1/2 balls Ball Thread,  |      |      | 1     |        |      |
|   |      |      |       |        | •    |
| 2½ skeins Thread,   | •    |      | 100   | 1      |      |
| ½ spool Machine Thread,<br>¾ spool "Silk, .                                       |      |      |       |        |      |
|   |      |      |       |        |      |
| 2 3/4-in. Covered Buckles,  |      | - 1  |       |        |      |
| 2 5/8-in. " .   |      |      |       |        |      |
| 10 ½-in. "  |      |      |       |        |      |
| 1 Whip Socket and Fastener  | ٠, . |      |       |        |      |
| 3 papers Tacks, .   |      |      |       |        |      |
| 3 lbs. Paste,   |      |      |       |        |      |
| ½ lb. Seaming Cord, .   |      | •    |       |        |      |
| 1/8 lb. Tufting Twine, .  |      |      |       |        |      |
| 65 ft. Enameled Top Leath   | er,  |      |       |        |      |
| 11/2 ft. Trimming Leather,  |      |      |       |        |      |
| 7 ft. Railing Leather, .  |      |      |       |        |      |
| 10 ft. Dash Leather,  |      |      |       |        |      |
| 7½ ft. Soft Dash Leather,   |      |      |       |        |      |
| 3/4 lbs. Harness Leather, .   |      |      |       |        | :    |
| ½ lb. Bridle Leather,   |      |      |       |        |      |
| 41 Tufts,   |      |      |       |        |      |
| 16 Japanned Buttons,  |      |      |       |        |      |
| 36 " Knobs, .   |      |      |       |        |      |
| 1 pr. Metallic Top Stays,   |      |      |       |        |      |
| ı Glass Frame,  |      |      |       |        |      |
| ı set Top Props, .  |      |      |       |        |      |
| 3 Bows,   |      |      |       |        |      |
|   |      |      |       |        |      |

| 4 3/4-in No. 7 Round Head Screws,   |  |  |  |  |  |  |  |  |  |  |
|---|--|--|--|--|--|--|--|--|--|--|
| Harness and Beeswax,  |  |  |  |  |  |  |  |  |  |  |
| Labor,  |  |  |  |  |  |  |  |  |  |  |
| 14 hrs. Labor Stitching Dash, Handles, Nuts and   |  |  |  |  |  |  |  |  |  |  |
|   |  |  |  |  |  |  |  |  |  |  |
| Washers,  |  |  |  |  |  |  |  |  |  |  |
| 8 hrs. Labor Making Straps and Covering Shafts,  1 " " Wrench Pocket,   |  |  |  |  |  |  |  |  |  |  |
| 14 " Setting Top and Blocking up for  |  |  |  |  |  |  |  |  |  |  |
| Trimmers,   |  |  |  |  |  |  |  |  |  |  |
| I ft. Ash,  |  |  |  |  |  |  |  |  |  |  |
|   |  |  |  |  |  |  |  |  |  |  |
| 66 Screws,  |  |  |  |  |  |  |  |  |  |  |
|   |  |  |  |  |  |  |  |  |  |  |
| Mountings and Finishing.  |  |  |  |  |  |  |  |  |  |  |
| Mountings and Finishing.  |  |  |  |  |  |  |  |  |  |  |
|   |  |  |  |  |  |  |  |  |  |  |
| ı pr. Swingletree Tips,   |  |  |  |  |  |  |  |  |  |  |
| I pr. Swingletree Tips, I pr. Shaft Tips,   |  |  |  |  |  |  |  |  |  |  |
| I pr. Swingletree Tips, I pr. Shaft Tips, I Name Plate,   |  |  |  |  |  |  |  |  |  |  |
| I pr. Swingletree Tips, I pr. Shaft Tips, I Name Plate, 2 Body Check-strap Loops,   |  |  |  |  |  |  |  |  |  |  |
| r pr. Swingletree Tips, 1 pr. Shaft Tips, 1 Name Plate, 2 Body Check-strap Loops, Capping Top Nuts,   |  |  |  |  |  |  |  |  |  |  |
| I pr. Swingletree Tips, I pr. Shaft Tips, I Name Plate, 2 Body Check-strap Loops,   |  |  |  |  |  |  |  |  |  |  |
| I pr. Swingletree Tips, I pr. Shaft Tips, I Name Plate, 2 Body Check-strap Loops, Capping Top Nuts, Plating Axle Nuts, Oil,                 |  |  |  |  |  |  |  |  |  |  |
| r pr. Swingletree Tips, r pr. Shaft Tips, r Name Plate, 2 Body Check-strap Loops, Capping Top Nuts, Plating Axle Nuts,                      |  |  |  |  |  |  |  |  |  |  |
| I pr. Swingletree Tips, I pr. Shaft Tips, I Name Plate, 2 Body Check-strap Loops, Capping Top Nuts, Plating Axle Nuts, Oil,                 |  |  |  |  |  |  |  |  |  |  |
| r pr. Swingletree Tips, r pr. Shaft Tips, r Name Plate, 2 Body Check-strap Loops, Capping Top Nuts, Plating Axle Nuts, Oil, Washer Leather, |  |  |  |  |  |  |  |  |  |  |

Contingent expenses, . . . per cent., . . .

| No. 17.  | 166 Screws, Assorted Sizes,                                       |
|--|---|
| 140. 17.   | 77 Bolts, "· "  |
|  | 32 Tire Bolts,  |
| Double Surrey, No Top.   | 77 Bolts, """ 32 Tire Bolts, 34 Iron Washers,                     |
| 3,   | 2 pr. Stump Joints, Back,   |
| D 1  | r Whiffletree Plate,  |
| Body.  | 4 Check-strap Loops,  |
| 30 ft. Ash,  | 375 lbs. Coal,  |
| 11 ft. Basket Walnut Wood,   | 3/5 lbs. Coat,  |
| in Channel Wallut Wood,  | 1 b. Borax, Oil and Bits, Files,                                  |
| 9 in. Cherry,  | Oil and bits,   |
| 9 in. Cherry,  | riles,  |
| 19 Turned Sticks,  | Labor, Ironing Body, Carriage, and Hanging up,                    |
| 2 " " (corners),   | " Filing and putting together,                                    |
| 179 Screws, Assorted Sizes,  |   |
| 1½ lbs. Glue,  | Painting.   |
| ½ yd. Scrims,  |   |
| Nails and Chair Tacks,   | Body Materials, \$4.39 Carriage \$3.96—\$8.35 Labor, Body, \$3.96 |
| 2 sheets Sandpaper,  | Carriage " 3.96—\$8.35  |
| Files,   | Labor, Body,  |
| ı pr. Deck Hinges, Seat,   | " Carriage,   |
| ı pr. Brass Dowels "   | " Monogram,   |
| 14 lbs. Steel, Rocker Plates,  | 1 1   |
| Forging Rocker Plates,   | Trimming.   |
| 1 hr. Drilling Rocker Plates,  |   |
| 1½ lbs. White Lead,  | 2½ yds. Body Cloth,   |
| Marking and Sawing Stuff,  | 3 yds. Enamel Duck,   |
| Draft and Patterns,  | 1 1/3 yds. Wilton Carpet,   |
| Labor,   | ½ yd. Felt,   |
|  | 10 yds. Muslin,   |
| Wheels.  | 2 1/3 yds. Gum Drill,   |
| W neers.   | 2½ lbs. Best White Hair,  |
| 56 Spokes,   | 2 lbs. Gray Hair,   |
| ı set Rims.  | 9 lbs. Black Hair,  |
| r set Hubs.  | ı lb. Cotton Wadding,   |
| Glue, Sandpaper and Files,   | ı ball Ball Thread.   |
| Labor  | ı ball Ball Thread,   |
| Labor,   | ½ spool Machine Thread,   |
| ı set Rim Bands,   | 3/4 " " Silk,   |
| ı set Felloe Bolts,  | 2 5%-in. Japanned Buckles,  |
| 10 hrs. Labor putting on Rim Bands and cleaning off                            | 1 Whip Socket and Fastener,                                       |
| To mo, tabor paring on tem bands and creaming on                               | 4 papers Tacks,   |
|  | 3 lbs. Paste,   |
| Carriage Part.   | 1/4 lb Seaming Cord   |
| ı pr. Shafts,  | ½ lb. Seaming Cord, ½ lb. Tufting Twine,                          |
| r 1/ ft Hickory  | 19 ft. Dash Leather,  |
| 5½ ft. Hickory,  | 7 ft. Trimming Leather,   |
| Marking and Sawing Stuff,  |   |
| Candragar and Files  | 2 ft. Railing Leather,<br>3 ft. Valance Leather,                  |
| Sandpaper and Files,   | 3 it, valance Leatner,  |
| 21 hrs. Labor, Shafts, Swingletree, Side and Cross-                            | 3/4 lbs. Harness Leather,   |
| Bars,  | ½ lb. Bridle Leather,   |
|  | 49 Tufts,   |
|  | 49 Japanned Buttons,  |
| 5 " Cleaning off,  | 4 Cloth Nails,  |
|  | 2 Japanned Knobs,   |
| Smith Work.  | 4 ¾-in. No. 7 Round Head Screws,                                  |
|  | Harness and Beeswax,  |
| ı set Axles,   | Labor,  |
| ı pr. Springs,   | 20 hrs. Stitching Dash, Wings and Handles, .                      |
| 1 pr. Springs,<br>31 lbs. Steel Tire,<br>90 lbs. Iron, Body and Carriage Part, | 5 hrs. Labor Making Straps and Covering Shafts,                   |
| 90 lbs, Iron, Body and Carriage Part,  | 4 " " Lazy Backs,   |
|  |   |

# 2 ft. Ash, 20 Screws, Mountings and Finishing. 1 pr. Lamps and Props, 1 pr. Swingletree Tips, 1 pr. Shaft Tips, 1 Name Plate, 1 pr. Drip Screws, Plating Axle Nuts, Oil, Washer Leather, 26 Bolts, 26 Screws, 15 hrs. Labor Contingent Expenses,...per cent.,

#### No. 18.

#### Top Wagon.

#### Body.

| 7½ ft. Ash,                   |
|-------------------------------|
| 5½ ft. Cherry,                |
| 26 ft. Poplar,                |
| 116 Screws, Assorted Sizes,   |
| 1½ lbs. Glue,                 |
| Nails and Chair Tacks,        |
| 1 ½ sheets Sandpaper,         |
| Files,                        |
| 2 pr. Corner Plates,          |
| ı pr. Brass Hinges, Seat Lid, |
| Marking and Sawing Stuff,     |
| Draft and Patterns,           |
| Labor,                        |

#### Wheels.

| 56 Spokes,    |         |        |     |     |      |    |       |      |        |
|---------------|---------|--------|-----|-----|------|----|-------|------|--------|
| r set Rims,   |         |        |     |     |      |    |       |      |        |
| 1 set Hubs,   |         |        |     |     |      |    |       |      |        |
| Glue, Sandpa  | aper an | d File | es, |     |      |    |       |      |        |
| Labor, .      | · .     |        | Ċ   |     |      |    |       |      |        |
| " Boxin       | ıg, .   |        |     | i.  |      |    |       |      |        |
| 1 set Rim Ba  |         |        |     |     |      |    |       |      |        |
| 1 set Felloe  | Bolts,  |        |     |     |      |    |       |      |        |
| 10 hrs. Labor | putting | g on I | Rin | n B | ands | an | d cle | anin | g off, |

#### Carriage Part.

| ı pr. Sl | hafts,  |         |       |     |     |   |    |                  |      | ٠.  |    |
|----------|---------|---------|-------|-----|-----|---|----|------------------|------|-----|----|
| 7 ft. H  | ickory, |         |       |     |     |   | ÷  |                  |      |     |    |
| Markin   | g and   | Sawin   | g Stu | ff, |     |   |    |                  |      |     |    |
| Sandpa   | per an  | d File: | 5,    |     |     |   |    |                  |      |     |    |
| Labor,   |         |         |       |     |     |   |    |                  |      |     |    |
| 15 hrs.  |         |         |       |     |     |   | nd | $_{\mathrm{Sp}}$ | ring | Bar | s, |
| 1 "      | **      | Fittin  |       |     | ngs | , |    |                  |      |     |    |
| - "      | 44      | Cleani  | na of | FF  |     |   |    |                  |      |     |    |

#### Smith Work.

| ı set Axles, .        |    |       | ٠   |    |    |     |   |  |   |  |
|-----------------------|----|-------|-----|----|----|-----|---|--|---|--|
| 1 pr. Springs, .      |    |       |     |    |    |     |   |  |   |  |
| 22 lbs. Steel Tire,   |    |       |     |    |    |     | ÷ |  |   |  |
| 70 lbs. Iron, Body ar | ıd | Car   | ria | ge | Pa | rt, |   |  | ÷ |  |
| 136 Screws, Assorted  | Si | izes, |     |    |    |     | ÷ |  |   |  |
| 70 Bolts, "           | "  |       |     |    |    |     |   |  | ÷ |  |
| 32 Tire Bolts, .      |    |       |     |    |    |     |   |  |   |  |
| 10 Rivets,            |    |       |     |    |    |     |   |  |   |  |
| 34 Iron Washers,      |    |       |     |    |    |     |   |  |   |  |
| 2 pr. Stump Joints,   |    | ٠.    |     |    |    |     |   |  |   |  |
| 1 Whiffletree Plate,  |    |       |     |    | 1  |     |   |  |   |  |
| 4 Check-strap Loops   | 5, |       |     |    |    |     |   |  |   |  |
| 350 lbs. Coal, .      |    |       |     |    |    |     |   |  |   |  |
| 3/ lb Borny           |    |       |     |    |    |     |   |  |   |  |

| Oil and Bits,   | iage, |      |               |       |        |
|---|-------|------|---------------|-------|--------|
| Painti  | ng.   |      |               |       |        |
| ody Materials,  |       |      | \$3.6<br>3.4  | 6     |        |
| Carriage "  |       |      | 3.4           | .6\$  | 7.12   |
| abor, Body,<br>" Carriage,  | •     |      |               |       |        |
| " Monogram, .   |       |      |               |       |        |
| monogram, .   |       | Ċ    | ·             | ·     | Ċ      |
| Trimm   | ing.  |      |               |       |        |
| 34 yds. Body Cloth, .   |       |      |               |       |        |
| <ul> <li>yds. Body Cloth,</li> <li>yds. Head Lining Clo</li> <li>yds. Russia Sheeting,</li> </ul> | th,   |      |               |       |        |
| 34 yds. Russia Sheeting, .  |       |      |               |       |        |
| 5/8 yds. Wilton Carpet,<br>1/4 yds. Enamel Duck,  |       |      |               |       |        |
| 16 vde Buckram  |       | •    |               |       |        |
| 1/2 yds. Buckram,   | ٠.    |      |               |       |        |
| ½ yds. Muslin, yds. Gum Drill,  |       |      |               |       |        |
|   |       |      |               |       |        |
| ½ lbs. Gray Hair, .<br>lb. Cotton Wadding   |       |      |               |       |        |
| lb. Cotton Wadding.   |       |      |               |       |        |
| yds. English Web, .   | ٠     |      |               |       |        |
| ½ balls Ball Thread,  |       |      |               |       |        |
| ½ skeins Thread, .<br>2 spool Machine Thread,   |       |      |               |       |        |
| 4 spool Machine Thread,   |       |      |               |       |        |
| 4 spool "Silk,<br>34-in. Covered Buckles,   |       |      |               |       |        |
| 5/o-in " "  |       |      | ٠.            |       |        |
| o ½-in. " "   |       |      |               |       |        |
| Whip Socket and Faster  | er,   |      |               |       |        |
| papers Tacks,   |       |      |               |       |        |
| lbs. Paste,   |       |      |               |       |        |
| 2 lb Seaming Cord,  |       |      |               |       |        |
| & lb. Tufting Twine,<br>5 ft. Enamel Top Leathe   |       | ٠    |               |       |        |
|   |       |      |               |       |        |
| ½ ft. Trimming Leather,<br>ft. Railing Leather,<br>oft. Dash Leather,                             |       |      |               |       |        |
| o ft Dash Leather   |       |      |               |       |        |
| I/ ft Soft Doch Leather   |       |      |               |       |        |
| 4 lb. Harness Leather,  |       |      |               |       |        |
| 4 lb. Harness Leather,<br>2 lb. Bridle Leather,   |       |      |               |       |        |
| r Tufts.  |       |      |               |       |        |
| 6 Japanned Buttons, .   |       |      |               |       |        |
| 6 Japanned Knobs, .   |       |      |               | :     |        |
| pr. Metallic Top Stays,   |       |      |               |       | ٠.     |
| Glass Frame, Curtain,   |       |      |               |       |        |
| set Top Props, .  |       |      |               |       |        |
| Bows,<br>34-in. No. 7 Round Hea   | d Sc  | rews |               |       |        |
| Harness and Beeswax,  |       | · ·  | , .           |       |        |
| Labor,  |       |      |               |       |        |
| 4 hrs. Labor Stitching I  | ash,  | Har  | idles,        | and   | Nuts   |
| and Wash<br>3 hrs. " Making Str   | ers,  | nd ( | ·             | ing o | hafte  |
| 3 hrs. " Making Stra  |       |      | cover<br>ket, | ing 5 | naits, |

| 4 hrs. Labor Setting Top and | l Blocking up for | r  |
|------------------------------|-------------------|----|
| Trimmers, .                  |                   |    |
| ft. Ash,                     |                   |    |
| 4 Screws,                    |                   |    |
|                              |                   |    |
| Mountings and Fir            | niching           |    |
| mountings and 1 ii           |                   |    |
| pr. Swingletree Tips,        |                   |    |
| pr. Shaft Tips,              |                   |    |
| Name Plate,                  |                   |    |
| Check-strap Loops,           |                   |    |
| Capping Top Nuts,            |                   |    |
| lating Axle Nuts,            |                   |    |
| )il,                         |                   |    |
| Vasher Leather,              |                   |    |
| 8 Bolts,                     |                   |    |
| 6 Screws,                    |                   |    |
| 5 hrs. Labor,                |                   |    |
| 5 III S. Laboi,              |                   |    |
|                              |                   |    |
|                              |                   |    |
|                              |                   | -1 |
| antingent expenses non co    | *                 |    |
| Contingent expenses,per ce   | :nt.,             |    |
|                              |                   |    |
|                              |                   |    |
|                              |                   |    |
|                              |                   |    |
|                              |                   |    |
|                              |                   |    |

| 30   | Cost .       | Scheaut |
|--|--------------|---------|
| No. 19.  |              |         |
| No-Top Wagon.  |              |         |
| Body.  |              |         |
| 7½ ft. Ash, 5½ ft. Cherry, 26 ft. Poplar, 116 Screws, Assorted Sizes, 1 lb. Glue, Nails and Chair Tacks, 1½ sheets Sandpaper, Files,       |              |         |
| 5½ ft. Cherry,   |              |         |
| 26 ft. Poplar,   |              |         |
| 116 Screws, Assorted Sizes,  |              |         |
| Nails and Chair Tacks  |              |         |
| 1½ sheets Sandpaper.   |              |         |
|  |              |         |
| 2 pr. Corner Plates,   |              |         |
| 2 pr. Corner Plates,   |              |         |
| Marking and Sawing Stuff,  | 100          |         |
| Draft and Patterns,  |              |         |
| 2000,  |              |         |
| Wheels.  |              |         |
|  |              |         |
| 56 Spokes,   | •            |         |
| I set Kims,  |              |         |
| 56 Spokes,   |              |         |
| " Boxing,  1 set Rim Bands, 1 set Felloe Bolts,  |              |         |
| " Boxing,  |              |         |
| set Rim Bands,   |              |         |
| 10 hrs. Labor putting on Rim Bands and   | <br>cleaning | off     |
| 10 ms. Eabor putting on Rim Dands and  | cicaming     | on      |
| Carriage Part.   |              |         |
| r pr Shafts  |              |         |
| 7 ft. Hickory,   |              |         |
| Marking and Sawing Stuff,  |              |         |
| Sandpaper and Files,   |              |         |
| 1 pr. Shafts,<br>7 ft. Hickory,<br>Marking and Sawing Stuff,<br>Sandpaper and Files,<br>Labor,<br>15 hrs. Labor, Shafts, Swingletree and S |              |         |
|  |              | ars,    |
| i " Fitting on Springs, . 5 " Cleaning off,  | · . ·        |         |
| J  |              |         |
| Smith Work.  |              |         |
| ı set Axles.   |              |         |
| ı pr. Springs,   |              |         |
| 1 set Axles, 1 pr. Springs, 14 lbs. Steel Tire, 55 lbs. Iron, Body and Carriage Part,  |              |         |
| 55 lbs. Iron, Body and Carriage Part,  |              |         |
| 70 Bolts Assorted Sizes  |              |         |
| 22 Tire Bolts.   |              |         |
| 22 Tire Bolts, 6 Rivets, 34 Iron Washers, 1 Whiffletree Plate, 4 Check-strap Loops,  |              |         |
| 34 Iron Washers,   |              |         |
| Whiffletree Plate,   |              |         |
| 4 Check-strap Loops,   |              |         |

| Stock and Labor.  |
|---|
| Oil and Bits,<br>Files,<br>Labor Ironing Body, Carriage, and Hanging up,      |
| Labor Ironing Body, Carriage, and Hanging up, "Filing and putting together,   |
| Painting.   |
| Body Materials, \$3.66<br>Carriage "  |
| Labor, Body,  |
| " Carriage,   |
| Trimming.   |
|   |
| ı yd. Enamel Duck,  |
| 1½ yds. Wilton Carpet,  |
| 1½ yds. Muslin, 2 yds. Gum Drill, 2 lbs. Best White Hair,                     |
| 2 lbs Gray Hair.  |
| I lb. Cotton Wadding, ½ ball Ball Thread, 1½ skeins Thread,                   |
| 1½ skeins Thread,   |
| 1/2 spool Machine Thread,<br>1/2 " " Silk,                                    |
| 2 5/8-in. Japanned Buckles,   |
| 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste,                      |
| 2 lbs. Paste,   |
| 12 ft. Dash Leather,  |
| 1 1/2 ft. Trimming Leather.   |
| 1½ ft. Valance Leather,   |
| 1/2 lb. Bridle Leather,   |
| 21 Japanned Buttons,  |
| 4 ¾-in. No. 7 Round Edge Screws,  |
| 4 ¾-in. No. 7 Round Edge Screws,<br>Harness and Beeswax,<br>Labor,            |
| 11 hrs. Stitching Dash and Handles, 8 hrs. Making Straps and Covering Shafts, |
| 1 hr. " Wrench Pocket,  |
| Mountings and Finishing.  |
| ı pr. Swingletree Tips,   |
| 1 pr. Shaft Tips, 1 Name Plate, 2 Check-strap Loops,                          |
| Plating Axie Nuts,  |
| Oil,  |

20 Bolts,

| Cost Schee                      | dules of Stock and Labor.                           |
|---------------------------------|---|
| 9 Screws,                       | No. 20.   |
|                                 | English Village Cart.                               |
|                                 | Body.   |
| Contingent Expenses, per cent., | 24 ft. Ash,   |
|                                 | 5 ft. Walnut Basket Wood,                           |
|                                 | 33 ft. Poplar,                                      |
|                                 | 29 Turned Sticks,                                   |
|                                 | 1½ lbs. Glue,                                       |
|                                 | Nails and Chair Tacks,                              |
|                                 | r pr. Brass Hinges,                                 |
|                                 | r sheet Sandpaper,                                  |
| <b>1</b>                        | Files,  |
|                                 | Marking and Sawing Stuff,                           |
|                                 | Labor,  |
|                                 | Wheels.   |
|                                 |   |
|                                 | 28 Spokes,  |
|                                 | 4 Rims,   |
|                                 | Glue, Sandpaper and Files,                          |
|                                 | Labor,  |
|                                 | 2 Rim Bands,  |
|                                 | 10 hrs. Labor putting on Rim Bands and cleaning off |
|                                 | Carriage Part.                                      |
|                                 | r pr. Lancewood Shafts,                             |
|                                 | ı ft. Hickory,                                      |
|                                 | 20 hrs Lahor making and fitting Shafts              |
|                                 | 5 " Cleaning off                                    |
|                                 | Smith Work.   |
|                                 | ½ set Axles,  |
|                                 | r pr. Springs, Side                                 |
|                                 | ½ pr. Springs, Back,<br>42 lbs. Steel Tire,         |
|                                 | 150 lbs. Iron, Body and Carriage Part,              |
|                                 | 76 Screws, Assorted Sizes,                          |
|                                 | 51 Bolts,   |
|                                 | 32 Tire Bolts,                                      |
|                                 | 400 lbs. Coal,                                      |
|                                 | ½ lb. Borax,  |
|                                 | Oil and Bits,                                       |
|                                 | Labor Ironing Body, Carriage and Hanging up,        |
|                                 | " Filing and putting together,                      |

#### Painting

| Painting.  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| Body Materials, \$3.75<br>Carriage " 4-75—\$8.50<br>Labor, Body, 4-75  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Carriage "   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Labor Body   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| " Carriage   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| " Carriage,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| " Monogram,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Trimming.  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| -2/ ride Bada Clash  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 23/4 yds. Body Cloth,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 1/4 yds. Oil Carpet,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1/8 yd. Kersey,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 IDS. White Hair,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 12 lbs. Gray Hair,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 34 Ibs. Seaming Cord,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| ı ball Ball Thread,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 skeins Thread,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| ½ spool Machine Thread,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3/4 spool " Silk,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 4 %-in. covered Buckles,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 yds. Webbing, Cushion Holders,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| // spool "Silk, // silk, // si |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 yas. Musiin,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 Whip Socket and Fastener,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 papers Tacks,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 lbs Paste,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 12/3 yds. Enamel Duck,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 1/4 vds. Gum Drill, Apron,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| ¼ lb. Tufting Twine,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 8 ft. Trimming Leather,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 20 ft. Dash Leather,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 6 ft. Valance Leather,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 6 P . 7 . 1  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 4 ft. Bag Leather,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 5. tt. Kusset Leather, 4 ft. Bag Leather, 1¼ lbs. Breeching Leather, 3¼ lb. Bridle Leather,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3/ 1b Bridle Leather   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 40: Covered Buttons  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 40 Covered Buttons,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| The mass and December  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Tables   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 34 lb. Bridle Leather, 40 Covered Buttons, 40 Japanned Buttons, Harness and Beeswax, Labor, 24 hrs. Labor Stitching Dash and Wings.  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 7 " Covering Shafts,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 Straps and Loops,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1½ ft. Ash,  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 20 Screws,   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

#### Mountings and Finishing.

| 1 pr. Lamps and Props, |  |   |  |
|------------------------|--|---|--|
| Nickel Plating, .      |  |   |  |
| Engraving Axle Nuts, . |  |   |  |
| Plating Axle Nuts, .   |  |   |  |
| ı pr. Chains,          |  |   |  |
| Oil,                   |  |   |  |
|                        |  |   |  |
| 8 Bolts,               |  | , |  |

| 22 Screws, .   |   |   |  |  |   |  |
|----------------|---|---|--|--|---|--|
| 15 hrs. Labor, | ٠ | • |  |  | • |  |

Contingent Expenses, . . . per cent. . . .

#### No. 21.

#### Pony Cart, One Seat.

#### Body.

| 12 ft. Ash, .      |         |      |      |  |
|--------------------|---------|------|------|--|
| 18 ft. Maple, .    |         |      |      |  |
| 4 ft. Mahogany,    |         |      |      |  |
| 9 ft. Poplar, .    |         |      |      |  |
| 68 Screws, Assorte | ed Size | s, . |      |  |
| ı lb. Glue, .      |         |      |      |  |
| Nails,             |         |      |      |  |
| Marking and Saw    | ing Stu | ıff, | - 24 |  |
| Draft and Pattern  | s, .    |      |      |  |
| Labor,             |         |      |      |  |
|                    |         |      |      |  |

#### Wheels.

| 28 Spokes,    |      |       |        |       |       |       |         |
|---------------|------|-------|--------|-------|-------|-------|---------|
| 4 Rims,       |      |       |        |       |       |       |         |
| 2 Hubs, .     |      |       |        |       |       |       |         |
| Glue, Sandp   | aper | and l | Files, |       |       |       |         |
| Labor, .      |      |       |        |       |       |       |         |
| " Boxi        | ng,  |       |        |       |       |       |         |
| 2 Rim Band    |      |       |        |       |       |       |         |
| 10 hrs. Labor | putt | ing o | n Rim  | Bands | and ( | Clean | ing off |

#### Carriage Part.

| 1 1 | or. S | hafts, |         |        |     |        |        |  |
|-----|-------|--------|---------|--------|-----|--------|--------|--|
| 10  | hrs.  | Labor  | Making  | and    | Fit | ting S | hafts, |  |
| 5   | **    | **     | Cleanin | g off, |     |        |        |  |

#### Smith Work.

| ½ set Axles,                                 |  |
|--|--|
| 1 pr. Springs, Side,                         |  |
| 35 lbs. Steel Tire,                          |  |
| 90 lbs. Iron, Body and Carriage Part,        |  |
| 102 Screws, Assorted Sizes,                  |  |
| 69 Bolts,                                    |  |
| 32 Tire Bolts,                               |  |
| 24 Iron Washers,                             |  |
| 375 lbs. Coal,                               |  |
| ¼ lb. Borax,                                 |  |
| Oil and Bits,                                |  |
| Files,                                       |  |
| Labor Ironing Body, Carriage and Hanging up, |  |
| " Filing and putting together,               |  |
|  |  |

#### Painting.

| Body Materials, . |    |  | \$5.2 | 5   |      |
|-------------------|----|--|-------|-----|------|
| Carriage "        |    |  | 4.    | 459 | 9.70 |
| Labor, Body, .    |    |  |       |     |      |
| " Carriage,       | ٠. |  |       |     |      |
| " Monogram,       |    |  |       |     |      |

#### Trimming.

| 1½ yds. Body Cloth, 1½ yds. Cocoa Matting, ¼ yd. Felt, 6 lbs. Gray Hair, ⅓ lb. Seaming Cord, ⅓ ball Ball Thread, 2 skeins Thread, ½ spool Machine Thread, ⅓ spool "Silk, 2 Japanned Knobs, 1½ yds. Webbing, Cushion Holder, 1½ yds. Muslin, ⅓ yd. Enamel Duck, ⅓ lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, ⅓ yd. Gum Drill, ⅓ lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, 12 Tufts, 12 Japanned Buttons,           |
|--|
| 3/4 yd. Felt, 6 bls. Gray Hair, 1/4 lb. Seaming Cord, 1/4 ball Ball Thread, 2 skeins Thread, 1/5 spool Machine Thread, 1/5 spool "Silk, 2 Japanned Knobs, 1/5 yds. Webbing, Cushion Holder, 1/5 yds. Wuslin, 1/4 yds. Muslin, 1/4 yd. Enamel Duck, 1/5 lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, 1/4 yd. Gum Drill, 1/5 lb. Tufting Twine, 1/6 ft. Trimming Leather, 1/6 ft. Soft Dash Leather, 1/7 tt. Soft Dash Leather, 1/7 Tufts, |
| 6 lbs. Gray Hair,  ½ lb. Seaming Cord,  ½ ball Ball Thread,  2 skeins Thread,  ½ spool Machine Thread,  ½ spool "Silk,  2 Japanned Knobs,  1½ yds. Webbing, Cushion Holder,  1½ yds. Muslin,  ½ yds. Muslin,  ½ yd. Enamel Duck,  ½ lb. Cotton Wadding,  1 Whip Socket and Fastener,  1 paper Tacks,  2 lbs. Paste,  ½ yd. Gum Drill,  ½ lb. Tufting Twine,  8 ft. Trimning Leather,  4 ft. Dash Leather,  2 ft. Soft Dash Leather,  2 Tufts,                            |
| ¼ ball Ball Thread, 2 skeins Thread, ½ spool Machine Thread, ½ spool "Silk, 2 Japanned Knobs, 1½ yds. Webbing, Cushion Holder, 1½ yds. Muslin, ¾ yd. Enamel Duck, ½ lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, ¾ yd. Gum Drill, ½ lb. Tufting Twine, 8 ft. Trimning Leather, 4 ft. Dash Leather, 2 ft. Soft Dash Leather, 2 Tufs,  |
| ¼ ball Ball Thread, 2 skeins Thread, ½ spool Machine Thread, ½ spool "Silk, 2 Japanned Knobs, 1½ yds. Webbing, Cushion Holder, 1½ yds. Muslin, ¾ yd. Enamel Duck, ½ lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, ¾ yd. Gum Drill, ½ lb. Tufting Twine, 8 ft. Trimning Leather, 4 ft. Dash Leather, 2 ft. Soft Dash Leather, 2 Tufs,  |
| 2 skeins Thread,  ½ spool Machine Thread,  ½ spool "Silk, 2 Japanned Knobs, 1½ yds. Webbing, Cushion Holder, 1½ yds. Webbing, Cushion Holder, 1½ yds. Wollin,  ¾ yd. Enamel Duck,  ½ lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste,  ¾ yd. Gam Drill,  ½ lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, 2 tt. Soft Dash Leather, 12 Tufts,   |
| 1/4 spool Machine Thread, 1/5 spool "Silk, 2 Japanned Knobs, 1.1/5 yds. Webbing, Cushion Holder, 1.1/5 yds. Wuslin, 3/4 yd. Enamel Duck, 1/5 lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, 1/4 yd. Gum Drill, 1/5 lb. Turtting Twine, 1/5 ft. Trimming Leather, 1/6 ft. Soft Dash Leather, 1/7 tt. Soft Dash Leather, 1/7 Turtts,   |
| 9/4 spool "Silk, 2 Japanned Knobs, 1.1/2 yds. Webbing, Cushion Holder, 1.1/3 yds. Muslin, 3/4 yd. Enamel Duck, 4/2 lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, 3/4 yd. Gum Drill, 3/6 lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, 2 t. Soft Dash Leather, 2 Tufts,   |
| a Japanned Knobs, 1½ yds. Webbing, Cushion Holder, 1½ yds. Muslin, 3½ yd. Enamel Duck, ½ lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, 3½ yd. Gum Drill, ½ lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, 2 ft. Soft Dash Leather, 12 Tufts,  |
| 1½ yds. Webbing, Cushion Holder, 1½ yds. Muslin, 3/ yd. Enamel Duck, ½ lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, 3/ yd. Gum Drill, ½ lb. Tufting Twine, 8 ft. Trimning Leather, 4 ft. Dash Leather, 2 ft. Soft Dash Leather, 12 Tufts,  |
| 1½ yds. Muslin,  ¾ yd. Enamel Duck,  ½ lb. Cotton Wadding,  1 Whip Socket and Fastener,  1 paper Tacks,  2 lbs. Paste,  ¾ yd. Gum Drill,  ½ lb. Tufting Twine,  8 ft. Trimming Leather,  4 ft. Dash Leather,  2 ft. Soft Dash Leather,  2 Tufts,   |
| 34 yd. Enamel Duck, 3/2 lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, 3/2 yd. Gam Drill, 3/3 lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, 2 ft. Soft Dash Leather, 12 Tufts,  |
| 1/2 lb. Cotton Wadding, 1 Whip Socket and Fastener, 1 paper Tacks, 2 lbs. Paste, 3/4 yd. Gum Drill, 3/5 lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, 12 Tufts,   |
| I Whip Socket and Fastener,  1 paper Tacks,  2 lbs, Paste,  34 yd, Gum Drill,  yá lb. Tufting Twine,  8 ft. Trimming Leather,  4 ft. Dash Leather, Shafts,  2 ft. Soft Dash Leather,  12 Tufts,  |
| 2 lbs. Paste, 34 yd. Gum Drill, yd lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, Shafts, 2 ft. Soft Dash Leather, 12 Tufts,   |
| 2 lbs. Paste, 34 yd. Gum Drill, yd lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, Shafts, 2 ft. Soft Dash Leather, 12 Tufts,   |
| 34 yd. Gum Drill, 36 lb. Tufting Twine, 8 ft. Trimming Leather, 4 ft. Dash Leather, Shafts, 2 ft. Soft Dash Leather, 12 Tufts,   |
| 8 ft. Trimming Leather, 4 ft. Dash Leather, Shafts, 2 ft. Soft Dash Leather, 12 Tufts,   |
| 4 ft. Dash Leather, Shafts,  |
| 2 ft. Soft Dash Leather,   |
| 12 Tufts,  |
|  |
|  |
|  |
| Harness and Beeswax,   |
| Labor,   |
| 81/2 hrs. Labor Covering Shafts and Making Wrench  |

#### 

| 1 pr. Lamps and Props,    |  |
|---------------------------|--|
| 42 Nickel Plated Bolts,   |  |
| Engraving Axle Nuts,      |  |
| Plating Axle Nuts,        |  |
| Nickel Plating Dash Rail, |  |
| ı pr. Shaft Tips,         |  |
| ı pr. Loops,              |  |
| Oil,                      |  |
| Washer Leather,           |  |
| 6 Bolts,                  |  |
| 38 Iron Washers,          |  |
| 8 Screws,                 |  |
| 13 hrs. Labor,            |  |
| 3                         |  |

Contingent Expenses, . . . . per cent. .



#### Additions and Explanatory Notes.

| Brougham.           | Hard Wood Moldings.  |
|---------------------|--|
| Stable Shutters,    | Landau. 3 strips. Doors, 2; Front, 1. Labor, 2 hrs.,                 |
| Вору.               | Landaulet. 2 strips. Doors. Labor, 1 hr.,                            |
| 4 ft. Oak,          | Coach. 9 strips. Doors, 8; Front, 1. Labor, 5 hrs., .                |
| Marking and Sawing, | Coup!. 8 strips. Doors. Labor, 4 hrs.,                               |
| Labor,              | Brougham.  11 strips. Doors, 8; Pillars, 2; Front, 1. Labor, 5 hrs., |
| Painting.           | 6-seat Rockaway. 2 strips. Doors. Labor, 1 hr.,                      |
| Staining,           | 4-seat Rockaway.   |
| Labor,              | 2 strips. Doors. Labor, 1 hr.,                                       |

The above Strips are Cherry, and painted black; materials included under "Body," "Painting," and "Finishing" headings. The labor of making, as above, is not included, and must be added to each Carriage, as named. The extra cost of Hard Wood Moldings, not stained or painted, may be counted extra from the above.

The item "Black Cloth," under heading of "Trimming," is for Glass Frames; and "Raw Duck," for Roof Cover. The average time for drawing on Roof Cover, close work, is 5 hours' labor, and must be added to each Carriage.

Broughams, Coupés and Landaulets.-- 1 pr. Shaft Stop Bolts should be added under heading "Finishing."

Vis-à-Vis.-Page 20, 2d column, 3d line from top, for "21/2 ft. Skirting Leather," read "31/2 ft. Skirting Leather."





Stable Sh